# PRODUCT CATALOGUE 2020

500



It began 45 years ago in Rosenheim, Germany. Cornelius Rechenberg, a young plastics engineer, designed a silicone breast form to provide women with a more natural looking solution to replace a missing breast after breast cancer surgery. Amoena was born with the release of this first silicone breast form. We began not just as a company, but as a community in celebration of—and dedication to—the beauty of women's lives.

> amoena Supporting Confidence



#### VISION

Supporting women's confidence to live a fulfilling life after a breast cancer diagnosis and for those with breast asymmetry.

#### MISSION

To be the number one trusted partner in supporting women's confidence.

## OUR VALUES

#### WOMEN FIRST

We care, we listen, we support women with breast cancer on their journey. We unite around her needs and demands, and we strive to give her a voice and offer a platform to stand together.

#### PASSION

We are passionate about supporting women's confidence and body image as we are committed to making a true difference in their lives.

#### RESPECT

We build relationships on honesty and respect with consumers, business partners, and each other. We celebrate diversity and individuality with an open mind and heart.

## DRIVE AND AMBITION

We drive innovation at a high pace and with an ambitious agenda. We take pride in our work and we celebrate successes in finding better ways to support our customers. Setting the bar high is in our DNA.

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Throughout the catalogue you will find tips and ideas submitted by your fellow fitters

# **PROGRESSION OF NEEDS**

With Amoena, you can provide solutions for your customers wherever they are on their journey after a breast cancer diagnosis. Understanding the progression of needs will help you build a trusted relationship with your customer for years to come.

# DURING TREATMENT AND EARLY RECOVERY

**BREAST FORMS** 



Priforms or Leisure Forms, give your customer soft, comfortable symmetry right from the beginning for security and confidence.

Leisure Form

TEXTILES



Hannah Post-Surgical Garment







Hannah Post-Surgical Bra



Daylily Headwear

Post-surgical garments are extra smooth for comfort.

Compression bras support during the healing process.

Soft, cotton leisure bras with a front closure provide comfortable support while healing, and during radiation or chemotherapy.

FITTER INFORMATION

# SIX TO EIGHT WEEKS AFTER SURGERY

## BEYOND



Amber Camisole Bra

Valletta Top

Key West Swimsuit

# START WITH CARE AND COMMUNICATION

Breast form fitting might be a challenge. The better you know your customer, the easier you will find an appropriate solution. Here are some important questions you should ask before starting the fitting.



# HOW LONG HAS IT BEEN SINCE YOUR SURGERY?

If it's less than six weeks, fit her with a Priform or Leisure Form until her chest wall is fully healed.

# ARE YOU CURRENTLY WEARING A BREAST FORM?

If she's visiting you later into her journey, she may be "going flat" and needs you to explain all her options.

# WHICH BRA STYLE DO YOU LIKE TO WEAR?

Knowing her lingerie taste will help you to start the fitting with a bra style she likes and has worn before.

# WHAT DO YOU LIKE TO DO IN YOUR FREE TIME?

Knowing how she spends her time will help you offer the right products to create a wardrobe of options.

# DO YOU HAVE ANY ALLERGIES?

Amoena products are tested and skin-friendly, but if she has extremely sensitive skin, use caution.

# ASK

LISTEN

KEEPASKING

# GO FURTHER. HAVE A CONVERSATION.

What did you like to do before your surgery? Tell me about your family.

How and where do you like to go on vacation?

# RECOVERY CARE COMFORT FROM THE START

Our post-surgery products are specifically designed to nurture and protect during the delicate recovery stage, while helping your customer heal and return to an active life.

# PURFIT ADJUSTABLE ENHANCER

Ideal during reconstruction, when she needs a graceful transformation



### PURFIT

Style	333
Sizes	4, 6, 8, 10, 12

- Designed to provide shape and symmetry during the tissue expansion process during reconstruction
- As the expansion process takes place, volume is adjustable to match her existing breast or desired size by adding or removing fibrefill
- Removable cover washes easily for the most hygienic environment
- Ultra lightweight for optimum all-day comfort
- Silicone insert can also be worn separately as an enhancer

	FEATURES	FUNCTION
	Skin-friendly fabric cover	Soft and comfortable to sensitive skin and removable for washing
6	Soft silicone insert	Provides shape and stability
	Easy-access pocket for fibrefill	Adjusts to the required volume for perfect balance throughout her expansion process

## HOW AMOENA PURFIT WORKS



The woman is in the early phases of tissue expansion on her left side and is in need of volume in order to symmetrically match her natural breast so she can fill out the bra cup completely — and feel more confident.



Using the fibrefill, the Amoena PurFit enhancer is adjusted to the desired volume, and is centreed over the tissue expander. The silicone shell provides a natural shape.



The enhancer completely fills the bra cup, helping her feel secure and confident with a symmetrical silhouette throughout the expansion process.



#### PURFIT TEXTILE SHELL

Style 034

Sizes 4 (XS); 6 (S); 8 (M); 10 (L); 12 (XL)

- Same soft fabric cover shell sold with the PurFit adjustable enhancer
- Breathable fabric provides a hygenic environment; perfect as a replacement or extra cover
- Designed for use with the complete PurFit adjustable enhancer system



#### FIBREFILL FOR USE WITH PURFIT ADJUSTABLE ENHANCER

Style 033 Package 1 bag

 Additional fibrefill designed for use with the PurFit adjustable enhancer to increase enhancer to desired volume

# POST-SURGICAL FORMS

Restored symmetry during the early part of recovery



## PREMIUM PRIFORM

Style	216		
Sizes	1/2, 3/	4, 5/6, 7/8, 9/10, 11/12, 13/14	
Material	Front	100% Polyester	1-1-1
	Back	100% Cotton	1.
			- 1 -
<ul> <li>Tempora</li> </ul>	rv hreas	t form designed for use immediately	

- Temporary breast form designed for use immediately
   after breast surgery and during times of leisure
- Molded cup design offers a soft, seamless shape in the pocket of an Amoena post–surgical bra or camisole
- Filled with lightweight fibrefill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form
- Packaged with additional fibrefill



## SLIGHTLY WEIGHTED LEISURE FORM



- Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form
- Ultra-soft removable, washable fabric cover helps maintain a clean environment
- Ideal for wear while sleeping

A post-surgical form is not a substitute for a weighted silicone breast form, which is designed for everyday use and provides your body with proper balance.



# LEYLA HYGIENICALLY PREPARED POST-SURGICAL COMPRESSION BRA

PREWASHED & PACKAGED FOR DIRECT CLINICAL USE

Targeted stabilization zones assist with optimal lymphatic flow around the torso

FEATURES

Bilateral Pockets



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No Pockets Learn more — take a moment to watch an informational video at amoena.com/us-en/Leyla

RECOVERY CAF

# COMPRESSION GARMENTS





- **1. Adjustable wide lined straps** with hook and loop fasteners for easy fitting & wearing comfort
- **2. Seamless design** using strong, stretchable material, providing low compression
- **3. Zip front closure** for easy access to the surgical site with an interior hook and eye placket for added security
- **4. Soft fabric flap** at bottom of zipper protects sensitive skin from chafing
- **5. Seamless cup pockets** can hold a post-surgical form securely in place
- **6. Targeted stabilization zones** assist with optimal lymphatic flow around the torso
- **7. High quality, gentle fabric** feels soft, light, and comfortable on sensitive skin
- 8. Belt accessory (sold separately) additionally stabilizes the breast area, attaching to the hook and loop fastener flap in the back of the garment to help keep it in place



#### LEYLA

Seamless co	ompression bra
Style	44605 White
	44606 Black
Sizes	32/34; 36/38; 40/42; 44/46; 48/50 See chart below for accurate measuring
Cups	Universal (One Size)
Material	49% Nylon, 43% Cotton, 8% Spandex

# Designed to support and optimize surgical results for various indications:

- Breast Reconstruction
- Breast Conserving Surgery/Lumpectomy
- Mastectomy
- Breast Reduction
- Breast Augmentation
- Breast Lifting
- Oncoplastic Breast Surgeries



The Leyla garment is hygienically prepared through a prewashing and disinfection process. It is Packaged in a sealed bag to ensure it stays clean for direct clinical use.

# Colour-coded sizing helps you easily identify the right size from your stock.

UNDERBUST MEASUREMENT					
Centimeters	68-77	78-87	88-97	98-107	108-117
Inches	27-30	31-34	35-38	39-42	43-46
	•	•	V	V	V
UNIVERSAL CUP – ONE SIZE					
0	NIVERS	SAL CUP	P – ONE	ESIZE	
U Bra Size	32/34	36/38	9 — ONE 40/42	E SIZE 44/46	48/50

# **COMPRESSION GARMENTS**



#### SARAH (Non Pocketed)

SARAH	(Non Pocketed)	$\bigtriangleup \bigcirc$
Hook and e	ye front closure compression bra	
Style	0778 White	
	0779 Black	
Sizes	34-46 A, B, C, D, DD	
Hooks	7 rows: 34 A	
	8 rows: 36-38 A; 34-36 B; 34 C	
	9 rows: 40-42 A; 38-40 B; 36-38 C; 34-36 D; 34 DD	
	10 rows: 44-46 A; 42-44 B; 40-42 C; 38-40 D; 36-38 DD	
	11 rows: 46 B; 44-46 C; 42-44 D; 40-42 DD	
	12 rows: 46 D; 44-46 DD	
Material	62% Cotton, 24% Nylon, 14% Spandex	

- Double layer front with high cotton content
- Molded, non-pocketed cups and flat seams throughout reduce irritation
- Soft elastic band designed to not roll up
- Broad, adjustable bra straps with VELCRO® brand hook and loop fastener front closure
- Repositionable Drain Pouch can attach to bottom band. Sold separately, pg. 16
- A flap in the centre back allows the Amoena Compression Belt to attach securely to the bra. The flap can be folded when not in use. Compression Belt sold separately, pg. 13



Bilateral

Pockets

 $\bigtriangleup$ 



12

# COMPRESSION GARMENTS



30         Up to 26 1/2"           32         26 3/4" - 28 1/2"           34         28 3/4" - 30 1/2"           36         30 3/4" - 32 1/2"           38         32 3/4" - 34 1/2"           40         34 3/4" - 36 1/2"	Sizes	Underbust
34         28 3/4" - 30 1/2"           36         30 3/4" - 32 1/2"           38         32 3/4" - 34 1/2"           40         34 3/4" - 36 1/2"		
38         32 3/4" - 34 1/2"           40         34 3/4" - 36 1/2"	34	28 3/4" - 30 1/2"
40 34 3/4" - 36 1/2"		30 3/4 - 32 1/2 32 3/4" - 34 1/2"
	40 42	

#### COMPRESSION BELT

For use with Leyla, Patricia and Sarah compression garments			
Style	0776N	White	
	0789N	Black	

Sizes	30-44
Material	72% Nylon, 14% Polyester,
	8% Cotton, 6% Spandex
Indications	Breast Reconstruction
	Breast Augmentation
	Breast Reduction

- May help to achieve optimal surgery results by keeping the operated breast(s) in place and preventing implants from moving during the healing process
- Anatomically shaped with strong, stretchable material for optimal fit and compression of upper breast area
- Skin-friendly fabrics reduce irritation and a New softer VELCRO® brand hook and loop fastener front closure allows easy individual fitting
- The flap in the centre back of the belt allows to attach securely to the bra. The flap can be folded when not in use or when wearing with the Amoena Leyla, Patricia, and Sarah
- Can be used with any bra or bandage



The Compression Belt attaches in the back at the same height as a bra.

In the front, the belt sits above the cleavage.



The belt is properly in place when the Amoena label is readable when you look down to your right.

#### Intended use for Compression Garments

- All types of breast surgery (breast reconstruction, reduction, augmentation, lifting, mastectomy) and any oncoplastic surgery
- May support wound healing after breast surgery
- · Helps to reduce movement or shifting of tissue or implant
- May stabilize the shape und function of the surgical site and breast tissue
- May reduce pathological scarring
- May reduce the risk of lymphedema

# POST-SURGICAL GARMENTS

Style

Sizes

Material

2105



#### HANNAH POST-SURGICAL BRA Front closure with drain management

Style	2160 White
Sizes	XS (26/28); S (28/30); M (32/34) L (36/38);
	XL (38/40); 2XL (42/44); 3XL (46/48);
	4XL (50/52)
Cup Sizes	A/B; C/D
Hooks	4 rows: XS (A/B); S (A/B); M (A/B); XS (C/D)
	5 rows: L (A/B); XL (A/B); S (C/D); M (C/D)
	6 rows: 2X (A/B); 3X (A/B); 4X (A/B); L (C/D)
	XL (C/D); 2XL (C/D); 3XL (C/D); 4XL (C/D)
Material	82% Cotton, 18% Spandex
• Soft cotto	on fabric Features front closure for ease in wearing

- Repositionable Drain Pouch can attach to bottom band. Sold separately, pg. 16
- · Cut and sewn cups with cotton pockets
- · Padded, stretch fabric straps with front fasteners for easy access
- Kit style 2160K includes the 2160 bra plus two 2106 Fibrefill Post-Surgical Forms, and two 2107 repositionable drain pouches





#### HANNAH CAMISOLE Zip front closure with drain management

Style	2860 White	
Sizes	XS (2/4); S (6/8); M (10/12); L (14/16); XL (18/20); 2XL (22/24); 3XL (26/28); 4XL (30) Refers to clothing size	
Cup Sizes	A/B; C/D	
Accessories	Includes two 2106 Fibrefill Post-Surgical Forms and two 2107 drain pouches	
Material	82% Cotton, 18% Spandex	
<ul> <li>Soothing</li> </ul>	cotton garment with a non-restrictive fit features	

- a secure locking zipper front closure
- Inside band holds repositionable Drain Pouch securely in place. Drain Pouch also sold separately, pg. 16
- · Elastic straps fasten in front for easy access during treatment and while recovering range-of-motion

XS (2/4); S (6/8); M (10/12); L (14/16);

Black

Nude

Cotton pockets hold a Priform or Leisure Form in place •

White

and two 2107 drain pouches

82% Cotton, 18% Spandex



- Ultra-soft cotton fabric offers a snug but non-restrictive fit; smooth interior side seams offer comfort to sensitive skin
- · Neckline stretches wide for easy step-in entry

Refers to clothing size

- · Inside band holds repositionable drain pouch securely in place. Drain Pouch also sold separately, pg. 16
- · Cotton pockets hold a Priform or Leisure Form securely in place

# POST-SURGICAL GARMENTS



#### ESTER POST-SURGICAL BRA

Sporty fro	nt closure post–surgical bra
Style	42576 White
	42577 Black/Grey
Sizes	34-44 A, B, C, D; 36-42 DD
Hooks	7 rows: 34-38 A; 34-36 B; 34 C 8 rows: 40-44 A; 38-42 B; 36-40 C; 34-38 D; 36 DD 10 rows: 44 B; 42-44 C; 40-44 D; 38-42 DD
Material	83% Nylon, 13% Spandex

- Modern design with an athletic look; can also be worn as a sports bra
- Breathable synthetic fabrics; mesh on side and back help with • moisture evaporation
- · Molded cups are smooth and seamless under clothing
- Breathable pockets hold a post-surgical, leisure, or silicone breast • form in place
- Wide padded and adjustable straps
- Repositionable Drain Pouch can attach to bottom band. Sold separately, pg. 16



FRANC	ES SOFT CUP $() \bigcirc 2,5$				
Style	2128 White Nude				
	Rose Grey Lace				
	Black Blue/White				
	New Rose/Taupe				
	New Grey/White				
Fit	Shallow/Average				
Sizes	XS (28/30); S (32/34); M (36/38); L (40/42);				
	XL (44/46); 2XL (48/50)				
Cups	A/B; C/D; DD/DDD				
Hooks	4 rows: XS (A/B, C/D); S (A/B); M (A/B)				
	5 rows: XS (DD/DDD); S (C/D, DD/DDD;				
	M (C/D, DD/DDD); L (A/B, C/D);				
	XL (A/B, C/D); 2XL (A/B, C/D)				
	6 rows: L (DD/DDD); XL (DD/DDD)				
	7 rows: 2XL (DD/DDD)				
Material	90% Cotton, 10% Spandex				

- Front closure leisure bra
- Ultra-soft cotton fabric offers soothing comfort to sensitive skin
- For the best support, we recommend wearing an Amoena Leisure Form with this bra (see pg. 9)







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No

# POST-SURGICAL GARMENTS



#### 

THERAPORT $\triangle$					
Front closure radiation therapy garment					
Style	2161	White			
Sizes	S:	30-34 A, 30-32 B, 30 C			
	M:	36-40 A, 34-38 B, 32-36C,			
		30-34 D, 30-32 DD, 30 DDD;			
	L:	42-46 A, 40-44 B, 38-42 C,			
		36-40 D, 34-38 DD, 32-36 DDD, 30-34 G, H;			
	XL:	48-52 A, 46-50 B, 44-48 C, 42-46 D, 40-44 DD,			
		38-42 DDD, 36-40 G, 36-38 H;			
	2XL:	54-58 A, 52-56 B, 50-54 C, 48-52 D, 46-50 DD,			
		44-48 DDD, 42-46 G, 40-44 H			
Material 81% Cotton, 12% Nylon, 7% Spandex					
surgery	or whil	ned for wear immediately after any type of breast le undergoing radiation treatments, including partial on (brachytherapy)			
	o faster	cotton garment Features VELCRO® brand hook ner front closure and straps, allowing for easy access reas			
Fabric may be cut on each side to accommodate the catheter					
Seamles	s wide	bottom band fits gently around catheters and			



# FIBREFILL POST-SURGICAL FORM

**REPOSITIONABLE DRAIN POUCH** 

White

• Attaches to garment securely with the VELCRO® brand hook

• Standard shape and sizes for use with Jackson-Pratt®, Hemovac®

95% Cotton, 5% Spandex

and other drain management systems

(sold separately, see below)

Style	2106 White
Sizes	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44); 2XL (46); 3XL (48); 4XL (50); 5XL (52) Refers to bra band size
Material	67% Cotton, 30% Polyester, 3% Spandex

irradiation site and securely holds a repositionable Drain Pouch

• Soft cotton pockets hold a Priform or Leisure Form in place

• An ultra-comfortable symmetry solution for immediately after surgery

 $(\mathcal{Y})$ 

Y

- · Easy to adjust form to the right fullness by adding or removing fibrefill; extra fibrefill included
- One per package

2107

and loop fastener tab

• Two per package

One Size

Style

Sizes

Material



 $\bigtriangleup$ 

No

Pockets

FEATURES 

Bilateral Pockets



# HEADWEAR

Our hats and scarves are made of only highly breathable fabrics, which prevent heat build-up and skin irritation. The small amount of stretch in the materials ensures a more comfortable and stable fit too, while the seamless inside means our headwear remains comfortable, even when worn all day.



#### MOONFLOWER

Style	44711S		Navy
Material	95% Baml	000	Viscose,
	5% Spand		



#### MARIGOLD

- Style 43813 43812
  - Berry Red Black
- Material 95% Bamboo Viscose, 5% Spandex



#### TIGERLILY

Style	43482 Ivory		Ivory
	43484		Grey Melange
Material	95% Bamboo Viscose,		
	5% Spandex		



#### WILLOW

Style

44712S Blue Melange Material 95% Bamboo Viscose, 5% Spandex



## WATERLILY

43821 Multicolour Style Material 100% Cotton



PRIMROSE\*

Lavender/Multi Style 43246 Material 100% Cotton



**BELLFLOWER\*** Style 43524 Black Material 100% Knitted Cotton







DAPHNE Red/White Style 44200S 44201S Navy/White Material Outer: 100% Rayon Inner: 100% Cotton

\* while quantities last



#### BUTTERCUP

Style 43535 Blue Melange 43536 Warm Brown Melange Material 95% Bamboo Viscose 5% Spandex



## CLOVER

Style	43532		Ivory	
	43533		Black	
	43534		Dark Plum	
Material		5% 💽 TENCEL % Spandex		

#### NIGHT CAP





#### DAYLILY

Style	44710S Ruby Red		Ruby Red
	43486		Grey Melange
	43485		Dark Sand
	43811		Night Blue
	43810		Black
Material	l 95% Bamboo Viscose, 5% Spandex		



#### SWIM CAP

Style 70874 Navy 70873 Black Material 80% Nylon, 20% Spandex



# BREAST FORMS & SHAPERS RESTORING SILHOUETTES

In the following pages you will find a wide portfolio of silicone forms and shapers that help provide symmetry after breast surgery. With unique technologies, our hand-made breast forms and breast shapers are ultra comfortable with a natural look and feel.

# DESIGN TECHNOLOGY

Our hand-made silicone breast forms and shapers look real, feel natural, and fit securely. It's our policy to ensure that all products have been thoroughly tested by women who have had breast surgery. As the originator of the silicone breast form, decades of experience has helped us to establish unique manufacturing processes that produce the most skin-friendly, life-like breast forms of the highest quality. Our strict guidelines, according to DIN ISO 9001 and 13485 for medical devices, ensure the highest quality product is brought to the market. All film and silicone gels are tested for skin compatibility according to DIN ISO 10993.



# **BREAST FORMS**

After a mastectomy, breast forms provide a symmetrical silhouette. Designed to fit perfectly in our pocketed lingerie they are comfortable to wear and look very natural.

# **BREAST SHAPERS**

Amoena's breast shapers are a solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies and even naturally.

# FEATURES OF BREAST FORMS AND SHAPERS



#### Soft & natural

All Amoena products are made with our patented InTouch soft silicone – the softest she can buy – while still maintaining our standards for quality.

- Easy to fit
- Huggable softness
- Natural feel

## (comfort+)

#### Temperature equalizing

Only Amoena breast forms offer our patented *Comfort+* technology, which uses highgrade phase change material to help maintain an ideal body temperature all day.

- Works with her body temperature as it warms and cools
- Absorbs, stores and releases heat to help reduce perspiration behind the breast form or shaper

#### COSMETIC

#### Most natural look & feel

Here we combine our lightweight and standard silicones in a way that looks, feels and moves like a real breast.

- Ultra-soft
- Natural looking drape
- Looks and feels real
- Versatile in fittings



#### Fit for you

Innovative air chamber technology allows the form to adjust to individual needs.

- Fits closely to the chest wall
- Volume adjusts to each unique silhouette
- Provides personalized symmetry

# AMOENA PRODUCT LINES

The Amoena Silicones Portfolio contains five different product lines:



## WEIGHT OPTIONS

Each product line offers different weight options indicated by the shade of the segment colour. The lighter the colour, the lighter the breast form compared to a regular weighted breast form in the same size.

Xtra Light	Approximately 40% lighter*
Light	Approximately 25% lighter*
Reduced (Cosmetic)	Approximately 20% lighter*
Standard	Regular weight

\*Compared to standard silicone forms of the same shape and size.

# **CUP FORMS**

Women's breasts not only differ in cup size and band size, but also in Cup Forms. In order to achieve the closest fit, Amoena offers three different Cup Forms. These are designated with the numbers 1–3 (corresponding to shallow, average and full Cup Forms) in the breast form name, for example **Amoena Contact 2S** is the Amoena Contact breast form in an average symmetrical Cup Form.

Comparing the pictures below with the profile of the woman's remaining breast - while she is wearing a properly fitting bra - helps to identify the best matching Cup Form.



2 Average Cup Form

Fitter **TIP** 

underbust tend towards full Cup Forms, women with a large underbust tend towards shallow Cup Forms. The pocket of the bra should harmonize with the footprint of the breast form. If the pocket of the bra is too small, the breast form will be squeezed and can affect the life of the breast form.



# BREAST FORMS

# A portfolio of choices for the most personalized fit

Before selecting a breast form, first measure the woman for a properly fitting bra, then select the breast form with the appropriate features that best fit her specific needs. Consider her lifestyle, activity level and any physical challenges such as skin sensitivity, scar tissue, or posture as you decide which breast form to recommend. To determine the appropriate bra and breast form size please refer to the breast form sizing chart in the back of this catalogue.

Cup	Form	$\sum_{\text{Shallow}}^{1}$		2 Average			> <sup>3</sup> Full	
Sha	pe	Symmetrical 1S 1S <sup>N</sup>	Symmetrical 2S 2S <sup>N</sup>	Asymmetrical 2A	Extra Universal	Symmetrical 3S	Asymmetrical 3A	Extra 3E
ш	APT ort+	Adapt Air Xtra Light 1S¤ 328 Sizes 1-14	Adapt Air Xtra Light 2S¤ 326 Sizes 1-14					
PREMIUM CARE	ADAPT comfort+	Adapt Air Light 1S <sup>N</sup> 329 Sizes 1-14	Adapt Air Light 2S <sup>№</sup> 327 Sizes 1-14				Adapt Light 3A 376 Sizes 4-12 L/R	
EMIUN	ACT rt+		Contact Light 2S 380C Sizes 1-14			Contact Light 3S 385C Sizes 0-10		
РК	CONTACT comfort+	Contact 1S 384C Sizes 1-14	Contact 2S 381C Sizes 1-12	Contact 2A 383C Sizes 0-12 L/R		Contact 3S 382C Sizes 0-10 Tawny 1-10		Contact 3E 386C Sizes 1-14 L/R
	~ _		Energy Light 2S 342S Sizes 1-14 Tawny 1-14		Energy Light 2U 341S Sizes 1-14			
	ENERGY comfort+		Energy Cosmetic 2S 310 Sizes 1-14			Energy Cosmetic 2S 311 Sizes 1-12		
		Energy 1S 349S Sizes 1-12			Energy 2U 347S Sizes 1-14			
CARE		Natura Xtra Light 1S¤ 401 Sizes 1-14	Natura Xtra Light 2S¤ 400 Sizes 1-17 Tawny 1-17					
ADVANCED CARE	JRA ort+	Natura Light 1S <sup>N</sup> 402 Sizes 1-14 Natura Light 1S 664 Sizes 1-14	Natura Light 2S 390 Sizes 1-17 Tawny 1-15	Natura Light 2A 392 Sizes 0-14 L/R	Natura Light 2U 399 Sizes 1-14	Natura Light 3S 391 Sizes 0-12	Natura Light 3A 373N Sizes 4-12 L/R Tawny 4-12 L/R	
	NATURA comfort+		Natura Cosmetic 2S <sup>N</sup> 323 Sizes 1-14 Natura Cosmetic 2S 320 Sizes 1-14			Natura Cosmetic 3S 321 Sizes 1-12		Natura Cosmetic 3E 322 Sizes 1-14 L/R
		Natura 1S 396 Sizes 1-14			Natura 2U 394 Sizes 1-14			Natura 3E 397 Sizes 1-14 L/R
BASIC CARE	ESSENTIAL	Essential Light 1S <sup>N</sup> 314 Sizes 1-14 Tawny 1-14	Essential Light 2S 442 Sizes 1-17 Tawny 1-17	Essential Light 2A 356 Sizes 0-14 L/R				Essential Light 3E 556 Sizes 1-14 L/R Tawny 4-14 L/R
BASIC	ESSE	Essential 1S 630 Sizes 1-12		Essential 2A 353 Sizes 0-12 L/R	Essential 2E 474 Sizes 0-12 Tawny 0-12	Essential 3S 363 Sizes 0-12		

# AMOENA ADAPT & ADAPT AIR

Adjusts to her unique silhouette

#### NEW Adapt Air! Customizable fit with innovative air chamber technology\*

# FEATURES & BENEFITS

#### Adjusts individually

Adapt Air's integrated air chamber technology allows individual adjustment by simply adding or releasing air using the pump device included

#### • Personalized fit

Adapt Air's adjustable volume feature works with her shape or specific bra style for a symmetrical silhouette - looking down or in the mirror

#### Fits close to the body

Adapt breast forms comfortably hug the contours of her chest wall for a close, customizable fit

#### Comfortable all day

Temperature-equalizing patented *Comfort+* technology offers all-day comfort and maintains her ideal body temperature

#### Lightweight

InTouch light silicone in all Adapt breast forms makes some styles up to 40% lighter\*\*

\*Patents pending \*\*Compared to standard silicone forms of the same shape and size.

# **FITS TO HER**

Both Adapt and Adapt Air are designed to hug the body for a personalized fit.



Super-soft matte film



## Adapt Air Xtra Light 1S<sup>N</sup> 328<sup>\*</sup>

Cup Form	Shallow
Shape	Symmetrical
Weight	Xtra Light
Layers	3 layers
Size	1-14



## Adapt Air Xtra Light 2S<sup>N</sup> 326<sup>\*</sup>

Cup Form Shape Weight Layers Size



# comfort+

# Adapt Air Light 1S<sup>N</sup> 329<sup>\*</sup>

Cup Form Average Symmetrical Shape Xtra Light Weight 3 layers Layers 1-14 Size

Shallow Symmetrical Light 3 layers 1-14



### Adapt Air Light 2S<sup>№</sup> 327\*

	_
Cup Form	Average
Shape	Symmetrical
Weight	Light
Layers	3 layers
Size	1-14



## Adapt Light 3A 376\*\*

Cup Form Shape Weight Layers Sizes



Light

2 layers

4-12 L/R



## Pump Accessory 070

Also sold separately

# HOW TO USE THE ADAPT AIR BREAST FORM

From your customer's perspective.



Place the breast form and the pump device, separately, in front of you.



Place the pump under the bra strap of the opposite side, so that both hands are free. Slide the bra strap down on the breast form side.



Connect the pump by putting the cannula (tube) into the marked valve opening on the side of the breast form. Open the valve inlet by gently squeezing the thumb and index finger together. Make sure you insert the cannula **completely** into the valve.



4 Once the cannula is securely connected to the breast form, insert the breast form into the bra cup.



5 Bring the bra strap back into the correct position.



6 Adjust the volume of the breast form by squeezing and releasing the pump ball. To release air, press the button on the black drain valve and gently press against the breast form, deflating air as needed.



Once the adjustment is completed, remove the cannula carefully from the valve. The air will stay in the air chamber.



8 Now the breast form is adjusted for a custom fit. Take the form out of the cup and put it into the pocket of your bra.

Once the air is adjusted, it will remain locked-in until you need to increase or reduce air as needed.

# AMOENA CONTACT

Attachable technology expertly designed for every movement

## FEATURES & BENEFITS

- Adheres directly to the skin and moves with her body, staying in place with every movement
- Wearing the breast form attached relieves pressure on her shoulders and provides a sense of lighter weight especially helpful if she has lymphedema or a larger bust
- Easy wear and care; daily care is necessary for the best adhesion
- Provides more freedom in clothing choices like tops with lower necklines
- Because the form is attached, it can feel like a part of her and she may feel more secure and self-confident in her appearance



Look at the customer from the side to be sure that the size and shape of the prosthesis is correct.

Packaged with sample size of Amoena Form Care product and Soft Brush. The length of time the adhesion lasts varies for each woman and depends on the care of the form. Thorough and regular care is essential. See pg. 42 for Amoena Form Care product.

# AMOENA CONTACT PORTFOLIO



## Contact Light 2S 380C\*

Cup Form Shape Weight	Average Symmetrical Light
Layers	3 layers
Sizes	1-14



## Contact Light 3S 385C\*

Cup Form	Full
Shape	Symmetrical
Weight	Light
Layers	3 layers
Sizes	0-10



## Contact 1S 384C

Shallow Cup Form Symmetrical Shape Weight Standard Layers 3 layers Sizes



## Contact 2S 381C

Cup Form Shape Weight Layers Sizes



1-12



#### Contact 2A 383C

Cup Form
Shape
Weight
Layers
Sizes

Average Asymmetrical Standard 3 layers 0-12 L/R



1-14

# HOW TO USE THE AMOENA CONTACT

From your customer's perspective.

# APPLYING AMOENA CONTACT

Cleanse your chest wall thoroughly. Afterwards, make sure the area is completely dry. The cleaner and drier your skin, the better the breast form will adhere. Please do not touch the adhesive surface of the breast form as this may affect adhesion.



Slide your bra strap down over your shoulder and slip your arm out. Lean forward. Using the hand of your other side, take hold of your bra strap and pull the bra cup away from your body.

6 Pull your bra strap up over your shoulder and press the breast form once more, to make sure it is firmly form in the palm of your hand (same side as breast form) and, still leaning forward, place it in the cup of your bra. Make sure that the breast form sits perfectly in the cup.

Take the breast

Check the fit. If the position of the breast form needs to be adjusted, simply remove the breast form and reposition.



The more tapered side of the breast form should be positioned at the top of the bra cup where it joins the strap.



Place your free hand on the outside of the bra cup. Slowly stand upright, pressing the breast form gently onto your chest wall.

# REMOVING AMOENA CONTACT



Grasp the breast form with one hand and lean forward until you feel the weight of the breast form in your hand.

2 Starting at your side, pull the breast form carefully away from your body.

attached.

If the adhesive surface accidentally sticks together during removal, it can be easily separated by holding under running water.

**Note:** Fingertips should be placed as close as possible to the edge of the breast form, not directly on the back adhesive area. And be careful, long fingernails may damage the breast form.

# CLEANING AMOENA CONTACT



Put three drops of the Soft Cleanser on the adhesive surface and then moisten the Soft Brush with lukewarm water.



2 Scrub the adhesive surface with the Soft Brush firmly for several seconds in circular movements, using pressure.



Rinse with plenty of lukewarm water.



**BREAST FORMS AND SHAPERS** 

# AMOENA ENERGY

Innovative features for maximum comfort

## **FEATURES & BENEFITS**

- Unique three-dimensional pearl surface on the back of the breast form allows air to flow freely behind the form, increasing air ventilation and moisture evaporation
- Patented *Comfort+* material integrated into the silicone further reduces perspiration by equalizing the temperature behind the form
- Ideal form if she perspires due to regular exercise, as a result of medical treatment, or during menopause

# Fitter **TIP**

Once the bra and prosthesis are adjusted, encourage the customer to judge her new shape by looking into the mirror, not down at her chest. She'll be seen by other people from the front, not from above.

# ABOUT AMOENA ENERGY

## There is no comparison.

Amoena Energy forms have 30% more of our patented *Comfort+* temperature-equalizing material (excluding Cosmetic breast forms). *Comfort+* reduces perspiration behind the form. The benefits of *Comfort+*, combined with the three-dimensional back layer that provides optimal air-flow for better moisture evaporation, give her ultimate comfort all day, every day.



#### After 30 minutes of controlled heat, only Amoena Energy equalizes temperature.

# AMOENA ENERGY PORTFOLIO



# Energy Light 2S 342S\*

Cup Form	Average
Shape	Symmetrical
Weight	Light
Layers	3 layers
Sizes	1-14
Tawny sizes	1-14



# Energy Light 2U 341S\*

Cup Form Shape Weight Layers Sizes	Average Universal Light 3 layers 1-14
Sizes	1-14



### Energy Cosmetic 2S 310



## Energy Cosmetic 3S 311

0,	
Cup Form	Full
Shape	Symmetrical
Weight	Reduced
Layers	3 layers
Sizes	1-12



# C

# AMOENA NATURA

The most natural look and feel — more than any other

## FEATURES & BENEFITS

- Designed to drape like a natural breast so that it moves with her body, even flattening when she lies down
- Select styles feature a soft, clear silicone gel back layer that hugs the body and is extra gentle to scar areas
- Patented *Comfort*+ material integrated into the silicone reduces perspiration by equalizing the temperature behind the form



If you are confident, it will show and the fitting and products won't be questioned as often. If the first bra you try on fits great...don't try anything else! Trust yourself.

# AMOENA NATURA XTRA LIGHT 15<sup>N</sup> AND 25<sup>N</sup>



When your customer wants a lighter than lightweight breast form, give her Natura Xtra Light.

- The form weighs nearly 40% less than standard silicone forms of similar shape and size due to a new ultra-lightweight silicone formulation
- It maintains Amoena durability standards the slightly firmer lightweight silicone in the back layer helps stabilize the form when worn in a bra pocket
- It has patented *Comfort+* temperature-equalizing material integrated into the back layer to regulate fluctuations in body heat, and reducing perspiration behind the form

Natura Xtra Light is particularly ideal if she has lymphedema or osteoporosis; both conditions can benefit from wearing a lighter weight breast form.

Our Xtra Light silicone is also available in our new Adapt Air breast forms. See pg. 24.

# TWO NEW SHAPES FOR A PERFECT FIT

Natura Xtra Light is offered in our 2 most modern shapes, the  $1S^{N}$  (for a shallow breast shape) and  $2S^{N}$  (for an average breast shape). Customers asked for a more rounded footprint that will fit them more comfortably. The new shapes deliver; they are symmetrical and can be worn on either side, with these benefits:

- A more rounded volume on the lower section, so the breast form drapes more naturally than any other lightweight form
- A more narrow fit and footprint than 2S, to avoid overlapping a natural breast or breast form on the other side
- A slightly curved back, with small channels that help the form bend to stay upright in the bra pocket and hug the body more closely



# AMOENA NATURA PORTFOLIO



## Natura Xtra Light 1S<sup>N</sup> 401\*

Cup Form	Shallow
Shape	Symmetrical
Weight	Xtra Light
Layers	2 layers
Sizes	1-14



## Natura Xtra Light 2S<sup>N</sup> 400<sup>\*</sup>

Cup Form Average Shape Symmetrical Weight Xtra Light Layers 2 layers Sizes 1-17 Tawny sizes 1-17

+		(comfort+
	Natura Light 1S <sup>N</sup>	402 <sup>*</sup> GEL BACK
	Cup Form Shape	Shallow Symmetrical

Cup Form	
Shape	Symi
Weight	
Layers	
Sizes	

metrical Light 3 layers 1-14



## Natura Light 1S 664\*

Cup Form	Shallow
Shape	Symmetrical
Weight	Light
Layers	3 layers
Sizes	1-14



#### GEL BACK Natura Light 2S 390\*

Cup Form	Average
Shape	Symmetrical
Weight	Light
Layers	3 layers
Sizes	1-17
Tawny sizes	1-15

Full

Light

0-12

3 layers

Symmetrical



Natura Light 2A 392*		GEL BACK	
Cup Form	Av	Average	
Shape	Asymme	Asymmetrical	
Weight		Light	
Layers	3 l	ayers	
Sizes	0-14	4 L/R	



## Natura Light 2U 399\*

Cup Form	Average
Shape	Universal
Weight	Light
Layers	3 layers
Sizes	1-14



Natura Light 3S 391\*

Cup Form Shape Weight Layers Sizes



Natura Light 34		
Cup Form	Full	
Shape	Asymmetrical	
Weight	Light	
Layers	3 layers	
Sizes	4-12 L/R	
Tawny sizes	4-12 L/R	

comfort+

# AMOENA NATURA PORTFOLIO







Natura 1S 396

Cup Form

Shape

Weight

Layers

Sizes

GEL BACK Natura Cosmetic 3E 322 Full Cup Form Shape Extra Weight Reduced Layers 3 layers Sizes 1-14 L/R



Natura 2U 394 Cup Form Shallow Shape Symmetrical Weight Standard 2 layers Layers

1-14

Sizes

GEL BACK Average Universal Standard 3 layers 1-14

comfort+



Cup Form	Full
Shape	Extra
Weight	Standard
Layers	2 layers
Sizes	1-14 L/R
## AMOENA ESSENTIAL

Balanced and secure fit

#### FEATURES & BENEFITS

• Gives her a comfortable, natural symmetrical appearance



There's no need to tell the customer which bra size you've chosen until she is happy with the look. Sometimes knowing the size can cause negative feelings, despite how nice it looks on her.

Aster

#### AMOENA ESSENTIAL PORTFOLIO



#### Essential Light 1S<sup>№</sup> 314<sup>\*</sup>

Cup Form	Shallow
Shape	Symmetrical
Weight	Light
Layers	1 layer
Sizes	1-14
Tawny sizes	1-14



#### Essential Light 2S 442\*

Cup Form

Shape

Weight

Layers

Sizes

Average Symmetrical Light 1 layer 1-17 Tawny sizes 1-17



#### Essential Light 2A 356\*

Cup Shape Shape Weight Layers Sizes

Average Asymmetrical Light 1 layer 0-14 L/R



Essential 2A 353

Essential Light 3E 556*	
Cup Form	Full
Shape	Extra
Weight	Light
Layers	1 layer
Sizes 1	-14 L/R
Tawny sizes 4	-14 L/R

#### Essential 1S 630

Cup Form Shape Weight Layers Sizes



Shallow

Standard

1 layer

1-12

Symmetrical

Average Asymmetrical Standard 1 layer 0-12 L/R



0-12

## BALANCE BREAST SHAPERS

Amoena's Balance breast shapers are a non-surgical solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies and even naturally.

- Our new portfolio has more shapes, styles, and thicknesses.
- Most styles feature a back layer with integrated patented *Comfort+* temperature-equalizing material to reduce perspiration behind the shaper
- The shapers fill the bra cup where there is missing or uneven tissue, creating a smooth silhouette
- Designed with tapered edges to match her curves
- The Cross-Cup Difference (CCD) fitting method was developed to help you find the best OVAL and DELTA thickness for her needs. You will find it on pg. 82

#### BALANCE PORTFOLIO

Thickness	Tł	iin	Medium	Volume	Special		
Cup Difference	< 1 cm or 3/8" Oval Delta		1 to 2 cm or 3/8" to 3/4"	> 2 cm or 3/4"			
SHAPE			Delta	Delta	Ellipse	Varia	
BALANCE CONTACT comfort+			Balance Contact MD 229 Sizes 2-12	Balance Contact VD 230 Sizes 3/4-9/10		Balance Contact SV 286 Sizes S-XL	
BALANCE				Balance Natura Light VD 221 Sizes 3/4-11/12			
NATURA comfort+	Balance Natura TO 227 Sizes S-XL	Balance Natura TD 217 Sizes 1-10	Balance Natura MD 220 Sizes 2-12	Balance Natura VD 222 Sizes 3/4-9/10	Balance Natura SE 231 Sizes S-XL	Balance Natura SV 285 Sizes S-XL	
BALANCE				Balance Essential Light VD 224 Sizes 3/4-11/12 Tawny 5/6-11/12			
ESSENTIAL	Balance Essential TO 228 Sizes S-XL	Balance Essential TD 218 Sizes 1-10	Balance Essential MD 223 Sizes 3-12 Tawny 4-10	Balance Essential VD 225 Sizes 3/4-9/10	Balance Essential SE 232 Sizes S-XL		

#### FOUR SHAPES THAT BRING LOTS OF OPTIONS



Surgery types, sites and the amount of missing tissue vary from woman to woman. Amoena Balance shapers come in multiple shapes, sizes and thicknesses – and can be rotated to fill in where it's needed most – to help you find the ideal solution for her.

#### AMOENA BALANCE BREAST SHAPERS PORTFOLIO



Medium

2 layers

(comfort+)

Volume

2 layers

3/4-11/12

Delta

Delta

2-12

Shape

Layers

Sizes

Sizes

Balance Contact MD 229

Balance Natura Light VD 221\*

Thickness

Thickness Shape

Layers

Sizes

Shape

Layers

Sizes



#### Balance Contact VD 230 Thickness Volume



(comfort+)

S-XL

Volume

2 layers

3/4-9/10

Delta

Balance Natura TO 227 Thickness Thin Shape Oval Layers 2 layers

(comfort+) Balance Contact SV 286 Special Thickness

Varia

(comfort+)

Layers 2 layers Sizes S-XL .

Balance Natura TD 217 Thickness Thin Shape Delta 2 layers Layers Sizes 1-10



Balance Natura SE 231					
Thickness	Special				
Shape	Ellipse				
Layers	2 layers				
Sizes	S-XL				

**BREAST FORMS AND SHAPERS** 

#### (comfort+) Balance Natura MD 220 Balance Natura VD 222 Thickness Medium Thickness Shape Delta Shape Layers 2 layers Layers Sizes 2-12 Sizes comfort+ **Balance Natura SV 285**

Thickness	Special
Shape	Varia
Layers	2 layers
Sizes	S-XL

\*Light breast forms are more muted in colour.

#### AMOENA BALANCE BREAST SHAPERS PORTFOLIO







Balance Essential Lig	ht VD 224*	Balance Essential TO	228	Balance Essential TD 218		
Thickness	Volume	Thickness	Thin	Thickness	Thin	
Shape	Delta	Shape	Oval	Shape	Delta	
Layers	1 layer	Layers	1 layer	Layers	1 layer	
Sizes Tawny Sizes	3/4-11/12 5/6-11/12	Sizes	S-XL	Sizes	1-10	
Balance Essential M	222	Balance Essential VD	225	Balance Essential SE 2	120	
Thickness	Medium	Thickness	Volume	Thickness	Special	
Shape	Delta 1 Inven	Shape	Delta 1 lavor	Shape	Ellipse	
Layers	1 layer 3-12	Layers	1 layer	Layers Sizes	1 layer S-XL	
Sizes	3-12 4-10	Sizes	3/4-9/10	51265	2-YT	
Tawny Sizes	4-10					

\*Light breast forms are more muted in colour. 🔴 Available in Tawny colour.

#### BALANCE FIT KIT



#### PREMIUM FIT KIT 245

17 partials in different sizes and a sizing chart to help support your fittings

## ADDITIONAL BREAST FORMS



#### AQUA WAVE SWIMFORM

Style 149 Sizes 1-14

- A transparent silicone form for water activities, with a unique natural shape
- Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit

Aqua Wave Swim Bag also sold separately, style #049







#### SLIGHTLY WEIGHTED LEISURE FORM

Style	132N
Sizes	3-14
Material	
Weighted Fo	oam: 30% Polyurethane, 70% Barium
-	Sulfate (7727-43-7)
Cover:	82% Nylon, 18% Spandex

- Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form
- Ultra-soft removable, washable fabric cover helps maintain a clean environment
- Ideal for wear while sleeping

A post-surgical form is not a substitute for a weighted silicone breast form, which is designed for everyday use and provides your body with proper balance.

## BREAST FORM CARE



#### AMOENA SOFT CLEANSER & SOFT BRUSH

Amoena Soft Cleanser is specifically formulated for the Contact adhesive surface and contains no oil-based substances. It is also suitable for cleaning non-adhesive breast forms. For the best adhesion, use the Amoena Soft Cleanser with the Amoena Soft Brush. The soft cleanser is also recommended to clean Balance Contact products as well as the adhesive nipples.

 Style#
 08703

 Size
 150 ml

Amoena Soft Brush is specially designed for Amoena Contact products and has very soft rounded bristles which will not harm the adhesive surface.

Style# 08903 / 1 piece

## BREAST FORM ACCESSORIES



#### ADHESIVE NIPPLES

- Attaches securely to a breast form, breast shaper, natural breast or reconstructed breast with a silicone adhesive
- Packaged with one 30 ml bottle of Amoena Soft Cleanser
- Demo Kit displays one of each colour in each size for use in effectively determining size and colour needed (for retailers only)

Style	136 Ivory
	137 Almond (shown)
	138 Bronze
	139 Tawny
	134 Demo Kit
Sizes	Small (1 3/8")
	Medium (1 9/16")
	Large (2")
Package	2 per case



Package 2 per ca

#### CONTACT BACK PAD AND FOILS

- Back Pad allows breast form to be worn unattached and inside a bra pocket
- Foils protect the adhesive back during storage
- Available in breast forms sizes according to shape; see below

Style	See chart below
Package	1 Back Pad
	2 Foils per bag



**BACK PAD SIZING CHART** 

FORM STYLE BACK PAD STYLE

168

167

168

172

172

171 L/R

170 L/R

386C

385C

384C

383C

382C

381C

380C

	BRE O	EAST 1	FORM 2	1 SIZI 3	E 4	5	6	7	8	9	10	11	12	13	14
		1	1	3	3	5	5	7	7	9	9	11	11	13	13
		3	3	3	5	5	7	7	9	9	11	11	11		
) SIZE		1	1	3	3	5	5	7	7	9	9	11	11	13	13
<pre>&lt; PAD</pre>	1	1	1	3	3	5	5	7	7	10	10	12	12		
BACK		3	3	3	5	5	7	7	9	9	11	11	11		
		3	3	3	5	5	7	7	9	9	11	11	11		
		3	3	3	5	5	7	7	9	9	11	11	11	13	13

#### **BREAST FORM COVER**

- Breast form cover protects the breast form
- Gentle fabric with no seams in the front.
- Opening on the rear side.
- Can be washed,  $85^{\circ}F$  handwash
- Style 156 suitable for breast form shape 2A, style 160 for shapes 2S, 3S

Style	156	Style	160
Colour	Ivory	Colour	Ivory
Sizes	1-14 L/R	Sizes	1-17
Fits Breast Form	392,393	Fits Breast Form	442, 440, 391, 390, 385C,
Package	1 cover		382C, 381C, 380C, 363,
			342N, 320, 310
		Package	1 cover

### CONTACT MULTI

The Amoena Contact Multi is a silicone pad featuring the same secure adhesive used in Amoena Contact breast forms. The pad can be adhered to any Amoena Natura or Essential breast forms in the 2S, 2S<sup>N</sup>, 3S or 3E shapes, which then allows the form to be attached to a woman's chest wall. And because it's removed after each wear, it increases the versatility of her breast form – she can choose when to wear her form attached, and when not.



Lower image shows how the Contact Multi pad fits on to a breast form. (Form not included)

#### FEATURES & BENEFITS

- The Contact Multi pad is made of a soft, strong silicone with adhesive on both sides one side securely adheres to an Amoena Natura or Essential breast form; the other to a woman's chest wall.
- The pad is easy to apply, wear and remove giving women a new attachable solution and the freedom to choose.
- Wearing a breast form attached has been known to give women a feeling of less weight and more flexibility with clothing options.
- Like Amoena Contact breast forms, the Contact Multi pad requires a clean chest wall for the best adhesion. Daily cleaning is necessary using the Amoena Soft Cleanser and Soft Brush provided.

#### The pad is designed to be worn on an Amoena breast form and to be worn with a bra for complete support. Amoena is not liable for any damage caused by placing the Contact Multi pad onto another brand of breast form.

- Style 037 fits Amoena 2S\* breast forms sizes 1/2, 3/4, 5/6, 7/8, 9/10
- Style 038 fits Amoena 3S\* breast forms sizes 0/1/2, 3/4, 5/6, 7/8, 9/10
- Style 040 fits Amoena 2S<sup>N\*</sup> breast forms sizes 1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14
- Style 041 fits Amoena 3E\* breast forms sizes 1/2, 3/4, 5/6, 7/8, 9/10
- Side L/R
- Package One pad with a microfibre drying cloth, one 30ml Amoena Soft Cleanser and one Soft Brush 150ml Amoena Soft Cleanser sold separately

See pg. 42 for the Amoena Form Care products.

# **TEXTILES** WHEN CLOTHING SERVES A GREATER PURPOSE

We offer a wide range of pocketed bras, matching lingerie sets, leisure wear and swimwear. Whether your customer wants to incorporate playful femininity or simple design into her wardrobe, we ensure that our designs support her body the best possible way.

## AMOENA LINGERIE



#### SPECIAL FEATURES



**Comfortable straps:** Comfortable, adjustable straps support a breast form without putting strain on the shoulders. Some styles have wider, padded straps for additional comfort and support in larger sizes.

Most styles feature adjustable straps that increase in width to maintain support in larger sizes.

**Discreet pockets:** All Amoena bras have discreet pockets to hold a breast form or breast shaper securely in place.

The pockets are made of various soft and breathable materials and are invisible behind the cup when a breast form is not being worn, allowing Amoena bras to be worn by any woman.

**Supportive underband:** A wider underband gives support and stability, ensuring a breast form or breast shaper stays securely in place.

**Flexible cups:** Our bra cups follow the shape of a breast form closely to ensure a perfect fit. Elastic edges provide extra security.

**Variable fastening:** Back closures feature 2 to 7 hooks, depending on the bra size and style, ensuring just the right amount of support.

Many styles feature a soft, plush back closure that is ultra comfortable against the skin.





#### AMANDA SOFT CUP

#### ▲ ♥ ① () 2,4 Style 44536 White Fit Average/Full Sizes 34-48 A, B, C, D, DD, DDD; 36-46 G Hooks 2 rows: 34-38 A, 34-36 B, 34 C 3 rows: 40-48 A, 38-48 B, 36-48 C, 34-44 D, 34-42 DD, 34-40 DDD, 36-38 G 4 rows: 48 C, 46-48 D, 44-48 DD, 42-48 DDD, 40-46 G Material Cup A, B, C: 73% Nylon, 17% Spandex, 5% Polyester, 5% Polyurethane Cup D, DD, DDD, G: 73% Nylon, 19% Spandex, 4% Polyester, 4% Polyurethane

- Features half-moon support on cups sides specially • designed to support larger sizes
- Microfibre cup pockets •
- Plush hook & eye back closure •
- · Comfortable, adjustable elastic straps



Ф	2,4
$\square$	

▲ ♥ 🗣 1,4



Style	44538 White	
Fit	Average/Full	
Sizes	34-48 A, B, C, D, DD, DDD; 36-46 G	
Hooks	2 rows: 34-38 A, 34-36 B, 34 C	
	3 rows: 40-48 A, 38-48 B, 36-48 C, 34-44 D,	
	34-42 DD, 34-40 DDD, 36-38 G	
	4 rows: 48 C, 46-48 D, 44-48 DD, 42-48 DDD, 40-46 G	
Material	Cup A, B, C: 73% Nylon, 20% Spandex, 7% Polyester Cup D, DD, DDD, G: 74% Nylon, 22% Spandex, 4% Polyester	

- · Features half-moon support on cups sides specially designed to support larger sizes
- Microfibre cup pockets •
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps •



#### AMBER PADDED SOFT CUP

Style	44259 Black
Fit	Average/Full
Sizes	32-42 AA, A, B, C, D, DD
Hooks	2 rows: 32-42 AA, A; 32-40 B;
	32-38 C; 32-36 D; 32-34 DD
	3 rows: 42 B; 40-42 C; 38-42 D;
	36-42 DD
Material	79% Nylon, 21% Spandex

- · Soft foam bra cups with a delicate lace overlay that covers the cups and creates a camisole effect
- Microfibre cup pockets •
- Plush hook & eye back closure •
- Comfortable, adjustable elastic straps •

POCKET PATTERN / FABRICS

1 Molded

2 Cut & Sewn

3 Tulle

4 Microfibre Cotton

5





COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

#### AMANDA SOFT CUP BUSTIER 🔺 🤝 🔘 🛛 1,7

Style	44537 White
Fit	Shallow/Average
Sizes	34-42 A, B, C, D
Hooks	2 rows: 34-38 A, 34-36 B, 34 C
	3 rows: 40-42 A, 38-42 B,
	36-42 C, 34-42 D
Material	Cup A, B, C: 78% Nylon, 19% Spandex, 3% Polyester
	Cup D: 78% Nylon, 20% Spandex, 2% Polyester

- Modern design with a deeper neckline specially designed for women who wear breast shapers
  Elegant Jacquard fabric in combination
- with lace inserts
- Interior cup pockets
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps

#### AMANDA PANTY

yle	44539	White
zes	6-24	
aterial	77% Nylo	n, 11% Spandex,
	7% Cotto	n, 5% Polyester



• No elastic for invisible, comfortable wearing

• Lace inserts in back for added elegance

FEATURES

Bilateral U Pockets  $\bigcirc$ 

Cut & Sewn Cups Cut & Sewn Foam Cups

n Molded s Cups

Molded Foam Cups

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Side Bones





#### ANNABELL SOFT CUP

Style	2126 White Pearl Beige Black	
Fit	Average	
Sizes	White, Pearl Beige: 34-38 AA; 32-40 A, B, C, D	
	Black: 34-38 AA; 34-40 A, B, C, D	
Hooks	2 rows: 34-38 AA; 34-38 A, B; 34-36 C	
	3 rows: 40 A, B; 38-40 C; 34-40 D	
Material	51% Nylon, 36% Polyester (COOLMAX®),	
	11% Spandex, 2% Rayon	
Soft lace trimmed, embossed cup design		

- Breathable COOLMAX® fabric cup pockets
- Adjustable straps. Elastic, 34-38 AA; 34-38 A, B; 34-36 C; Rigid, 40 B; 38-40 C, 34-40 D



#### ANNETTE UNDERWIRE

Style	44028		Off-White
	1087		Black/Nude
Fit	Average		
Sizes	34-48 B, C, D; 34-46 DD;		
	34-44 DI	DD;	34-42 G
Hooks	2 rows:	34-3	38 B; 34-36 C; 34 D
	3 rows:	40-4	48 B; 38-48 C; 36-48 D;
		34-4	46 DD; 34-44 DDD; 34-42 G
Material	80% Ny	lon,	20% Spandex

- Lace cups overlay a solid microfibre fabric
- Microfibre cup pockets
- Plush hook & eye back closure
- Wide padded and adjustable elastic straps



#### ANNETTE PANTY\*

Style	44029 Off-White	
Sizes	8-20	
Material	73% Nylon, 20% Spandex, 7% Cotton	
		- 1 -

#### **ANNETTE HIGH WAIST BRIEF\***

Style	44030 Off-White
Sizes	8-20
Material	66% Nylon, 24% Cotton, 10% Spandex

\*Available while stock lasts



POCKET PATTERN / FABRICS

1 Molded

2 Cut & Sewn

3 Tulle

Cotton Microfibre

4



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

▲♥⊕2,6

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## AURELIE PADDED SOFT CUP

Style	44155Off-White44279Black		
Fit	Average = o		
Sizes	32-44 AA, A, B, C, D, DD		
Hooks	2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D		
	3 rows: 42-44 AA; 40-44 A; 38-44 B; 36-44 C; 34-44 D; 32-44 DD		
Material	46% Nylon, 37% Polyester, 17% Spandex		

- Luxurious lace and decorative Jacquard fabric with crystal and gold details
- Microfibre cup pockets
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps

Bilateral Pockets

50

FEATURES

10

Soft Cup

Φ

Cut & Sewn Cups Cut & Sewn Foam Cups



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#### AURELIE SOFT CUP

Style	44153 Off-White 44277 Black
Fit	Average
Sizes	32-44 A, B, C, D, DD; 34-42 DDD
Hooks	2 rows: 32-38 A; 32-36 B; 32-34 C; 32 D
	3 rows: 40-44 A; 38-44 B; 36-44 C; 34-44 D; 32-44 DD; 34-42 DDD
Material	Cup A, B, C: 67% Nylon, 25% Spandex, 8% Polyester Cup D, DD, DDD: 68% Nylon, 26% Spandex, 6% Polyester
	us lace and decorative Jacquard fabric stal and gold details
Microfibre cup pockets	

- Plush hook & eye back closure
- Comfortable, adjustable elastic straps



#### AURELIE UNDERWIRE

AURELI	E UNDERWIRE <b>2,4</b>
Style	44154 Off-White 44278 Black
Fit	Average
Sizes	32-44 A, B, C, D, DD; 34-42 DDD
Hooks	2 rows: 32-38 A; 32-36 B; 32-34 C; 32 D
	3 rows: 40-44 A; 38-44 B; 36-44 C; 34-44 D; 32-44 DD; 34-42 DDD
Material	Cup A, B, C: 67% Nylon, 24% Spandex, 9% Polyester Cup D, DD, DDD: 67% Nylon, 25% Spandex, 8% Polyester

- Luxurious lace and decorative Jacquard fabric with crystal and gold details
- Microfibre cup pockets
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps



#### AURELIE PANTY

Style	44156 Off-White 44280 Black	
Sizes	6-20	
Material	55% Nylon, 26% Spandex,	
	11% Cotton, 8% Polyester	
<ul> <li>Rich lace inserts at front and back mirror the lace in the Aurelie bras</li> </ul>		

- Jacquard fabric with a delicate pearl texture looks and feels luxurious
- Small crystal pendant at the centre bow is trimmed • in gold for special elegance

▲ ♥ ① | 2,4

POCKET PATTERN / FABRICS 1 Molded

2 Cut & Sewn

3 Tulle

Cotton Microfibre

4

5



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable



#### AVA SOFT CUP



- · M-frame style that gives excellent support, especially for a fuller figure
- Cotton cup pockets
- Light fiberfill padded cups
- Adjustable, rigid straps

\*Size 52 C available while stock lasts





#### **BELLA SOFT CUP**



- · Jacquard fabric with light fiberfill padded cups
- Cotton pockets
- Adjustable elastic straps



#### **BIANCA PADDED SOFT CUP**

Style	44216 White		
Fit	Average		
Sizes	32-42 AA, A, B, C, D		
Hooks	2 rows: 32-42 AA; 32-40 A; 32-38 B;		
	32-36 C; 32 D		
	3 rows: 42 A; 40-42 B; 38-42 C; 34-42 D		
Material	77% Nylon, 23% Spandex		





#### ▲ ♥ ●()1,4 DANA SOFT CUP White Black 32-40 AA; 32-44 A, B, C; 34-42 D, DD 2 rows: 32-40 AA; 32-38 A; 32-36 B, C; 34 D 3 rows: 40-44 A; 38-44 B, C; 36-42 D; 34-42 DD 87% Nylon, 13% Spandex

- Camisole bra in a micro jacquard fabric
- Molded microfibre cups with pockets
- · Decorative, adjustable elastic straps



1 Molded

2 Cut & Sewn

3 Tulle

4 Microfibre Cotton

5



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

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This seasonal style is now part of our permanent collectior

# CELINE SOFT CUP 2,4 Style 44509 Light Rose/Grey Fit Average Sizes 34-42 A, B, C, D Hooks 2 rows: 34-42 A; 34-40 B; 34-38 C; 34-36 D 3 rows: 42 B; 40-42 C; 38-42 D Material: 80% Nylon, 14% Spandex, 6% Polyester

- High-coverage bra with adjustable centre front gives two different wearing options: camisole bra or lower centre front
- Delicate light lace with subtle two-tone effect

#### **CELINE PANTY**

Style	44512 Light Rose/Grey			
Sizes	6–16	6–16		
Material	65% Nylon, 24% Spandex,			
	11% Cotton			



- Coordinates perfectly with the Celine bra
- Delicate light lace with subtle two-tone effect

FEATURES

Bilateral Pockets

Underwire



Cut & Sewn Cups



Molded Cups







Side

Bones



#### <u>▲</u> ()**1,**4 DIANNA SOFT CUP 44112 White Style 44116 Rose Nude 44107 Black Fit Average 32-44 AA, A, B, C, D Sizes Hooks 2 rows: 32-42 AA; 32-40 A; 32-36 B; 32-34 C; 32 D 3 rows: 44 AA; 42-44 A; 38-44 B; 36-44 C; 34-44 D 78% Nylon, 19% Spandex, 3% Cotton Material • Embossed Jacquard creates elegant faux-texture • Molded, ultra breathable MicroSense microfibre cups with pockets

- Plush hook & eye back closure
- · Padded, adjustable elastic straps



#### **DIANNA PANTY\***



\*Available while stock lasts



## DOROTHY SOFT CUP

tyle	2123 White Pearl Beige			
t	Shallow			
zes	32-38 AA; 32-42 A; 32-44 B; 34-44 C			
ooks	2 rows: cups AA, A; 32-38 B; 34-36 C			
	3 rows: 40-44 B; 38-44 C			
Iaterial	36% Polyester, 35% Cotton, 21% Nylon,			
	7% Spandex, 1% Polyurethane			
Park and Incommunity light Charfell and drawn				

- Embossed Jacquard with light fiberfill padded cups
- Cotton pockets
- Adjustable straps: Elastic, 34-38 AA; 34-42 A; 34-38 B; 34-36 C; Rigid, 40-44 B; 38-44 C

POCKET PATTERN / FABRICS 2 Cut & Sewn

3 Tulle

4 Microfibre 5

Cotton



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

▲ ⋓⊕ 2,5



#### ELLA SOFT CUP

ELLA SO		
Style	2133 White Pearl Beige Black	
Fit	Full	
Sizes	34-42 B; 34-46 C, D, DD; 36-42 DDD	
Hooks	3 rows: 34-42 B, C; 34-40 D, DD 4 rows: 44-46 C; 42-46 D, DD; 36-42 DDD	
Material	60% Polyester, 31% Nylon, 9% Spandex	

- Floral Jacquard fabric with light fiberfill padded cups
- Breathable tulle pockets •
- Wide Powernet back fabric provides support and all-day comfort •
- Padded adjustable straps



ELLEN SO				
Style	44419 Rose Nude			
	44245	Black/Nude		
Fit	Average/Full			
Sizes	32-44 A, B,	32-44 A, B, C, D, DD		
Hooks, front	5 rows: 32-38 A; 32-36 B; 32-34 C; 32 D			
	6 rows: 40-44 A; 38-44 B; 36-42 C; 34-40 D; 32-38 DD 7 rows: 44 C; 42-44 D; 40-44 DD			
Hooks, back	2 rows: 32-42 A; 32-40 B; 32-38 C; 32-36 D; 32-34 DD			
	3 rows: 44 A; 42-44 B; 40-44 C; 38-44 D; 36-42 DD			
	4 rows: 44 DD			
Material	78% Nylon, 22% Spandex			

- Front and back closures make it an ideal bra for those with diminished range-of-motion
- Light fiberfill padded cups
- Decorative, adjustable elastic straps •



	Average	
Sizos 7	Welage	
21762 21	6-38 AA; 34-42 A; 34-44 B, C; 34-42 D, DD	
3	2 rows: 38 AA; 34-44 A 3 rows: 34-44 B, C; 34-40 D; 34-38 DD 4 rows: 42 D; 38-42 DD	
	40% Nylon, 32% Cotton, 18% Polyester, 6% Spandex, 4% LYCRA®	

• Thin adjustable, elastic straps

Bilateral Pockets



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Side

Bones

Q High Cotton Content

NEW
in March
Adjustable Straps

FLEUR	SOFT CUP $\blacktriangle = \bigoplus () \bigcirc 2,5$		
Style	44672 White (available March)		
	44671 Nude (available March)		
Fit	Shallow/Average		
Sizes	XS (28/30); S (32/34);		
	M (36/38); L (40/42);		
	XL (44/46); 2XL (48/50)		
Cups	A/B, C/D, DD/DDD		
Hooks	4 rows: XS(A/B, C/D); S(A/B); M(A/B)		
	5 rows: XS(DD/DDD); S(C/D, DD/DDD),		
	M(C/D, DD/DDD); L(A/B, C/D);		
	XL(A/B, C/D); 2XL(A/B, C/D)		
	6 rows: L(DD/DDD); XL(DD/DDD)		
	7 rows: 2XL(DD/DDD)		
Material	90% Cotton, 10% Spandex		

- New front-closure leisure bra that fits like Frances but with with padded, adjustable straps
- Holds a leisure form, breast form, or shaper securely in place
- Wide adjustable straps •
- For the best support, we recommend wearing an Amoena Leisure Form with this bra (see pg. 42)

1 Molded 2



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Other

COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable



#### ISADORA SOFT CUP

ISADOF	RA SOFT	CUP ▲♥①() <b>2,5,7</b>	
Style	0947	White	
	0948	Nude	
	44114	Black	
Fit	Average/Full		
Sizes	34-50 A; 32-48 B, C, D; 32-44 DD, DDD, G		
Hooks	2 rows: 34-40 A; 32-40 B, C; 32-38 D 3 rows: 42-50 A; 42-48 B; 42-46 C; 40-44 D; 32-42 DD; 32-40 DDD; 32-38 G		
	4 rows: 48 C; 46-48 D; 44 DD; 42-44 DDD; 40-44 G		
Material	44% Nylon, 29% Polyester, 14% Spandex, 13% Cotton		

- Decorative embroidery on mesh at the top cup adds a light touch
- Cotton pockets •
  - Plush hook & eye back closure •
  - Wide, padded adjustable straps

#### **ISADORA PANTY\***

and the second se	
	Style
	Sizes
	Material
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Style	44115 Black	
Sizes	6-24	
Material	63% Nylon, 18% Spandex,	
	11% Polyester, 8% Cotton	



▲ ♥ ① ۞ 2,5,7

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Side

Bones

ble while stock lasts

#### JASMIN SOFT CUP

Style	0900N	White	
	44233	Black	
Fit	Shallow/Average		
Sizes	32-40 AA, A, B; 34-40 C		
Hooks	2 rows: 32-40 AA, A, B; 34-40 C		
Material	68% Cotton, 18% Nylon, 7% Spandex,		
	7% Polyester		



- Elastic upper cup provides a snug and secure fit
- Cotton pockets

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• Wide, decorative adjustable straps

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Bilateral Pockets

 $\bigcirc$ Underwire Soft Cup

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Q High Cotton Content

#### KAROLINA SOFT CUP

▲ ♥ ① 2,4

Style	44505 White/Light Nude
Fit	Average
Szes	32–42 A, B, C, D, DD
Hooks	2 rows: 32-38 A; 32-36 B; 32-34 C; 32 D
	3 rows: 40-42 A; 38-42 B; 36-42 C; 34-42 D;
	32-42 DD
Material	Cup A, B, C: 75% Nylon, 20% Spandex, 5% Rayon
	Cup D, DD: 75% Nylon, 22% Spandex, 3% Rayon

- Luxurious fan lace in top cup in combination with a shiny hide-and-seek stripe fabric with crystal and gold details
- Microfibre pockets
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps

POCKET PATTERN / FABRICS 1

Molded

2 Cut & Sewn

3 Tulle

Microfibre Cotton

5

4



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable



#### KAROLINA PADDED SOFT CUP

Style	44506 White/Light Nude
Sizes	32–42 AA, A, B, C, D, DD
Fit	Average
Hooks	2 rows: 32-40 AA; 32-38 A; 32-36 B;
	32-34 C; 32 D
	3 rows: 42 AA; 40-42 A; 38-42 B; 36-42 C;
	34-42 D; 32-42 DD
Material	55% Nylon, 27% Polyester, 14% Spandex, 4% Rayon

▲ ♥ () 2,4

- · Luxurious fan lace in top cup in combination with a shiny hide-and-seek stripe fabric with crystal and gold details
- · Microfibre pockets
- Plush hook & eye back closure
- · Comfortable, adjustable elastic straps



#### **KAROLINA UNDERWIRE**

KAROL	INA UNDERWIRE
Style	44507 White/Light Nude
Fit	Average
Sizes	32–42 A, B, C, D, DD
Hooks	2 rows: 32-38 A; 32-36 B; 32-34 C; 32D
	3 rows: 40-42 A; 38-42 B; 36-42 C;
	34-42 D; 32-42 DD
Material	Cup A, B, C: 77% Nylon, 20% Spandex, 3% Rayon
	Cup D, DD: 77% Nylon, 21% Spandex, 2% Rayon
<b>.</b> .	0 1

- Luxurious fan lace in top cup in combination with a shiny hide-and-seek stripe fabric with crystal and gold details
- Microfibre pockets
- Plush hook & eye back closure
- Comfortable, adjustable elastic straps



#### **KAROLINA PANTY**

Style	44508 White/Light Nude
Sizes	6-16
Material	70% Nylon, 18% Spandex,
	10% Cotton, 2% Rayon

- · Panty completes the seductive look of Karolina
- Luxurious fan lace in combination with a shiny hide-and-seek • stripe fabric
- · Gold pendant centre detail matches Karolina bras



▲

Bilateral

Pockets









Cut & Sewn Foam Cups







Side

Bones



▲ ♥ () () 1,5

## KITTY SEAMLESS SOFT CUP

Style	44607	Rose Nude				
	44674	Magenta				
Fit	Average					
Sizes	S (32-38 A	, 32-36 B,				
	32-3 C);	32-3 C);				
	M (38-42 A, 36-40 B, 34-48 C, 32-36 L (42-44 A, 40-44 B, 38-42 C, 36-40					
	34-38 DD);					
	XL (44-46	XL (44-46 B, 42-46 C,40-44 D, 38-42 DD);				
	2XL (46 C	, 44-46 D, 42-46 DD)				

69% Cotton, 25% Nylon, 6% Spandex Material

- Seamless comfort bra with no uncomfortable back closure or strap adjusters
- Molded cups with pockets
- Light cup padding can be removed if desired
- An ideal sleep bra

POCKET PATTERN / FABRICS 1

Molded



3 Tulle



4

6 COOLMAX® Fabric

7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable



#### **KELLY SOFT CUP**



- Features a V-yoke bottom band that helps lift the bust • with Soft Cup support
- Breathable COOLMAX® pockets •
- Decorative lace on front strap offers a feminine touch •
- Padded, adjustable elastic straps •



#### ▲ 👿 🕒 💭 1,5 LARA COTTON PADDED SOFT CUP

Style	44673	Nude (available February)	
Fit	Average		
Sizes	34-40 AA; 3	32-44 A, B, C, D, DD	
Hooks	2 rows: 32-	44 AA, A, B, C, D, DD	
Material	91% Organic Cotton, 9% Spandex		

- Lightly padded molded cups covered with soft, breathable • organic cotton fabric
- Organic cotton pockets •

- Plush hook & eye back closure •
- · Adjustable elastic straps



#### LARA PADDED SOFT CUP



- · Lightly padded T-shirt bra with seamless, molded cups for a smooth look.
- Breathable tulle pockets
- Plush hook & eye back closure •

(ullet)

Cups

• Adjustable elastic straps

FEATURES

Bilateral

Pockets

Soft Cup Underwire









Side Bones

▲ ⋓ ● | 1,4





#### LARA SATIN PADDED SOFT CUP

Style	44214		Nude	
	44212		Black	
Fit Sizes Hooks Material	2 rows:	32- on, 1	B, C, D, DD 44 AA, A, B, C, D, DD 5% Spandex,	

- · Comfortable elegance with satin trim and a centre rhinestone detail
- Seamless molded foam cups with microfibre pockets •
- Plush hook & eye back closure •
- Padded, adjustable elastic straps



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MAGDA		SOFT CUP	▲ ⋓ 🖲 1,4
Style	0463	Nude	1 1
Fit	Average/	Full	
Sizes	34-48 B,	C, D, DD, DDD	
Hooks	4 rows:	34-42 B; 34-40 C;	
		34-38 D; 34-36 DD; 34 DDD	Contract I con may
	5 rows:	44-48 B; 42-48 C;	
		40-48 D; 38-48 DD; 36-48 DDD	
Material	54% Nyl	on, 24% Spandex, 22% Polyester	
	0	ra in an ultra comfortable bonded mooths the side and back areas fo	

- Hign C Seamless molded cups with microfibre pockets
- •
- Plush hook & eye back closure
- Adjustable rigid straps •



#### MAGDALENA PADDED SOFT CUP

Style	44533 Nude	1	
Fit	Average	1	
Sizes	32-42 AA, A, B, C, D	- <u>Å</u>	
Hooks	4 rows: 32-42 AA, A, B; 32-40 C; 32-38 D		
	5 rows: 42 C; 40-42 D		
Material	41% Polyester, 36% Nylon, 23% Spandex		

- Ultra comfortable T-Shirt bra made from bonded fabric • that offers back smoothing benefits
- Seamless padded molded cups with microfibre pockets
- Cool microfibre fabric with an elegant sheen •
- Plush hook & eye back closure •
- Adjustable rigid straps

#### POCKET PATTERN / FABRICS

1 Molded

2 Cut & Sewn

3 Tulle

4 Microfibre 5

Cotton



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

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1,7



#### LEE SOFT CUP

## ▲ ♥ ● ◯ 1,5

Style 44540 (available March)

Fit Sizes Hooks

Average 34-42 A, B, C, D; 34-40 DD 2 rows: 34-40 A; 34-38 B; 34-36 C; 34 D 3 rows: 42 A; 40–42 B; 38–42 C; 36–42 D; 34–40 DD 90% Cotton, 7% Spandex, Material 2% Polyurethane, 1% Nylon

White

- Our 45th anniversary bra!
- Light 90% cotton bra
- Molded cups with cotton pockets
- Symbolic pink ribbon in centre front
- Wide straps for a comfortable fit



LINGERIE

64

FEATURES

Bilateral Pockets



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Soft Cup

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 $\bigcirc$ Molded Cups Cut & Sewn Foam Cups

Molded Foam Cups

() Comfort Straps



Q High Cotton Content



#### 🗩 🖨 1.6 MARA PADDED SOFT CUP Style Off-White (available now) 44534 Light Nude 1150 44416 Dark Blue 44023 Dark Grey Fit Average/Full Sizes 32-44 AA, A, B, C, D, DD Hooks 2 rows: 32-40 AA; 32-38 A; 32-36 B; 32-34 C; 32 D 3 rows: 42-44 AA; 40-44 A; 38-44 B; 36-44 C; 34-44 D; 32-44 DD Material 83% Nylon, 11% Spandex, 6% Polyester (COOLMAX®) - Ultimate T-shirt bra with breathable $\texttt{COOLMAX}^{\textcircled{B}}$ fabric cup pockets to help keep her cool and dry Seamless, molded foam cups •

- Plush hook & eye back closure •
- Adjustable elastic straps



#### MARLENA SOFT CUP

Style	2167N Nude Black
Fit	Average
Sizes	34-42 A, B, C; 32-42 D, DD
Hooks	2 rows: 34-38 A, B, C; 32-38 D
	3 rows: 40-42 A, B, C, D; 32-42 DD
Material	82% Nylon, 18% Spandex

- V-yoke bottom band helps lift the bust with Soft Cup support
- NATUREXX® fabric finish provides moisture wicking benefits •
- Seamless molded cups with microfibre pockets •
- Plush hook & eye back closure •
- Padded, adjustable elastic straps



#### ▲ ♥ () 1,4 MONA SOFT CUP Style 0606 White 0568 Champagne 0614 Cognac Black 0591 Fit Average Sizes 32-42 AA, A, B; 34-40 C, D; 34-38 DD Hooks 2 rows: 32-40 AA, A; 32-38 B; 34-36 C, D, DD 3 rows: 38 AA, A; 40-42 B; 38-40 C, D; 38 DD 79% Nylon, 21% Spandex Material Excellent fit, comfort, and support with seamless cups and textured microfibre fabric Seamless, molded cups with microfibre pockets Padded, adjustable elastic straps with plush hook & eye back closure

POCKET PATTERN / FABRICS

1 Molded

2 Cut & Sewn

3 Tulle

Microfibre Cotton

4

5



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

▲ ♥ ● 2,4

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MIRA SOFT CUP			▲ ♥ () 1,4
Style	44610		Light Taupe (available April)
Fit	Average		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Sizes	32-42 AA	A, A, I	B; 34-40 C, D; 34-38 DD
Hooks	2 rows: 32-40 AA, A; 32-38 B;		
		34-	40 C, D, DD
	3 rows:	42	AA, A; 40-42 B;
		38-	40 C, D; 38 DD
Material	79% Nylon, 21% Spandex		

- New comfort bra style with seamless cups and textured microfibre fabric
- Molded cups with microfibre pockets
- Plush hook & eye back closure
- Padded, adjustable elastic straps

FEATURES

Underwire







Side Bones



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Cut & Sewn Foam Cups



#### ▲ ♥ ① 2,6 NANCY SOFT CUP Style 44480 White Light Nude 1151 Dark Blue 44417 44024 Dark Grey Fit Average/Full Sizes 32-44 B; 34-52 C, D; 34-50 DD, DDD, G Hooks 2 rows: 32-36 B; 34 C 3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD 4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-46 DDD; 34-50 G 38% Polyester, 31% Nylon, 22% Polyester (COOLMAX®), Material 9% Spandex • Easy-fitting bra with floral lace along the neckline Breathable COOLMAX<sup>®</sup> pockets help wick away moisture

- Plush hook & eye back closure
- · Adjustable elastic straps



#### **RITA SOFT CUP**

RITA SC	OFT CUP	5		▲ ♥ ① 2,6
Style	2004		Nude	
	44234		Dark Blue	
Fit	Average/Full			
Sizes	34-44 A, B, C; 34-46 D; 36-46 DD			
Hooks	2 rows:	34-	44 A; 34-38 B; 34-36 C	
	3 rows:	40-	44 B; 38-44 C; 34-38 D; 36-38	DD
	4 rows:	40-	46 D, DD	
Material	77% Poly	estei	r, 19% Nylon, 4% Spandex	

- Fabric has a light sheen and the stretch lace neckline hugs the body
- Breathable COOLMAX® fabric cup pockets helps keep her cool and dry
- Adjustable elastic straps

1 Molded

POCKET PATTERN / FABRICS





5

7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

#### TANYA SOFT CUP

Style	44678	Nude
	44679	Black
Fit	Average	
Sizes	32–42 A, B,	, C, D
Hooks	2 rows: 32- 32-38 B; 32	-40 A; 2–36 C; 32–34 D
	3 rows: 42	A; 40–42 B;
	38-42 C; 36	6-42 D
Material	69% Cotto	n, 18% Nylon,
	13% Spand	ex

High cotton content

- Molded cups are smooth under clothing •
- Wide straps for added comfort Adjustable elastic straps

FEATURES

Bilateral Pockets Underwire

 $\square$ Soft Cup





0

Molded Foam Cups



Side Bones

NEW



## LINGERIE ACCESSORIES



#### AMBER TOP

Style 44268 44261 Sizes 34-42 A/B, C/D, DD/DDD Material

76% Nylon, 24% Spandex Package 1 per box

• Make almost any bra a camisole bra with this lacy accessory

White Black

- Fits over the body and hooks to straps with secure fasteners
- Offers a smart solution for lower necklines to hide scars or radiation burns
- Also see the Amber Bra on pg. 47





#### **BRA EXTENDERS**







#### **BRA POCKETS**



- · Add pockets to any bra
- Sewing instructions provided

#### SILICONE SHOULDER PADS

Style	050
2	052 Di
Sizes	One si
Package	2 per l

isplay ize box

- Provides comfort from straps that tend to dig into shoulder
- Soft, clear silicone pads slip easily over standard ٠ size bra strap
- May assist with weight distribution for women with certain medical conditions
- Display holds 12 sets of shoulder pads



#### ZIPPER SPORTS BRA

ZIPPER	SPORTS BRA	▲ <b>⋓</b> ⊕2,4
Style	44070 Black	
Fit	Average	
Sizes	S (32-38 A, 32-34 B, 32 C);	
	M (38-40 A, 36-40 B,	
	34-38 C, 34 D);	
	L (42-44 A, 40-44 B, 38-42 C,	
	36-40 D, 36-38 DD);	
	XL (44-46 B, 42-46 C,	
	40-44 D, 38-42 DD)	
Material	82% Micro Nylon, 18% Spande>	c 📕

- Racer back sports bra with locking front zipper for easy closure
- Hidden interior hook & eye placket under the zipper offers additional security
- Cool microfibre pockets







FEATURES Bilateral Pockets

 $\cup$ 

Underwire

 $\bigcirc$ 

Cut & Sewn Cups

 $\bigtriangledown$ 

Soft Cup

 $\bigcirc$ 

Molded Cups

Molded Foam Cups

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Cut & Sewn Foam Cups

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Comfort Straps

Side Bones

Q

High Cotton Content



#### ESTER SOFT CUP

ESTER	SOFT		• • 1,4
Style	42576	White	
	42577	Black/Grey	
Sizes	34-44 A,	B, C, D; 36-42 DD	
Hooks	7 rows:	34-38 A; 34-36 B; 34 C	
	8 rows:	40-44 A; 38-42 B; 36-40 C;	
		34-38 D; 36 DD	
	9 rows:	44 B; 42-44 C; 40-44 D; 38-42 DD	
Material	82% Nyl	on, 18% Spandex	
• Ester po	ost-surgica	l bra can also be used as a sports bra	a ca diaran
• Breatha	ble synthe	tic fabrics; mesh on side and back	Medium support

- Breathable synthetic fabrics; mesh on side and back help with moisture evaporation
- Molded cups are smooth and seamless under clothing
- Front closure bra for easy dressing
- Wide padded, adjustable straps



PERFORMANCE SPORTS BRA			
Style	0654	White	
	0658	Black	
	0794	Nude	
Fit	Average		
Sizes	White, Bla	ack: 32-42 AA, A, B, C, D, DD	
	Nude: 34-	42 A, B, C, D, DD	
Hooks	3 rows: 32	2-42 AA, A, B, C, D, DD	
Material	85% Nylo	n, 15% Spandex	
• Breatha	ble mesh pa	anels at centre front, sides,	
and bac	cks for bette	r moisture evaporation	Light
Seamless, molded cups feature cool microfibre pockets     support			
<ul> <li>Traditic</li> </ul>	nal bra bac	k closure	

• Padded, adjustable elastic straps

# •

#### POWER SPORTS BRA

Style	1152 Black/Grey
Fit	Average/Full
Sizes	32-42 AA, A, B, C, D, DD
Hooks	3 rows: 32-42 AA, A, B, C, D, DD
Material	84% Nylon, 16% Spandex

- Sporty mesh detailing at the neckline; mesh panels in the back helps with moisture evaporation
- Seamless, molded cups with pockets
- Traditional bra back closure
- Padded, adjustable elastic straps





POCKET PATTERN / FABRICS 1

Molded

2 Cut & Sewn

3 Tulle

4 Microfibre 5

Cotton



7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

## AMOENA LEISURE



- Soft Modal fabric for ultra comfort day or night (it makes a great sleep shirt!)
- Supportive built-in pocketed shelf bra with soft padded cups can hold a breast form or shaper securely in place
- Ideal for women who are extra sensitive to traditional bras due to treatment effects
- Round neckline in front and back
- Adjustable double spaghetti straps



Made with ultra-soft Modal® fabric – less likely to pill or fade, resists shrinking better than cotton, and can even feel cool to the touch.






### AMY SEAMLESS SOFT CUP

Style	44310	Rose Nude	A 1
	44311	Black (available March)	
Fit	Average	_	
Sizes	S (32-36 A	a; 32-34 B; 32 C)	
	M (38-40 A	A; 36-38 B; 34-36 C; 32-34 D)	
	L (42-44 A	; 40-42 B; 38-40 C; 36-38 D; 34-36 DD	)
Material	72% Nylor	n, 28% LYCRA®	

▲ ॼ 🖲 1,4 🗸

- Woven material without any uncomfortable seams or closures
- Extra wide straps and underbust band
- Ideal to wear while sleeping
- LYCRA® provides long lasting fit and shape retention



### **GLAM NIGHTDRESS**

Style	44294	Black
Sizes	S, M, L, XL	
Material	95% Rayon	, 5% Spandex

- · Comfortably soft, with spaghetti straps that adjust in the front so they can't be felt when lying on your back
- · Features a soft lace insert in the front neckline and along the underbust

• Integrated pocketed shelf bra holds a leisure or breast form securely and comfortably in place



POCKET PATTERN / FABRICS 2 1

Molded Cut & Sewn



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7 Other COOLMAX<sup>®</sup> fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

### AMOENA SWIMWEAR

### SPECIAL FEATURES









### AYON HIGH WAIST BRIEF





**\*\*** 

- Can be worn as a normal panty or high waist brief
- · Height of side seam when worn as high-waist panty is 6" in size 8

### AYON ONE-PIECE 71112

Style

Black/White

Sizes 8-26 B, C, D 80% Nylon, Material 20% LYCRA® XTRA LIFE<sup>™</sup>

- Geometric black and white print with a high neckline with mesh insert that can hide scars or burns
- Ruching along the front sides flatters the figure, while the black back and bottom create a slimming shape
- Adjustable elastic straps

FEATURES









Half













### AYON SARONG

Style Sizes Material 71113 Black/White

10–26 B, C 80% Nylon, 20% LYCRA® XTRA LIFE™

- Features a short skirt with ruching on the tummy that flatters the figure
- Black panty underneath gives extra coverage
- Adjustable elastic straps



### COCOS ONE-PIECE

Style Sizes Material 71122 Black/White 6–18 B, C, D 80% Nylon,

al 80% Nylon, 20% LYCRA® XTRA LIFE<sup>™</sup>

- Black and white laser cut woven detailing at the underbust
- Adjustable elastic straps











### COCOS TOP

Style	71123		Black
Sizes	6–16 B, C		
Material	80% Nylo	n,	
	20% LYCF	2A®	XTRA LIFE™

- Opens in front with a decorative zipper
- Ruching at the front flatters the bust
- Wide adjustable elastic straps

### COCOS MEDIUM HEIGHT PANTY

Style	71124	Black
Sizes	6–20	
Material	80% Nyloi	٦,
	20% LYCR	A® XTRA LIFE™

• Height of the side seam is approximately 6" in size 8

**KEY WEST ONE-PIECE** 

• Ruching at sides flatters the figure



**# (**)

22 🙆 🖌

Style	71299		ark Navy	
opens a • Panel se • Silver th • Racer b • Powerm	ll the way eams in fro nread colou ack constr nesh lining	-20 C, D lyester Piece wi for easie nt are s ured stit	h zipper in centre front,	
<ul><li>Super s</li><li>Darwin</li></ul>	•	00% chl	orine resistant	

FEATURES

Bilateral Pockets







Full Bodice









### RHODES ONE-PIECE



• Sporty basic one-piece made of 100% chlorine resistant fabric. Ideal for any swim activity

Dark Blue

Black

- Double seams in front create a slimming look
- Tighter fit for additional support and shape







### AQUA WAVE SWIMFORM

Style	149
Fit	Shallow / Average
Sizes	1-14

- A transparent, symmetrical silicone form for water activities, with a unique natural shape
- A hollow back with raised "waves" allow air and water to flow through, reducing the amount of suction
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit



### RESOURCES

amoena

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Having the right tools at your fingertips only enhances your customer service. Here you'll find additional product information in useful at-a-glance charts as well as measuring and sizing guides.

### TEXTILES OVERVIEW

50 and above band size available in  $\underline{\textbf{these sizes}}$ 

				i	Feat	ures	5					С	up Size	es			
								ent									
	Page	Fit	Seamless Cups	Padded Cups	Pull-On Style	Camisole Bra	Front Closure	High Cotton Content	AA	A	в	С	D	DD	DDD	G	н
Amanda Soft Cup	47	Average/Full								34-48	34-48	34-48	34-48	34-48	34-48	36-46	
Amanda Soft Cup Bustier	48	Shallow/Av'g								34-42	34-42	34-42	34-42				
Amanda Underwire	47	Average/Full								34-48	34-48	34-48	34-48	34-48	34-48	36-46	
Amber Padded Soft Cup	47	Average/Full		•		•			32-42	32-42	32-42	32-42	32-42	32-42			
Amy Seamless Soft Cup	74	Average	•		•				Sizes S	, M, L -	- see pr	roduct p	, bage foi	, r detail:	s		
Annabell Soft Cup	49	Average							34-38	32-40	32-40	32-40	32-40				
Annette Underwire	49	Average	•								34-38	34-38	34-38	34-46	34-44	34-42	
Aurelie Soft Cup	51	Average								32-44	32-44	32-44	32-44	32-44	34-42		
Aurelie Padded Soft Cup	50	Average	•	•					32-44	32-44	32-44	32-44	32-44	32-44			
Aurelie Underwire	51	Average								32-44	32-44	32-44	32-44	32-44	34-42		
Ava Soft Cup	52	Full									34-52	34-52	36-46	36-46			
Barbara Padded Underwire	52	Average	•	•						32-40		32-40					
Becky Seamless Soft Cup	52	Average	•		•				Sizes S	5, M, L,				i t naae f	ı 'or deta	ils	
Bella Soft Cup	53	Shallow/Av'g							01200 0	34-42		34-46					
Bianca Padded Underwire	53	Average		•					32-42	32-42	32-42	32-42	32-42				
Celine Soft Cup	54	Average				•			02 12	34-42	34-42	34-42	34-42				
Dana Soft Cup	53	Average	•			•			32-40	32-44	32-44	32-44	34-42	34-42			
Dianna Soft Cup	55	Average	•			•			32-44	32-44	32-44	32-44	32-44	54 42			
Dorothy Soft Cup	55	Shallow	•						32-38	32-44	32-44	34-44	52-44				
Ella Soft Cup	56	Full							52-58	52-42	34-42	34-44	34-46	36-42	36-42		
Ellen Soft Cup	56	Average/Full					•			32-44	32-44	32-44	32-44	32-44	50-42		
1	71		-				•			-	34-44			-			
Ester Soft Cup Sports Bra		Average/Full	•						Cince 3						an for a	lataila	
Fleur Soft Cup Leisure Bra	57	Shallow/Av'g					•			KS, S, M							
Frances Soft Cup Leisure Bra Isabel Soft Cup	15	Shallow/Av'g					•		36-38	KS, S, M 34-42		2XL — 9 34-44		34-42	ge for d I	letalis	1
1	56	Average				•			30-38	-	-	-	-	-	70 ///	70 ///	
Isadora Soft Cup	58	Average/Full							70 40	<u>34-50</u>		32-48	32-48	32-44	32-44	32-44	
Jasmin Soft Cup	58	Shallow/Av'g						•	32-40	32-40	32-40	34-40	70 40	70 40			
Karolina Soft Cup	59	Average							70 40	32-42	32-42	32-42	32-42	32-42			
Karolina Padded Soft Cup	60	Average		•					32-42	32-42	32-42	32-42	32-42	32-42			
Karolina Underwire	60	Average								32-42	32-42	32-42	32-42	32-42			
Kelly Soft Cup	62	Full							<i>a</i> :		34-46	34-46		34-46			
Kitty Seamless Soft Cup	61	Average	•		•					S, M, L,			1		or detai	S	
Lara Cotton Padded Soft Cup	62	Average	•	•				•	32-44	32-44		32-44	32-44	32-44			
Lara Padded Soft Cup	62	Average	•	•					34-40	32-44		32-44	32-44	32-44			
Lara Satin Padded Soft Cup	63	Average	•	•					32-44	32-44	32-44	32-44	32-44	32-44			
Lee Cotton Soft Cup	64	Average	•					•		32-42	32-42	32-42	32-42	34-40			
Magdalena Soft Cup	63	Average/Full	•								34-48	34-48	34-48	34-48	34-48		
Magdalena Padded Soft Cup	63	Average	•	•					32-42	32-42	32-42	32-42	32-42				
Mara Padded Soft Cup	65	Average/Full	•	•					32-44	32-44	32-44	32-44	32-44	32-44			
Marlena Soft Cup	65	Average	•							34-42		34-42	32-42	32-42			
Mira Soft Cup	66	Average	•						32-42	32-42	32-42	34-40	34-40	34-38			
Mona Soft Cup	65	Average	•						32-42	32-42	32-42	34-40	34-40	34-38			
Nancy Soft Cup	67	Average/Full									32-44	<u>34-52</u>	<u>34-52</u>		<u>34-50</u>	<u>34-50</u>	
Rita Soft Cup	67	Average/Full	•							34-44	34-44	34-44	34-46	36-46			
Performance Soft Cup Sports Bra	71	Average	•						32-42	32-42	32-42	32-42	32-42	32-42			
Power Soft Cup Sports Bra	71	Average/Full	•						32-42	32-42	32-42	32-42	32-42	32-42			
Tanya Soft Cup	68	Average	•							32-42	32-42	32-42	32-42				
Zipper Soft Cup Sports Bra	70	Average					•		Sizes S	5, M, L,	XL – se	e produ	ict pag	e for de	tails		

### SIZING CHART FOR BALANCE BREAST SHAPERS

Use the charts below as a guide to finding a shaper thickness and size to start your fitting.

### If your customer requires an OVAL or DELTA shaper, use the cross-cup difference method to find the thickness needed.

The cross-cup measurement is the width between the front centre of a properly fitting bra (at her sternum) to the side seam.

- 1. With her bra on and her arms down, measure cross-cup on her non-surgery side.
- 2. Then, measure cross-cup on her surgery side.
- 3. Subtract the measurement of step 2 from the measurement of step 1. This final number is the Cross-Cup Difference (CCD).
- 4. Locate the measurement on the chart below to find which shaper thickness to try first.



**TIP:** Use the metric side of your tape measure and measure in centimeters (cm). This will give you the most accurate measurement.

Cross-Cup Difference (CCD)						Shaper S	Sizes Av	ailable					
< 1 cm or 3/8"	OVAL			9	5	1	1	I	-	×	(L		
THIN	DELTA	1	2	3	4	5	6	7	8	9	10		
1 - 2 cm or 3/8" - 3/4" <b>MEDIUM</b>	DELTA		2	3	4	5	6	7	8	9	10	11	12
> 2 cm or 3/4" <b>VOLUME</b>	DELTA			3,	/4	5,	/6	7,	/8	9/	′10	11/	/12

### Use the sizing chart below to find the right size of any style shaper to start your fitting.

Find the bra cup and band size, then follow the column down to the bottom row to find the shaper size.

Cup Size						Bane	d Size					
AA	32	34	36	38	40	42	44	46	48	50	52	
А	30	32	34	36	38	40	42	44	46	48	50	52
В		30	32	34	36	38	40	42	44	46	48	50
С			30	32	34	36	38	40	42	44	46	48
D				30	32	34	36	38	40	42	44	46
DD					30	32	34	36	38	40	42	44
DDD						30	32	34	36	38	40	42
G									34	36	38	40
	1	2	3	4	5	6	7	8	9	10	11	12
SHAPER SIZES			ç	5	1	Ч	I	_	Х	Ľ		
			3,	/4	5	/6	7,	/8	9/	10	11,	/12

# SIZING CHART FOR LINGERIE AND SWIMWEAR

## How to Find the Bra Band and Cup Size

- Determine the underbust measurement to get the band size.
  - Then determine the half overbust measurement and multiply by two to get the cup size.
- Find your measurements in the chart below to determine the bra size.

### These charts are only a guide. For a perfect fit, size up or down as needed.

### ① Underbust measurement:

While she is wearing a bra, measure around her torso where the bra band sits.

## $\bigcirc$ Half overbust measurement:

For a unilateral woman find the bra cup by measuring from the middle of her chest, at her sternum, over the fullest part of her remaining breast to the center of her back, at her spine. Bilateral women can choose their cup size, and it should be proportionate to her body.



### Fitting Tips

### Band

The band should be snug, but not tight. Make sure the band (front and back) is parallel to the floor or slightly lower in the back. If breast tissue is slipping out below the band, try a cross-over size; go down-in-the-band, up-in-the-cup.

### Cup

If she is overflowing the cup either at the center front, the underarm, or under the band, then try a larger cup. Make sure she fills out the top of the cup. Soft breast tissue can puddle down in the cup. If this happens, try a smaller cup, or a more shallow bra style.

FING YOUT UNDERBU	sı measure	ment to aeu	ermine the	Dand Size								
Underbust measurement	$24^{3}_{44}$ - $26^{1}_{44}$	$26^{3}_{44} - 28^{1}_{44}$	$28^{3}_{44} - 30^{1}_{44}$	$30^{3}_{44} - 32^{1}_{44}$	$32^{3}4_{4} - 34^{1}4_{4}$	$343_{44} - 361_{44}$	$36^{3}_{44} - 38^{1}_{44}$	$38^{1/_2} - 40^{1/_4}$	401/2-42	42 <sup>1</sup> ⁄ <sub>2</sub> -44	44 <sup>1</sup> ⁄ <sub>2</sub> -46	46 <sup>1</sup> ⁄ <sub>2</sub> -48
Band Size	30	32	34	36	38	40	42	44	46	48	50	52

Find your OVERBUST measurement to determine the cup size	T measurem	ent to deter	mine the cu	up size								
АА	$291_{\lambda_2} - 301_{\lambda_1}$	$29^{1}_{2}_{2}_{-}30^{1}_{4}_{4}$ $31^{1}_{2}_{2}_{-}32^{1}_{4}_{4}_{4}$	$33^{1}/_{2} - 34^{1}/_{4}$	$351_{2}$ - $361_{4}$	$37^{1/2} - 38^{1/4}$	$39^{4_{4}-40}_{4_{4}}$	$41^{4}_{4}-42$	43 <sup>1</sup> /4-44	$45^{4}_{44}$ – $46$	47 <sup>1</sup> 4–48	$49^{1_{4}}-50$	$51^{4_{4}}$ -52
А	$30^{1}4_{4}-31$	$32^{4_{4}-33}$	34 <sup>1</sup> / <sub>4</sub> -35	36 <sup>1</sup> / <sub>4</sub> -37	$381_{44} - 39$	40 <sup>1</sup> / <sub>4</sub> -41	42-43	44-45	46-47	48-48 <sup>3</sup> 4	$50-50^{3}4$	$52-52^{3/4}$
B	31–32	$33-33_{4}$	35-35 <sup>3</sup> 4	$37-37^{3}4_{4}$	$39-39^{3}_{4}$	41-4134	43-43 <sup>3</sup> 4	45-453/4	47-47344	$48^{3}_{44} - 49^{1}_{2}_{2}$	$50^{3}_{44} - 51^{1}_{2}_{2}$	$52^{3_{4}}-53^{1_{2}}$
C	$32-32^{3}_{4}$	33 <sup>3</sup> 4-34 <sup>1</sup> / <sub>2</sub>	$35^{3}_{44} - 36^{1}_{2}_{2}$	37 <sup>3</sup> /4-38 <sup>1</sup> / <sub>2</sub>	$49^{3}_{44} - 40^{1}_{2}_{2}$	$41^{3}_{44} - 42^{1}_{2}$	433 <sub>4</sub> -441 <sub>2</sub>	45 <sup>3</sup> / <sub>4</sub> -46 <sup>1</sup> / <sub>2</sub>	473/4-481/2	49 <sup>1</sup> / <sub>2</sub> -50 <sup>1</sup> / <sub>2</sub>	$51^{1/2} - 52^{1/4}$	53 <sup>1</sup> / <sub>2</sub> -54 <sup>1</sup> / <sub>4</sub>
D	$32^{3}_{44} - 33^{1}_{22}$		$34^{3}_{44} - 35^{1}_{22}$ $36^{3}_{44} - 37^{1}_{22}$	$381_{/2} - 391_{/4}$	$40^{1}/_{2} - 41^{1}/_{4}$	42 <sup>1</sup> / <sub>2</sub> -43 <sup>1</sup> / <sub>4</sub>	$44^{1/2} - 45^{1/4}$	46 <sup>1/</sup> <sub>2</sub> -47 <sup>1</sup> / <sub>4</sub>	$48^{1/2} - 49^{1/4}$	$50^{1/2} - 51^{1/4}$	$52^{4_{4}}-53$	$54^{4_{4}}-55$
DD	$33^{1/2} - 34^{1/4}$		$35^{1}_{1/2} - 36^{1}_{1/4}$ $37^{1}_{1/2} - 38^{1}_{1/4}$	$391_{\lambda_2} - 401_{\lambda_4}$	41 <sup>1</sup> /4-42	43 <sup>1</sup> 4-44	45 <sup>1</sup> 4–46	47 <sup>1</sup> ⁄4-48	$491_{44} - 50$	$51^{4_{4}}$ -52	53-54	55-56
ססס	341 <sub>4</sub> -35	$36 \frac{1}{4} - 37$	38 <sup>1</sup> /4-39	$40^{4}_{4}$ - $41$	42-43	44-45	46-47	48-48 <sup>3</sup> 44	$50-50^{3}4_{4}$	$52-52^{3}_{44}$	$54-54^{3}4_{4}$	$56-56^{3}4_{4}$
G	$35-35^{3}_{44}$	$37 - 37^{3}_{4_{4}}$	$39-39^{3}_{4}$	41-4134	43-43 <sup>3</sup> 44	45-45 <sup>3</sup> 4	47-473 <sub>4</sub>	48 <sup>3</sup> 4,-49 <sup>1</sup> / <sub>2</sub>	$50^{3}_{44} - 51^{1}_{2}_{2}$	$52^{3_{4}}-53^{1_{2}}$	$54^{3}_{44} - 55^{1}_{2}$	$56^{3}_{44} - 57^{1}_{22}$

## GUIDE FOR SIZE CONVERSIONS

Helpful size conversion guide for other Amoena garments (this is only a guide,

-	D		D		2							
Band Size	30	32	34	36	38	40	42	44	46	48	50	52
Panty Size	4	9	8	10	12	14	16	18	20	22	24	28
Dress size	XS	S/	S/M	N.	M/L	T/XL	ХL	/TX	XL/2XL		2XL/3XL	
<b>Swimwear</b> (one-piece and two-piece)	77	G	ω	10	12	14	16	18	20	22	24	28

Waist measurement	$22^{3}4 - 24^{1}2$	$25-263_{44}$	$26^{3}4_{4} - 28^{1}4_{4}$	28 <sup>3</sup> /4-30	$30^{3}4_{4} - 32^{1}4_{4}$	$32^{3}_{44} - 34^{1}_{44}$	$343_{44} - 361_{44}$	$36^{3}_{44} - 38^{1}_{44}$	$38^{1}/_{2} - 40^{1}/_{4}$	40 <sup>1</sup> / <sub>2</sub> -42	42 <sup>1</sup> / <sub>2</sub> -44	44 <sup>1</sup> ⁄ <sub>2</sub> -46
Hip measurement	$343_{44}$ - $363_{44}$	$361_{44} - 373_{44}$	$37^{3}_{44}$ -39 $^{1}_{44}$	$391_{44} - 41$	41-42 <sup>1</sup> / <sub>2</sub>	42 <sup>1/</sup> 2-44	$44 - 453_{4}$	45 <sup>3</sup> / <sub>4</sub> -47 <sup>1</sup> / <sub>4</sub>	$47^{1_{4}} - 48^{3_{4}}$	$48^{3}_{44} - 50^{1}_{2}_{2}$	50 <sup>1</sup> / <sub>2</sub> -52	52-531/2

## SIZING CHART FOR BREAST FORMS

First, measure the band size and corresponding cup size as shown on page 83. Then, find the bra the column down to determine the right Amoena cup and band size in the top chart and follow breast form.

This size chart is meant as a guide to assist you during the breast form ffitting process.

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Complete measuring and sizing instructions for Balance breast shapers can be found on pg. 82

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Cup Siz

Band Siz

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### NOTES




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Amoena is an ISO 9001 / 13485 / 14001 certified company.