



amoena

PRODUCT CATALOGUE 2017



We're betting you can picture yourself in this photograph. You've been there. Some days, you greet a long-time customer who has become a dear friend. Her trust is important to you, and being of service is its own reward. Other days, you meet someone new and you both feel a little uncertain. How will she react to the things you suggest and say? How can you help her best? Will she trust you?

Each time, you proceed gently, and the relationship takes shape. It's give and take. It's listening. It's your touch and experience, yes — but ultimately, it's how she feels.

While you're shaping her silhouette to be natural and comfortable, you're also standing by as she reshapes the very idea of her own beauty.







Read on for some fitting perspectives.

# TABLE OF CONTENTS

## How to Use this Guide

We've arranged this catalogue as a guide for you, in the order in which we recommend you fit your customer. Start by measuring her and fitting her for a bra. Then begin to show her our breast forms. Once she has the basics, talk about clothing she can wear that's supportive and comfortable, like our Active, Leisure and Home wear. Assure her she can still wear a swimsuit.

Start to finish, you will help her recognize and shape her beauty.

	Fitter Information.....	4
	Lingerie & Sports Bras .....	8
	Breast Forms & Partial.....	34
	Tops & Swimwear .....	56
	Recovery Care & Headwear.....	61
	Resources.....	71

\*We asked YOU! Throughout this book, you'll see tips and ideas submitted by fitters such as you, indicated with this icon.



# WHAT IS HER LIFE LIKE?

## START WITH CARE AND COMMUNICATION



**ASK.**

**LISTEN.**

**KEEP ASKING.**

It isn't enough to ask her if she likes to exercise, and then fit her with a sports bra.

**GO FURTHER. HAVE A CONVERSATION.**

- What did you like to do before your surgery?
- Tell me about your family.
- How and where do you like to vacation?
- Do you have any pets?

### LIFESTYLE/PRODUCT COMBINATIONS\*

Very Active / Runner	Energy Breast Form (pg. 43)
Loves Water Aerobics / Swimming	Aqua Wave & Amoena Swimwear (pg. 51 & 58)
Hiking / Horseback / Outdoors	Power Medium Support Sports Bra (pg. 32)
Dinner / Dancing / Dating	Natura Cosmetic Breast Form (pg. 46)
Still in Chemo	Headwear (pg. 69)

\*This is just the beginning of your opportunity – there are many more ways you can reshape her beauty. Keep reading.

# HER COMFORT, YOUR SPACE

Your fitting room area means a lot more than you might think to the women who shop in your store. It reflects your store's personality and tells your customer, in a subtle way, the level of service she can expect. It's important that the fitting room:



Be private, inviting and clean. The climate should be moderate – not too hot or too cool.



Have comfortable chairs so you and your customer can sit, and she can have a friend or spouse in the room.



Have soft, diffused, but sufficient lighting for the fitting.



Have a full-length mirror plus supplies such as a tape measure, pad, pencil, tissues, mints and a coat hook, hangers and a box of disposable gloves.



Have a soft cotton, nylon or silk robe which, when put on backwards, helps you check symmetry of fit. The robe can also prevent the customer from sitting undressed while you're out of the fitting room.



Have informational booklets or brochures available.



Display the Amoena Fitter Training Seminar Certificate and other fit credentials.



## DID YOU KNOW?

BY PROVIDING YOUR CUSTOMERS WITH THE BEST SHOPPING EXPERIENCE, YOU'RE KEEPING UP WITH THE TREND.



**64%** of people think that customer experience is more important than price in their choice of a brand. And by 2020, customer experience will overtake price and product as the key brand difference.



More than **2/3** of shoppers who use fitting rooms are likely to buy something. Those who use fitting rooms are **twice** as likely to make a purchase as those who just browse.

Sources: <https://nrf.com/news/selling-satisfaction>; <http://blog.neosperience.com/10-useful-customer-experience-statistics-for-your-2015-strategy>

# THE FITTER'S ROLES



## ◀ FRIEND AND CHAMPION

Make the time to be a super-supporter of your customers. Attend their support groups and sponsor or participate in breast cancer charities. Be a visible friend in the wider community.

## RECORD-KEEPER ▶

Keep good records of every customer, to know what she likes, how to contact her, and when to follow up for her next appointment.



## EVENTS PLANNER ▲

Host seasonal events that your customers will look forward to. Along with fittings and consultations, have refreshments and other enticing giveaways.

## ▼ COMMUNICATOR

Reach out frequently with news, special discounts, and event invitations. Try digital marketing like social media and e-newsletters, which can help you understand what's important to her.



Your Bra  
The **Best Fit** Guide

# LET US SERVE YOU

Along with this guide and product catalogue, we stand at the ready to help your business succeed.

## LEARN FROM AMOENA



Amoena regularly offers our Amoena Academy seminars to give you and your team the skills and confidence to service your customers' needs for the best possible outcome.

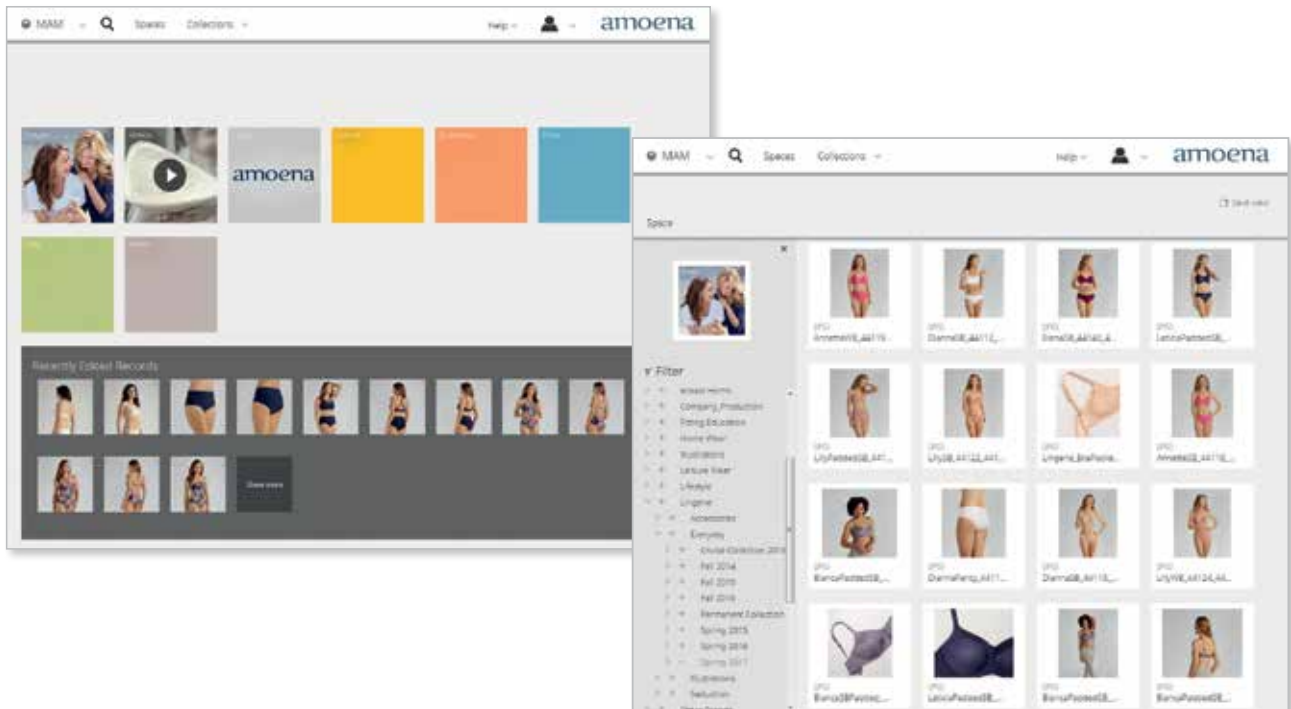
The Amoena Fit Specialist Introductory Course is a pre-certification course that instructs new fitters on how to match product with surgery type, gives you practical hands-on fitting experience, and helps you master key fitting techniques. We offer our courses throughout the year in convenient locations. Ask your account manager for more details.

## WHY get certified?

Becoming certified shows every customer that you're committed to their health and comfort. It promises to them that you've earned a level of competence and skill at your craft, and that you hold yourself to high standards of proficiency.

## THE AMOENA MEDIA LIBRARY [amoenalibrary.com](http://amoenalibrary.com)

A comprehensive resource where you can download product photos, get advertising assistance, look at merchandising ideas, and more.



# LINGERIE & SPORTS BRAS

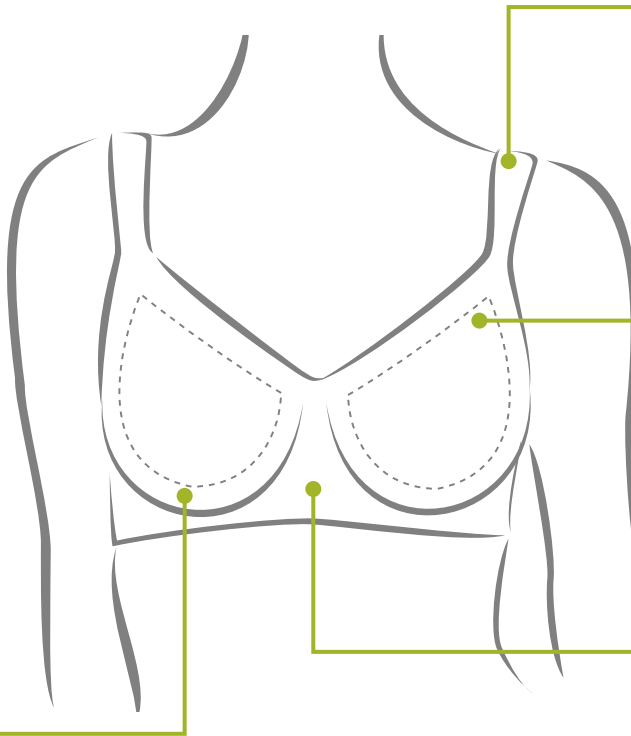
It all starts with the right bra. Your customer has taken the time she needs to heal, and now she's ready to begin living normally again.

Step one: Help her get dressed with confidence every day. Our range of pocketed bras, matching lingerie sets, sports bras and bra accessories serves as an incredible tool set for you—with all the style and luxury she expects from beautiful lingerie and smart design features to ensure she's comfortable at her foundation.

Ask about our seasonal collection.



# FEATURES OF AMOENA BRAS



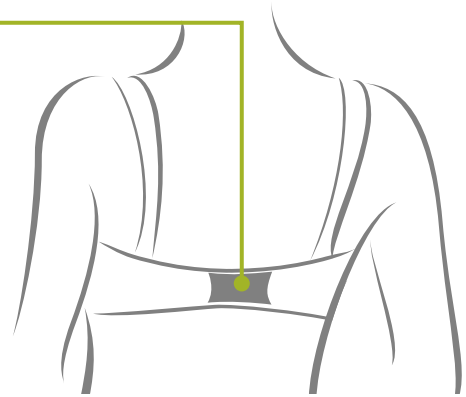
**Shoulder straps:** Comfortable, adjustable straps support a breast form without putting strain on the shoulders. Some styles have wider, padded straps for additional comfort and support in larger sizes. The adjustable straps increase in width to maintain support in larger sizes.

**Pockets:** All Amoena bras have discreet pockets to hold a breast form or partial shaper securely in place. The pockets are made of various soft and breathable materials and are invisible behind the cup when a breast form is not needed – Amoena bras can be worn by any woman.

**Wider underband:** A wider underband gives support and stability, ensuring a breast form or partial shaper stays securely in place.

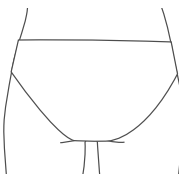
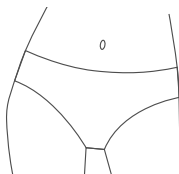
**Cups:** Our bra cups follow the shape of a breast form closely to ensure a perfect fit. Elastic edges provide extra security.

**Variable fastening:** Back closures feature 2 to 8 hooks, depending on the bra size, for just the right amount of support.

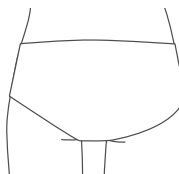
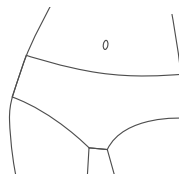


## PANTIES SIDE SEAM HEIGHT IN BASE SIZE 8

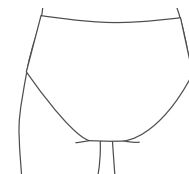
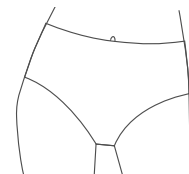
**PANTY**  
2 3/4 to 3 1/2"



**HIPSTER**  
3 to 4 1/4"



**HIGH WAIST BRIEF**  
4 to 6"



NEW  
Extended  
size range

## ANNETTE UNDERWIRE



Style	44028	Off-White
	1087	Black/Nude
Fit	Average	
Sizes	34-48 B, C, D; 34-46 DD, 34-44 DDD, 34-42G	
Hooks	2 rows: 34-38 B; 34-36 C, D 3 rows: 40-48 B; 38-48 C, D; 34-46 DD; 34-44 DDD; 34-42 G	
Material	85% Nylon, 15% Spandex	



- Molded fabric cups with lace overlay
- Microfibre fabric at center, sides and back
- Soft, lightly padded hook and eye backing

## ANNETTE HIGH WAIST BRIEF

Style	44030	Off-White
Sizes	8-20	
Material	58% Nylon, 25% Spandex, 17% Cotton	



## ANNETTE PANTY

Style	44029	Off-White
Sizes	8-20	
Material	73% Nylon, 20% Spandex, 7% Cotton	



## FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut &amp; Sewn Cups



Cut &amp; Sewn Foam Cups



Molded Cups



Molded Foam Cups



Comfort Straps



Side Bones

# AMOENA EVERYDAY PERMANENT COLLECTION



## ANNETTE SOFT CUP

▲ ◡ ⊙ ( ) 1,4

Style 44027  Off-White  
 43986  Black/Nude

Fit Full  
 Sizes 32-40 A, B, C, D  
 Hooks 2 rows: 32-40 A; 32-38 B;  
 32-36 C; 32-34 D  
 3 rows: 40 B; 38-40 C; 36-40 D  
 Material 85% Nylon, 15% Spandex



- Molded fabric cups with lace overlay
- Solid microfibre fabric at center, sides and back

## ANNABELL SOFT CUP

▲ ◡ ⊙ 2,6

Style 2126  White  Pearl Beige  Black

Fit Average  
 Sizes 34-38 AA; 34-40 A, B, C, D  
 Hooks 2 rows: 34-38 AA; 34-38 A, B; 34-36 C  
 3 rows: 40 A, B; 38-40 C; 34-40 D  
 Material 51% Nylon, 36% Polyester (COOLMAX®),  
 11% Spandex, 2% Rayon



- Decorative lace on top cups and straps
- Adjustable straps: Elastic, cups AA, A; 34-38 B; 34-36 C; Rigid, 40 B; 38-40 C; cup D

## AVA SOFT CUP

▲ ◡ ⊙ 2,5

Style 2115  White  Pearl Beige

Fit Full  
 Sizes 34-52 B, C; 36-46 D, DD  
 Hooks 3 rows: 34-46 B; 34-46 C; 36-38 D  
 4 rows: 48-52 B,C; 40-46 D; 36-46 DD  
 Material 45% Nylon, 43% Polyester, 12% Spandex



- Ideal for full breast shapes
- Adjustable rigid straps

Features  
**COOLMAX®**  
 pockets



LINGERIE & SPORTS BRAS

POCKET PATTERN /  
 FABRICS

- 1**  
Molded
- 2**  
Cut & Sewn
- 3**  
Tulle
- 4**  
Microfiber
- 5**  
Cotton
- 6**  
COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

# AURELIE

## THE FIRST AMOENA SEDUCTION PERMANENT STYLE

### What Your Customers Will Love

- The enchanting Aurelie features exquisite lace and delicate Jacquard fabric with a “pearl necklace” optic
- The crystal pendant center detail on bras and panty shines in luxurious gold
- Rings and sliders, as well as hook and eyes, match the gold of the crystal detail
- Microfibre pockets hold a breast form or shaper securely in place
- Soft padded back closure feels undetectable against the body
- Panty completes the seductive look of Aurelie



### AURELIE SOFT CUP



Style 44153 Off-White

Fit Average

Sizes 32-44 A, B, C, D, DD

Hooks 2 rows: 32-42 A; 32-40 B; 32-38 C;  
32-36 D; 32-34 DD  
3 rows: 44 A; 42-44 B; 40-44 C;  
38-44 D; 36-44 DD

Material 65% Nylon, 23% Spandex, 12% Polyester



### AURELIE UNDERWIRE



Style 44154 Off-White

Fit Average

Sizes 32-44 A, B, C, D, DD

Hooks 2 rows: 32-42 A; 32-40 B; 32-38 C;  
32-36 D; 32-34 DD  
3 rows: 44 A; 42-44 B; 40-44 C;  
38-44 D; 36-44 DD

Material 66% Nylon, 24% Spandex, 10% Polyester



#### FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut & Sewn Cups



Cut & Sewn Foam Cups



Molded Cups



Molded Foam Cups




Comfort Straps



Side Bones

## AURELIE PADDED SOFT CUP



Style 44155  Off-White

Fit Average


Sizes 32-44 AA, A, B, C, D, DD

Hooks 2 rows: 32-44 AA; 32-42 A;  
32-40 B; 32-38 C;  
32-36 D; 32-34 DD  
3 rows: 44 A; 42-44 B; 40-44 C;  
38-44 D; 36-44 DD

Material 48% Nylon, 35% Polyester,  
17% Spandex



## AURELIE PANTY

Style 44156  Off-White

Sizes 6-20

Material 54% Nylon, 26% Spandex,  
11% Cotton, 9% Polyester



POCKET PATTERN /  
FABRICS

**1**

Molded

**2**

Cut & Sewn

**3**

Tulle

**4**

Microfiber

**5**

Cotton

**6**

COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable



## BELLA SOFT CUP

▲ ◡ ⊕ 2,5

Style 2114  White  Pearl Beige

Fit Average

Sizes 34-42 A; 34-44 B; 34-46 C; 36-46 D

Hooks 2 rows: 34-38 A, B; 34 C

3 rows: 40-42 A; 40-44 B; 36-38 C

4 rows: 40-46 C; 36 D

5 rows: 40-46 D

Material 48% Polyester, 41% Nylon, 11% Spandex



- Ideal choice for shallow breast shapes
- Adjustable elastic straps

Convertible  
straps



## BARBARA PADDED UNDERWIRE

▲ ◡ ● | 1,3

Style 0457  Nude

1077  Black (phase-out Aug 2017)

Fit Average

Sizes 32-40 A, B, C; 32-38 D

Hooks 3 rows: 32-40 A, B, C; 32-38 D

Material 72% Nylon, 14% Spandex,  
14% Polyester



- Padded, molded cups for a seamless silhouette
- Versatile strap options: strapless, straight, crisscross or halterneck; packaged with clear straps for an invisible strap option
- Black bra features elegant rhinestone detail on both front straps
- Soft silicone on the inside helps to keep the bra in place when wearing strapless



## CARMEN SOFT CUP

▲ ◡ ⊕ ⊕ | 2,3

Style 0700  White

Fit Full

Sizes 36-48 A; 34-48 B, C, D; 36-46 DD;  
38-46 DDD

Hooks 2 rows: 36-38 A; 34-38 B; 34-36 C, D

3 rows: 40-42 A,B; 38-42 C, D;

36-40 DD; 38-40 DDD

4 rows: 44-48 A, B, C, D; 42-46 DD, DDD

Material 61% Nylon, 20% Spandex, 12% Cotton, 7% Rayon



- All-day comfort, fabulous fit and luscious lace
- Padded, tapered straps for added comfort
- Supportive three part cup construction
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

### FEATURES



# BIANCA

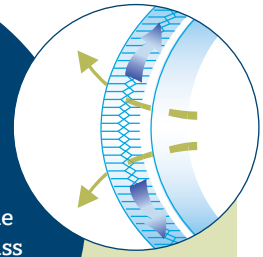
MADE WITH SPACER FOAM

## What Your Customers Will Love

- Smooth and comfortable Spacer bra evens her out for a flawless look under clothing
- Available in a soft cup or underwire style
- Decorative embroidery motif on straps brings a touch of elegance to this perfect every day bra
- Jacquard fabric in a diamond pattern at cradle for a delightful detail that completes the look
- Molded microfibre pockets hold a breast form or shaper securely in place

## SPACER FOAM TECHNOLOGY

Spacer foam has imperceptible air pockets that allow air to pass through the cup making it very light and more breathable compared to traditional foam bras.



- Straps convert effortlessly to a racerback style
- Soft padded back closure feels invisible against the skin



### BIANCA PADDED SOFT CUP



Style 44216  White  
 Fit Average  
 Sizes 32-42 AA, A, B, C, D  
 Hooks 2 rows: 32-36 AA, A, B, C, D;  
 38-42 AA, A, 38-40 B; 38 C  
 3 rows: 42 B; 40-42 C; 38-42 D  
 Material 77% Nylon, 23% Spandex



Racerback option



### BIANCA PADDED UNDERWIRE



Style 44217  White  
 Fit Average  
 Sizes 32-42 AA, A, B, C, D, DD  
 Hooks 2 rows: 32-42 AA, A; 32-40 B;  
 32-38 C; 32-36 D; 32-34 DD  
 3 rows: 42 B; 40-42 C; 38-42 D; 36-42 DD  
 Material 77% Nylon, 23% Spandex



# AMOENA EVERYDAY PERMANENT COLLECTION



## DANA SOFT CUP



Camisole lace for modest coverage

Style 0862  White  
0750  Black



Fit Average  
 Sizes 32-40 AA; 32-44 A, B, C; 34-42 D, DD  
 Hooks 2 rows: 32-40 AA; 32-38 A; 32-36 B, C; 34 D  
 3 rows: 40-44 A; 38-44 B, C; 36-42 D; 34-42 DD  
 Material 83% Polyamide, 17% Spandex

- Decorative lace across chest offers a smart solution for lower necklines to hide scars or radiation burns



## DIANNA SOFT CUP



Style 44112  White  
44116  Rose Nude  
43987  Silver  
44107  Black



Fit Average  
 Sizes 32-44 AA, A, B, C, D  
 Hooks 2 rows: 32-42 AA; 32-40 A; 32-36 B; 32-34 C; 32 D  
 3 rows: 44 AA; 42-44 A; 38-44 B; 36-44 C; 34-44 D  
 Material 78% Nylon, 22% Spandex

- Innovative Microsense microfibre pocket fabric is ultra soft, breathable and fast drying
- The 4-way stretch jacquard fabric is seamless and easy fitting; inspired by our popular Mona bra
- Soft, lightly padded hook and eye backing

## DIANNA PANTY

Style 44113  White  
44117  Rose Nude  
43996  Silver  
44108  Black



Sizes 6-16  
 Material 72% Nylon, 21% Spandex, 7% Cotton

- Higher side seam for added comfort and coverage

### FEATURES







### DOROTHY SOFT CUP

▲ ◡ ⊕ 2,5

Style 2123  White  Pearl Beige

Fit Shallow

Sizes 34-38 AA; 34-42 A; 32-44 B; 34-44 C

Hooks 2 rows: cups AA, A; 32-38 B; 34-36 C  
3 rows: 40-44 B; 38-44 C

Material 57% Polyester, 34% Nylon, 9% Spandex



- Ideal choice for shallow breast shapes
- Adjustable straps: Elastic, cups AA, A; 34-38 B; 34-36 C; Rigid, 40-44 B; 38-44 C



### ELLA SOFT CUP

▲ ◡ ⊕ 2,3

Style 2133  White  Pearl Beige  Black

Fit Full

Sizes 34-42 B; 34-46 C, D, DD; 36-42 DDD

Hooks 3 rows: 34-42 B; 34-42 C; 34-40 D, DD  
4 rows: 44-46 C; 42-46 D, DD; 36-42 DDD

Material 61% Polyester, 35% Nylon, 4% Spandex



- Ideal for full breast shapes
- Padded, adjustable elastic straps



### FRANCES SOFT CUP

▲ 2,5

Front closure leisure bra

Style 2128  White  Fair Orchid  Taupe Lace  Grey Lace  Blue Python – available Spring 2017

Nude  Black



Fit Shallow/Average

Sizes XS (28/30); S (32/34); M (36/38); L (40/42); XL (44/46); 2XL (48/50)

Cups A/B; C/D

Hooks 4 rows: XS (A/B); S (A/B); M (A/B)  
5 rows: XS (C/D); S (C/D); M (C/D); L (A/B, C/D); XL (A/B, C/D); 2XL (A/B, C/D)

Material 90% Cotton, 10% Spandex

- We recommend wearing an Amoena Leisure Form with this bra



Memory  
Foam Cups

**GRACY PADDED SOFT CUP** ▲ ◡ ● ( ) | 1,4

Style 44129  Nude/Off-White  
 Fit Average  
 Sizes 32-42 AA, A, B, C, D, DD  
 Hooks 2 rows: 32-42 AA, A; 32-40 B;  
 32-38 C; 32-36 D;  
 32-34 E  
 3 rows 42 B; 40-42 C; 38-42 D;  
 36-42 DD  
 Material 79% Nylon, 21% Spandex



- Full fit bra with high-tech padded cups made of memory foam  
 –**On the inside:** the foam shapes to the breast form or natural breast providing a “second-skin” feeling  
 –**On the outside:** the foam gives a smooth look and bounces back, retaining its shape in any situation
- Soft padded back closure feels invisible against the skin

**GRACY PANTY**

Style 44130  Nude/Off-White  
 Sizes 6-20  
 Material 77% Nylon, 21% Spandex,  
 2% Cotton



**FEATURES**

- ▲ Bilateral Pockets
- ◡ Underwire
- ◡ Soft Cup
- ⊕ Cut & Sewn Cups
- ⊕ Cut & Sewn Foam Cups
- ⊙ Molded Cups
- Molded Foam Cups
- ( ) Comfort Straps
- | Side Bones



## GRETA SOFT CUP



### Front and back closure

Style 2124  White  Pearl Beige

Fit Average/Full

Sizes 34-42 A, B; 34-44 C; 36-44 D; 38-44 DD

Hooks 2 rows: 34-38 A, B; 34-36 C;

Back Closure 3 rows: 40-42 A, B; 38-44 C; 38-44 DD

4 rows: cups DD

Material 63% Polyester, 29% Nylon, 8% Spandex



- Front and back closure provides options for women with range-of-motion challenges
- Adjustable straps: Elastic, 34-42 A, B; 34-42 C; Rigid, 44 C; 36-44 D; 38-44 DD



## HELENA SOFT CUP



Style 44025  White/Nude

Fit Average/Full

Sizes 32-44 A, B, C, D, DD

Hooks 2 rows: 32-42 A; 32-40 B; 32-38 C;  
32-36 D; 32-34 DD

3 rows: 44 A; 42-44 B; 40-44 C;  
38-44 D; 36-44 DD

Material 83% Nylon, 17% Spandex



- Molded fabric cups with a jacquard lace overlay
- Soft, lightly padded hook and eye backing for all day comfort



## HELENA PADDED SOFT CUP



Style 44026  White/Nude

Fit Average/Full

Sizes 32-44 A, B, C, D, DD

Hooks 2 rows: 32-42 A; 32-40 B; 32-38 C;  
32-36 D; 32-34 DD

3 rows: 44 A; 42-44 B; 40-44 C;  
38-44 D; 36-42 DD

4 rows: 44 DD

Material 83% Nylon, 15% Spandex, 2% Polyester



- Lightly padded molded cups with a jacquard lace overlay
- Soft, lightly padded hook and eye backing for all day comfort

# AMOENA EVERYDAY PERMANENT COLLECTION



## INA SOFT CUP

▲ ◡ ⊕ ⊖ 1,4

Full fit support up to a DDD cup

Style 44136  Off-White

44137  Nude

Fit Average/Full

Sizes 32-48 AA, A, B, C, D, DD, DDD

Hooks 2 rows: 32-44 AA; 32-42 A; 32-40 B;  
32-38 C; 32-36 D; 32-34 DD; 32 DDD  
3 rows: 46-48 AA; 44-48 A; 95-48 B; 40-48 C;  
38-48 D; 36-48 DD; 34-48 DDD

Material 75% Nylon, 25% Spandex



- Soft microfibre on underbust and back wings
- Soft padded back closure feels invisible against the skin



## ISABEL SOFT CUP

▲ ◡ ⊕ ⊖ 2,5

Camisole lace for modest coverage

Style 2118  White  Candlelight  Black

Fit Average

Sizes 36-38 AA; 34-42 A; 34-44 B, C; 34-42 D, DD

Hooks 2 rows: 32-38 AA; 32-44 A, B, C  
3 rows: 42-46 B, C; 34-40 D; 34-38 DD  
4 rows: 42 D; 38-42 DD

Material 51% Nylon, 36% Polyester, 11% Spandex,  
2% Rayon



- Decorative lace across chest offers a smart solution for lower necklines to hide scars or radiation burns



High  
Cotton  
content

## JASMIN SOFT CUP

▲ ◡ ⊕ ⊖ 2,3,5

Cotton stretch bra for smaller cups

Style 0900N  White

44233  Black

Fit Shallow/Average

Sizes 32-40 AA, A, B; 34-40 C

Hooks 2 rows: 32-40 AA, A, B; 34-40 C

Material 72% Cotton, 11% Polyester, 9% Spandex, 8% Nylon



- Elastic upper cup for snug and secure fit

### FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut & Sewn Cups



Cut & Sewn Foam Cups



Molded Cups



Molded Foam Cups



Comfort Straps



Side Bones



## ISADORA SOFT CUP

▲ ◡ ⊕ ⊙ 2,3,5

Full fit support up to a G Cup

Style	0947	<input type="checkbox"/>	White
	0948	<input type="checkbox"/>	Nude
	44114	<input type="checkbox"/>	Black
	43232	<input type="checkbox"/>	Raspberry*



Fit	Average/Full
Sizes	34-50 A; 32-48 B, C, D; 32-44 DD, DDD, G
Hooks	2 rows: 34-40 A; 32-40 B,C ; 32-38 D 3 rows: 42-50 A; 42-48 B, C; 40-48 D; 32-44 DD, DDD, G
Material	78% Nylon, 22% Spandex

- Offers comfortable support up to a G cup
- Decorative embroidery insert and mesh fabric on top cup offers a light look

## ISADORA PANTY

Style	44115	<input type="checkbox"/>	Black
	43233	<input type="checkbox"/>	Raspberry*

Sizes	6-24
Material	63% Nylon, 18% Spandex, 11% Polyester, 8% Cotton



\* While stock lasts

## KATY SOFT CUP

▲ ◡ ⊕ ⊙ 1,4

Easy fitting bra up to a DDD cup

Style	43989	<input type="checkbox"/>	Off-White
	43988	<input type="checkbox"/>	Cognac

Fit	Average/Full
Sizes	32-44 AA, A, B, C, D, DD, DDD
Hooks	2 rows: 32-40 AA; 32-40 A; 32-36 B; 32-34 C; 32 D 3 rows: 44 AA, 42-44 A; 38-44 B; 36-44 C; 34-44 D; 32-44 DD, DDD
Material	79% Nylon, 21% Spandex



- Innovative Microsense microfibre pocket fabric is ultra soft, breathable and fast drying
- NATUREXX® fabric finish offers moisture wicking benefits

Features  
Naturexx®  
fabric  
finish



POCKET PATTERN /  
FABRICS

- 1 Molded
- 2 Cut & Sewn
- 3 Tulle

- 4 Microfiber
- 5 Cotton
- 6 COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

# AMOENA EVERYDAY PERMANENT COLLECTION

LINGERIE & SPORTS BRAS

**NEW**  
Extended  
size range



## KARLA SOFT CUP

▲ ◡ ⊕ | 2,3

Style	1057	<input type="checkbox"/>	White
	43979	<input type="checkbox"/>	Nude
	43981	<input type="checkbox"/>	Black
Fit	Average		
Sizes	32-42 A, B; 34-42 C, D		
Hooks	2 rows: 32-36 A, B; 32-34 C; 32 D 3 rows: 38-42 A, B; 36-42 C; 34-42 D		
Material	85% Nylon, 11% Spandex, 4% Polyester		



- Elastic lace hugs the body for a great fit
- Double spaghetti strap front detail with bows
- Soft, lightly padded hook and eye backing

## KARLA PANTY

Style	1063	<input type="checkbox"/>	White
	43980	<input type="checkbox"/>	Nude
	43982	<input type="checkbox"/>	Black
Sizes	6-16		
Material	65% Nylon, 16% Spandex, 12% Cotton, 7% Polyester		



Features  
**COOLMAX®**  
fabric



## KELLY SOFT CUP

▲ ◡ ⊕ ⊖ | 2,6

Style	2153	<input type="checkbox"/>	Black	<input type="checkbox"/>	Nude
Fit	Full				
Sizes	34-46 B, C, D, DD; 36-44 DDD				
Hooks	3 rows: 34-42 B, C; 34-40 D; 34-40 DD 4 rows: 44-46 B, C; 42-46 D, DD; 36-44 DDD				
Material	86% Polyester, 12% Nylon, 2% Spandex				



- Soft padded tapered straps for comfort and support
- Decorative lace on strap offers a feminine touch
- Adjustable elastic straps

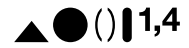
### FEATURES



3D  
channel  
support



### LARA COMFORT 3D\*



Style 0436 Black  
0437 Nude



Fit Average  
Sizes 32-44 A, B, C, D, DD  
Hooks 2 rows: 32-36 A; 32-34 B; 32 C  
3 rows: 38-44 A; 36-44 B; 34-44 C; 32-44 D,DD  
Material 85% Nylon, 15% Spandex

- Lightly padded molded cups feature a 3D channel wire casing that supports like a wire bra
- Molded, foam cups covered with a two-way stretch microfiber hugs the body for a seamless silhouette
- Soft padded tapered straps for comfort and support
- Adjustable elastic straps

\*phase-out, while quantities last

NEW  
Extended  
size range



### LARA SATIN PADDED SOFT CUP



Style 44214 Nude  
44212 Black  
41589 Terracotta\*  
41587 Ruby Red\*



Fit Average  
Sizes 32-44 AA, A, B, C, D, DD  
Hooks 2 rows: 32-44 AA, A, B, C, D, DD  
Material 74% Nylon, 15% Spandex, 11% Polyester

- Best selling Lara style redesigned with satin fabric and trim for a luxurious flair
- Rhinestone at center front on both bra and panty offers a touch of elegance

### LARA SATIN PANTY

Style 44215 Nude  
44213 Black  
41590 Terracotta\*  
41588 Ruby Red\*



Sizes 6-18  
Material 75% Nylon, 16% Spandex, 9% Polyester

\* While stock lasts

LINGERIE & SPORTS BRAS

POCKET PATTERN /  
FABRICS

1 Molded  
2 Cut & Sewn  
3 Tulle

4 Microfiber

5 Cotton

6 COOLMAX®

COOLMAX® fabric evaporates moisture and dries quickly. Its moisture-wicking, and breathable properties help to keep a woman dry and comfortable

# AMOENA EVERYDAY PERMANENT COLLECTION






NEW  
Extended  
size range



## LARA PADDED SOFT CUP



One of our most popular styles

Style 0752  Off-White  
0674  Nude  
0675  Black



Fit Average  
Sizes 34-40 AA; 32-44 A, B, C, D, DD  
Hooks 2 rows: 34-40 AA; 32-44 A, B, C, D, DD  
Material 84% Nylon, 16% Spandex

- Lightly padded molded cups covered with 2-way stretch micro fabric
- Hugs her body and balances any unevenness
- Decorative leaf motif on center front

## LILLY PADDED SOFT CUP



Style 43912  Off-White  
44209  Black



Fit Average  
Sizes 32-42 AA, A, B, C, D  
Hooks 2 rows: 32-40 AA; 32-38 A;  
32-36 B; 32-34 C; 32 D  
3 rows: 42 AA; 40-42 A; 38-42 B;  
36-42 C; 34-42 D  
Material 81% Nylon, 19% Spandex

- Padded, features super soft seamless molded cups
- Decorative lace details
- Soft, lightly padded hook and eye backing for all day comfort

## LILLY PANTY

Style 43913  Off-White  
44210  Black





Sizes 6-18  
Material 85% Nylon, 15% Spandex



## LILLY SOFT CUP




Style	43910	 Off-White
	44207	 Black
Fit	Average	
Sizes	32-42 A, B; 34-42 C, D	
Hooks	2 rows: 32-38 A; 32-36 B; 34 C	
	3 rows: 40-42 A; 38-42 B;	
	36-42 C; 34-42 D	
Material	83% Nylon, 17% Spandex	



- 2-part cup with supportive half-moon which helps create shape
- Decorative lace details
- Soft, lightly padded hook and eye backing for all day comfort

## LILLY HIGH WAIST BRIEF

Style	44211	 Black
Sizes	6-18	
Material	80% Nylon, 20% Spandex	



# AMOENA EVERYDAY PERMANENT COLLECTION

NEW  
Extended  
size range



## LILLY UNDERWIRE

▲ ◡ ⊕ 2,4

Style 43911  Off-White  
 44208  Black

Fit Average/Full  
 Sizes 32-42 B, C; 34-42 D, DD  
 Hooks 2 rows: 32-36 B; 32-34 C  
 3 rows: 38-42 B; 36-42 C; 34-42 D, DD  
 Material 83% Nylon, 17% Spandex



- 2-part cup with supportive half-moon which helps to create shape
- Decorative lace details
- Soft, lightly padded hook and eye backing for all day comfort

LINGERIE & SPORTS BRAS



## LUCIA MOLDED CUP

▲ ◡ ● | 1,3

Spacer fabric underwire with convertible straps

Style 0456  White

Fit Average  
 Sizes 32-40 AA,A,B,C,D; 34-38 DD  
 Hooks 2 rows: 32-40 AA,A; 32-38 B;  
 32-36 C; 32 D  
 3 rows: 40 B; 38-40 C; 34-40 D;  
 34-38 DD  
 Material 76% Nylon, 24% Spandex



- Spacer fabric bra with breathable padded cups for a smooth look
- Versatile strap options; packaged with extra straps
- Elegant rhinestone detail on both front straps and centre front
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes

Back  
smoothing



## MAGDALENA SOFT CUP

▲ ◡ ⊕ 1,4

Comfortable bra up to a DDD Cup

Style 0463  Nude  
 1078  Black (phase-out Aug 2017)

Fit Average/Full  
 Sizes 34-48 B, C, D, DD, DDD  
 Hooks 4 rows: 34-42 B; 34-40 C;  
 34-38 D; 34-36 DD; 34 DDD  
 5 rows: 44-48 B; 42-48 C;  
 40-48 D; 38-48 DD; 36-48 DDD  
 Material 54% Rayon, 24% Spandex, 22% Polyester



- High back fabric and side panels provide comfortable wear and a smooth look under clothing
- Wide, soft straps offer additional support

### FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut & Sewn Cups



Cut & Sewn Foam Cups



Molded Cups



Molded Foam Cups



Comfort Straps




Side Bones

## MARIE SOFT CUP



## Floral embroidery



Style	1272		Off-White
	1275		Black



Fit	Average/Full
Sizes	36-48 A; 34-48 B, C, D; 36-46 DD; 38-46 DDD
Hooks	2 rows: 36-45 A; 34-40 B; 34-38 C; 34-36 D 3 rows: 44-48 A; 45-48 B; 40-48 C; 38-48 D; 36-46 DD; 38-46 DDD
Material	83% Rayon, 11% Spandex, 6% Polyester

- 4-way elastic cut and sewn cup for great support, especially in larger cups
- Reinforcing half-moon provides excellent support

## MARIE PANTY

Style	1274		Off-White
	1277		Black



Sizes	38-50
Material	71% Rayon, 20% Spandex, 8% Cotton, 1% Polyester

- Micro main fabric provides coverage and a snug fit



# AMOENA EVERYDAY PERMANENT COLLECTION

LINGERIE & SPORTS BRAS

NEW  
Extended  
size range



## MARA PADDED SOFT CUP

▲ ◡ ● 2,6

Style 1150  Light Nude  
44023  Dark Grey

Fit Average  
Sizes 32-44 AA, A, B, C, D, DD  
Hooks 2 rows: 32-40 AA; 32-38 A; 32-36 B;  
32-34 C; 32 D  
3 rows: 42-44 AA; 40-44 A; 38-44 B;  
36-44 C; 34-44 D; 32-44 DD  
Material 83% Rayon, 11% Spandex, 6% Polyester (COOLMAX®)



- Features COOLMAX® fabric pockets

Features  
Naturexx®  
fabric  
finish



## MARLENA SEAMLESS SOFT CUP

▲ ◡ ● 2,4

Style 2167N  Nude  Black

Fit Average  
Sizes 34-42 A, B, C; 32-42 D, DD  
Hooks 2 rows: 34-38 A, B, C; 32-36 D  
3 rows: 40-42 A, B, C; 38-42 D; 32-42 DD  
Material 86% Nylon, 14% Spandex



- Naturexx® fabric finish offers moisture wicking benefit
- Back closure features a foam cushion backing
- Padded, adjustable elastic straps



## MONA SOFT CUP

▲ ◡ ● ( ) 1,4

One of our most popular styles

Style 0606  White  
0568  Champagne  
0614  Cognac  
0591  Black

Fit Average  
Sizes 32-42 AA, A, B; 34-40 C, D; 34-38 DD  
Hooks 2 rows: 32-40 AA; 32-38 A, B; 34-36 C, D, DD  
3 rows: 42 AA; 40-42 A, B; 38-40 C, D; 38 DD  
Material 79% Rayon, 21% Spandex



- Molded cups are perfect for wearing under light colours & sheer fabrics
- Adjustable elastic straps; straps increase in width to maintain support in larger sizes
- Rich jacquard fabric for an elegant look

### FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut & Sewn Cups



Cut & Sewn Foam Cups



Molded Cups



Molded Foam Cups



Comfort Straps



Side Bones

NEW  
Extended  
size range



## NANCY SOFT CUP

▲ ◡ ⊕ 2,6

Full fit up to a DDD cup

Style 1151  Light Nude  
44024  Dark Grey

Fit Average/Full  
 Sizes 32-44 B; 34-52 C, D; 34-50 DD; 34-48 DDD  
 Hooks 2 rows: 32-36 B; 34 C  
 3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD  
 4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-48 DDD  
 Material 39% Polyester, 29% Rayon,  
 23% Polyester (COOLMAX®), 9% Spandex



- Breathable COOLMAX® moisture-wicking fabric in bra pockets



## NINA UNDERWIRE

▲ ◡ ⊕ 2,3

Full fit support up to an H cup

Style 2242  Candlelight

Fit Full  
 Sizes 34-46 B, C; 32-46 D, DD; 34-46 DDD;  
 36-46 G, H  
 Hook 2 rows: 34-38 B; 34-36 C  
 3 rows: 40-46 B; 38-46 C; 32-38 D, DD;  
 34-38 DDD; 36-38 G; 36 H  
 4 rows: 40-46 D, DD, DDD, G; 38-46 H  
 Material 48% Nylon, 44% Polyester, 8% Spandex



- Up to H cup
- Adjustable straps: Elastic, 34-46 B, C  
 Padded, rigid, 32-46 D, DD; 34-46 DDD, 36-46 G, H

LINGERIE & SPORTS BRAS

# AMOENA EVERYDAY PERMANENT COLLECTION



## REBECCA UNDERWIRE



Lacy full fit support

Style 0807  White  
0972  Black

Fit Average/Full

Sizes 34-48 B, C, D; 36-46 DD

Hooks 2 rows: 34-38 B; 34-36 C, D; 36 DD

3 rows: 40-42 B; 38-42 C, D, DD

4 rows: 44-48 B, C, D; 44-46 DD

Material 72% Rayon, 22% Spandex, 6% Cotton



- Feminine lace
- 3-part bra construction specially designed for full cup sizes

## REBECCA PANTY

Style 0973  Black

Sizes 8-20

Material 72% Nylon, 22% Spandex, 6% Cotton



## REBECCA SOFT CUP



Lacy full fit support

Style 0806  White  
0969  Black

Fit Average/Full

Sizes 36-48 A; 34-48 B, C, D; 36-46 DD;

38-46 DDD

Hooks 2 rows: 32-36 B; 34 C

3 rows: 38-42 B; 36-40 C; 34-38 D; 34-36 DD; 34 DDD

4 rows: 44 B; 42-52 C; 40-52 D; 38-50 DD; 36-48 DDD

Material 72% Rayon, 22% Spandex, 6% Cotton



- Feminine lace
- 3-part bra construction specially designed for full cup sizes

### FEATURES



Bilateral Pockets



Underwire



Soft Cup



Cut & Sewn Cups



Cut & Sewn Foam Cups



Molded Cups



Molded Foam Cups



Comfort Straps



Side Bones



### RITA SOFT CUP

▲ ◐ ⊕ 2,6

Style 2004  Nude  
 44234  Dark Blue

Fit Shallow/Average  
 Sizes 34-44 A, B, C; 34-46 D; 36-46 DD  
 Hooks 2 rows: 34-40 A; 34-38 B; 34-36 C  
 3 rows: 42-44 A; 40-44 B; 38-44 C; 34-38 D; 36-38 DD  
 4 rows: 40-46 D, DD  
 Material 65% Polyester, 30% Nylon, 5% Spandex



- Stretch neckline features feminine lace trim for a snug fit
- Breathable COOLMAX® moisture-wicking fabric in bra pockets

Petite fit



### ROXANNE SOFT CUP

▲ ◐ ● 1,4

Style 43995  Vanilla

Fit Shallow  
 Sizes 32-40 A, B, C  
 Hooks 2 rows: 32-40 A, B, C  
 Material 89% Nylon, 11% Spandex



- Designed specifically for women with petite frames
- Lightly padded molded cups for a smooth look and seamless silhouette – an ideal T-shirt bra
- Soft padded tapered straps for comfort and support
- Adjustable elastic straps

# AMOENA ACTIVE PERMANENT COLLECTION



## ZIPPER SPORTS BRA

▲ ◡ ⊕ 2,4

Medium support soft cup bra

Style 44070  Black  
 Fit Average  
 Sizes S, M, L, XL  
 Material 82% Micro Nylon, 18% Spandex



- Racer back pocketed sports bra with front zipper for easy dressing
- Hidden hook and eyes under the front-closure zipper provide extra security and support
- Zipper clicks and locks to ensure the bra stays fastened



## PERFORMANCE SPORTS BRA

▲ ◡ ⊕ 1,4

Light support soft cup bra

Style 0654  White  
 0658  Black  
 0794  Nude

Fit Average  
 Sizes 32-42 AA, A, B, C, D, DD  
 Hooks 3 rows: 32-42 AA, A, B, C, D, DD  
 Material 72% Nylon, 22% Spandex, 6% Polyester



- Mesh side and front panel for extreme breathability
- Sporty stripes on underbust band



## POWER SPORTS BRA

▲ ◡ ⊕ 1,6

Medium support soft cup bra

Style 1152  Black/Grey  
 Fit Average/Full  
 Sizes 32-42 AA, A, B, C, D, DD  
 Hooks 3 rows: 32-42 AA, A, B, C, D, DD  
 Material 49% Polyester, 35% Nylon, 16% Spandex



- Sporty mesh detailing in the neckline; mesh fabric around back allows for ventilation
- Molded cups with center seam provide separation with support
- Wide bottom band
- Breathable COOLMAX® fabric in pockets helps wick away moisture



### FEATURES





# LINGERIE ACCESSORIES



## SILICONE SHOULDER PADS

Style 050  
052 Display  
Sizes One size  
Package 2 per box

- Provides comfort from straps that tend to dig into shoulder
- Soft, clear silicone pads slip easily over standard size bra strap
- May assist with weight distribution for women with certain medical conditions
- Display holds 12 sets of shoulder pads



## BRA EXTENDERS

Style 193  White  Pearl Beige  
 Candlelight  Black  
Package 36" roll

- 4 hooks



## BRA POCKETS

Style 191  
Colours White, Pearl Beige, Candlelight, Black  
Size S(32-36); M(38-42); L(44-46)  
Package 2 per bag

- Add pockets to any bra
- Sewing instructions provided
- Material: 86% Nylon/14% Spandex



## "IT STAYS" ROLL-ON ADHESIVE

Style 16601  
Package 59mL bottle

- Ideal for use to keep bra shoulder straps and knee-high panty hose in place.

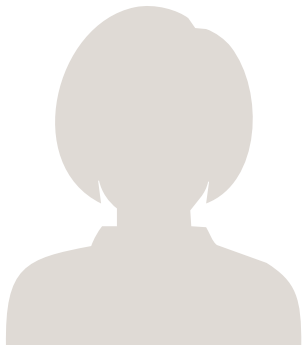
# RESTORING SYMMETRY

Designed to fit perfectly in our pocketed lingerie, breast forms can work magic. That sounds like an exaggeration, but when you are able to recommend just the right external breast form for her lifestyle and physical needs, her world changes. Whether she needs a partial shaper, a full breast form, something for swimming like our Aqua Wave swim form, or a soft form to wear at home, her smile when she sees her perfect silhouette radiates new confidence.

# DESIGN TECHNOLOGY

As a fitter, you need extensive options – a solution for every woman who comes to you. When you carry our comprehensive product portfolio, the highest quality breast forms in the industry, you can provide those options knowing our design technologies are tested, proven and perfected year after year.

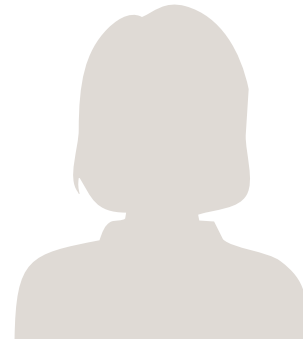
PATENTED TECHNOLOGIES: THOUGHTFUL, PRECISE DESIGNS MEAN ENDLESS POSSIBILITIES FOR YOUR CUSTOMER



Isabella wants something so soft, she can forget she's wearing a breast form at all.



Pauline doesn't like to feel perspiration in the bra area; she's dealing with continual hot flashes.



Elena likes wearing sheer bras and wants the most real-looking breast form she can find.

## YOUR AMOENA ADVANTAGE



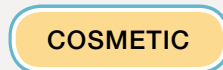
All Amoena breast forms are made with our patented InTouch soft silicone—the softest she can buy—while still maintaining our standards for quality.

- Easy to fit
- Huggable softness
- Natural feel



Only Amoena breast forms offer our patented Comfort+ technology, which uses high-grade phase change material to help maintain an ideal body temperature all day.

- Works with the body as it warms and cools
- Absorbs, stores and releases heat
- Helps reduce perspiration behind the breast form



Here we combine our lightweight and standard silicones in a way that looks, feels and moves like a real breast by achieving reduced weight finally.

- Ultra-soft
- Natural looking drape
- Looks and feels real
- Versatile in fittings

*“The prosthetic mix makes it. There is no ‘favourite’ breast form – each one works in its own way, with specific features and benefits, for certain women.”*

As the originator of the silicone breast form, decades of experience has helped us to establish unique manufacturing processes that produce the most skin-friendly, life-like breast forms of the highest quality. Our strict guidelines, according to DIN ISO 9001 and 13485 for medical devices, ensure the highest quality product is brought to the market. All films and silicone gels are tested for skin compatibility according to DIN ISO 10993.

# AMOENA PARTIALS

comfort+

## What Your Customers Will Love

- Amoena Balance partial breast forms offer a solution for women who experience breast asymmetry after a lumpectomy, reconstruction, multiple biopsies – and even naturally
- The back layer features a reduced weight silicone with integrated *Comfort+* temperature-equalizing material to reduce heat build-up behind the shaper.
- Designed with tapered edges to match her curves, the shapers fill the bra cup where there is missing or uneven tissue, providing a smooth, even silhouette



### AMOENA BALANCE CONTACT

Amoena Balance Contact features a skin-friendly adhesive on the back layer that allows the shaper to adhere directly to the body. Integrated *Comfort+* material reduces perspiration behind the form, creating a more secure adhesion. We recommend she wears her Contact shaper with a bra for added security.

**Fitter  
TIP**

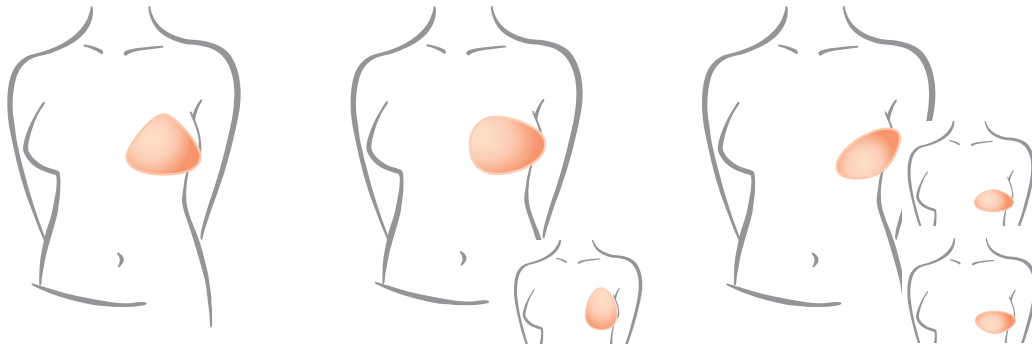
*Listen. Never put making a sale above all else; aim to offer a service to a woman who has had a difficult surgery, and give her back her smile.*



# AMOENA BALANCE PORTFOLIO

## Three shapes that bring lots of options

Surgery types, sites and the amount of missing tissue vary from woman to woman. Amoena Balance partials come in multiple shapes, sizes and thicknesses – and can be rotated to fill in where it's needed most – to help you find the ideal solution for her.



THICKNESS	A Thin		B Thick		
SHAPE	Delta	Oval	Delta	Oval	Varia
BALANCE	<b>Balance Delta 282A</b> Sizes: 1/2, 3/4, 5/6, 7/8, 9/10	<b>Balance Oval 283A</b> Sizes: 0/1, 2/3, 4/5, 6/7, 8/9	<b>Balance Delta 282B*</b> Sizes: 1/2, 3/4, 5/6, 7/8, 9/10	<b>Balance Oval 283B</b> Sizes: 0/1, 2/3, 4/5, 6/7, 8/9	<b>Balance Varia 285</b> Sizes: S, M, L, XL
BALANCE CONTACT			<b>Balance Contact Delta 284B</b> Sizes: 1/2, 3/4, 5/6, 7/8, 9/10	<b>Balance Contact Oval 287B</b> Sizes: 0/1, 2/3, 4/5, 6/7, 8/9	<b>Balance Contact Varia 286</b> Sizes: S, M, L, XL

### How to work with the number/letter code system

\*All sizes available in Tawny

- Decide the thickness of the shaper: Thin (A) or Thick (B)
- Select the right shape: Delta (D), Oval (O), Varia (V)
- Please refer to the table above for number/letter code for available partial shapers (overview above)



### BALANCE FIT KIT

Style	5BFKit13
Contents/Sizes:	
Delta 282A	3/4; 5/6
Delta 282B	1/2; 7/8; 9/10
Delta Contact 284B	5/6
Oval 283A	2/3; 4/5; 8/9
Oval 283B	0/1; 6/7
Oval Contact 287B	4/5
Varia 285	S, M, XL
Varia Contact 286	L

- Comprehensive product fit samples for use in effectively determining size and shape needs
- Each kit holds 3 shapes and 16 sizes
- Secure and organized travel case allows for easy transportation for medical detailing and in-services

# AMOENA BREAST FORMS PORTFOLIO

Amoena has filed more patents than any other manufacturer.

BREAST FORMS & PARTIALS

CUP FORM	1 Shallow	2 Average				3 Full		
SHAPE	Symmetrical	Symmetrical	Asymmetrical	Extra	Universal	Symmetrical	Asymmetrical	Extra
CONTACT <i>comfort+</i>		<b>Contact Light 2S 380C</b> Sizes 1-14				<b>Contact Light 3S 385C</b> Sizes 0-10		
	<b>Contact 1S 384C</b> Sizes 1-14	<b>Contact 2S 381C</b> Sizes 1-12	<b>Contact 2A 383C</b> Sizes 0-12 L/R			<b>Contact 3S 382C</b> Sizes 0-10 Tawny sizes 1-10		<b>Contact 3E 386C</b> Sizes 1-14 L/R
ADAPT <i>comfort+</i>							<b>Adapt Light 3A 376</b> Sizes 4-12 L/R	
ENERGY <i>comfort+</i>		<b>Energy Light 2S 342S</b> Sizes 1-14 Tawny sizes 1-14		<b>Energy Light 2U 341S</b> Sizes 1-14				
		<b>Energy Cosmetic 2S 310</b> Sizes 1-14				<b>Energy Cosmetic 3S 311</b> Sizes 1-12		
	<b>Energy 1S 349S</b> Sizes 1-12			<b>Energy 2U 347S</b> Sizes 1-14				
NATURA <i>comfort+</i>		<b>Natura Xtra Light 2S<sup>N</sup> 400</b> Sizes 1-17						
	<b>Natura Light 1S 664</b> Sizes 1-14	<b>Natura Light 2S 390</b> Sizes 1-17 Tawny sizes 3-15	<b>Natura Light 2A 392</b> Sizes 0-14 L/R	<b>Natura Light 2U 399</b> Sizes 1-14	<b>Natura Light 3S 391</b> Sizes 0-12	<b>Natura Light 3A 373N</b> Sizes 4-12 L/R Tawny all sizes		
		<b>Natura Cosmetic 2S<sup>N</sup> 323</b> Sizes 1-14						<b>Natura Cosmetic 3E 322</b> Sizes 1-14 L/R
	<b>Natura 1S 396</b> Sizes 1-14	<b>Natura Cosmetic 2S 320</b> Sizes 1-14		<b>Natura 2U 394</b> Sizes 1-14				<b>Natura 3E 397</b> Sizes 1-14 L/R
ESSENTIAL		<b>Essential Light 2S 442</b> Sizes 1-17 Tawny sizes 3-17	<b>Essential Light 2A 356</b> Sizes 0-14 L/R					<b>Essential Light 3E 556</b> Sizes 1-14 L/R Tawny sizes 4-14 L/R
	<b>Essential 1S 630</b> Sizes 1-12		<b>Essential 2A 353</b> Sizes 0-12 L/R	<b>Essential 2E 474</b> Sizes 0-12 Tawny sizes 3-12	<b>Essential 3S 363</b> Sizes 0-12			

# AMOENA CONTACT

comfort+

Attachable technology expertly designed for staying power

Packaged with sample sizes of Skin and Form Care products and Soft Brush. The length of time the adhesion lasts varies for each woman and depends on the care of the form. Thorough and regular care is essential. See pg. 54 for Amoena Skin and Form Care products.



**Fitter  
TIP**

*Look at the client from side-on to be sure the size and shape of the prosthesis is correct.*

## What Your Customers Will Love

- Adheres directly to the skin and moves with her body, staying in place with every movement
- Wearing the breast form attached relieves pressure on her shoulders and provides a sense of lighter weight – especially helpful if she has lymphedema or a larger bust
- Easy wear and care; daily care is recommended for the best adhesion
- Provides more freedom in clothing choices like those with lower necklines
- Because the form is attached, it can feel like a part of her and she may feel more secure and self-confident in her appearance

# AMOENA CONTACT PORTFOLIO



## Contact Light 2S 380C

Cup Form	Average
Form	Symmetrical
Weight	Lightweight
Layers	3 layers
Sizes	1-14



## Contact Light 3S 385C

Cup Form	Full
Form	Symmetrical
Weight	Lightweight
Layers	3 layers
Sizes	0-10



## Contact 1S 384C

Cup Form	Shallow
Form	Symmetrical
Weight	Regular
Layers	3 layers
Sizes	1-14



## Contact 2S 381C

Cup Form	Average
Form	Symmetrical
Weight	Regular
Layers	3 layers
Sizes	1-12



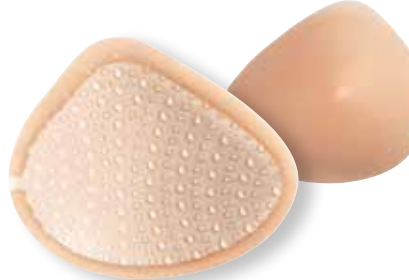
## Contact 2A 383C

Cup Form	Average
Form	Asymmetrical
Weight	Regular
Layers	3 layers
Sizes	0-12 L/R



## Contact 3S 382C

Cup Form	Full
Form	Symmetrical
Weight	Regular
Layers	3 layers
Sizes	0-10
Tawny sizes	1-10



## Contact 3E 386C

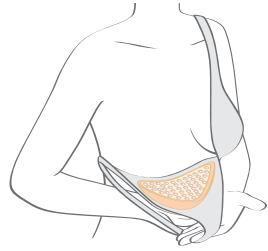
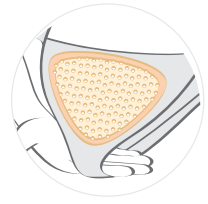
Cup Form	Full
Form	Extra
Weight	Regular
Layers	3 layers
Sizes	1-14 L/R



# HOW TO USE THE AMOENA CONTACT

## APPLICATION OF THE AMOENA CONTACT

Cleanse your chest wall thoroughly with Amoena Skin Preparation Tonic. Afterwards, make sure the area is completely dry. The cleaner and drier your skin, the better the breast form will adhere. Please do not touch the adhesive surface of the breast form as this may affect adhesion.

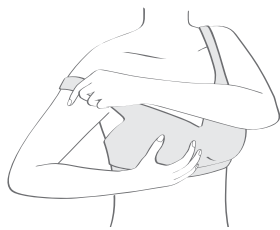


**1** Slide your bra strap down over your shoulder and slip your arm out. Lean forward.

**2** Using the hand of your other side, take hold of your bra strap and pull the bra cup away from your body.

**3** Take the breast form in the palm of your hand (same side as breast form) and, still leaning forward, place it in the cup of your bra. Make sure that the breast form sits perfectly in the cup of your bra.

**4** The more tapered side of the breast form should be positioned at the top of the bra cup where it joins the strap.

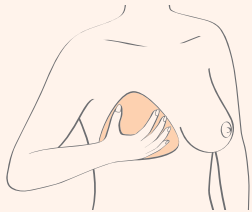


**5** Place your free hand on the outside of the bra cup. Slowly stand upright, pressing the breast form in the cup carefully into place on your body.

**6** Pull your bra strap up over your shoulder and press the breast form once more to make sure it is firmly attached.

**7** Check the fit. If the position of the breast form needs to be adjusted, simply remove the breast form and reposition.

## REMOVAL OF THE AMOENA CONTACT



**1** Grasp the breast form with one hand and lean forward until you feel the weight of the breast form in your hand.

**2** Starting at a point furthest from your scar area, pull the breast form carefully away from your body.

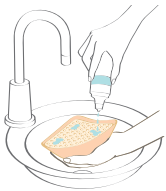
**3** If the adhesive surface accidentally sticks together during removal, it can be easily separated by holding under running water.



**4** The fingertips should be placed as close as possible to the edge of the breast form.

**5** Please be careful with longer fingernails – they might damage the film.

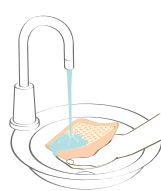
## CLEANING THE AMOENA CONTACT BREAST FORM



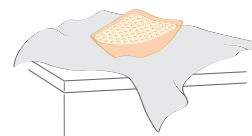
**1** Put three drops of the Soft Cleanser on the dry adhesive surface and then moisten the Soft Brush with lukewarm water.



**2** Now, scrub the adhesive surface with the Soft Brush firmly for some time in circular movements using pressure.



**3** Then rinse with plenty of lukewarm water.



**4** Finally allow to air-dry.

# AMOENA ADAPT

Molds to the unique shape of her body

comfort+



## Adapt Light 3A 376

Cup Form	Full
Form	Asymmetrical
Weight	Light
Layers	2 layers
Sizes	4-12 L/R

### What Your Customers Will Love

- The moldable silicone back layer that fills in the uneven areas of a her chest wall and stays securely in place—even while she moves.
- Soft pearl surface allows air to flow freely behind the form, reducing moisture
- *Comfort+* material integrated into the silicone further reduces perspiration by equalizing the temperature behind the form

### Fitter TIP

*I've found that the Adapt works for a variety of women, if they have scars or still-sensitive areas. The inner layer is really gentle, as promised, and it does form to the chest wall no matter the shape remaining after surgery.*

# AMOENA ENERGY

Innovative features for maximum comfort

comfort+

## What Your Customers Will Love

- Unique three-dimensional pearl surface on the back of the breast form allows air to flow freely behind the form, increasing air ventilation and moisture evaporation
- *Comfort+* material integrated into the silicone further reduces perspiration by equalizing the temperature behind the form
- Ideal if she perspires due to regular exercise, as a result of medical treatment or during menopause



### Fitter TIP

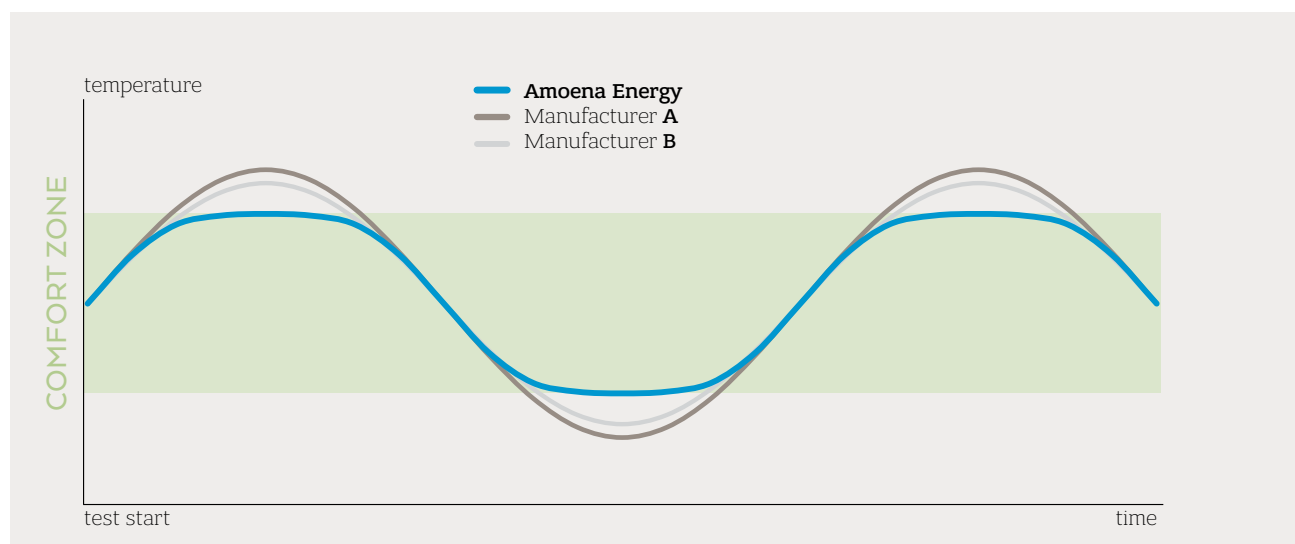
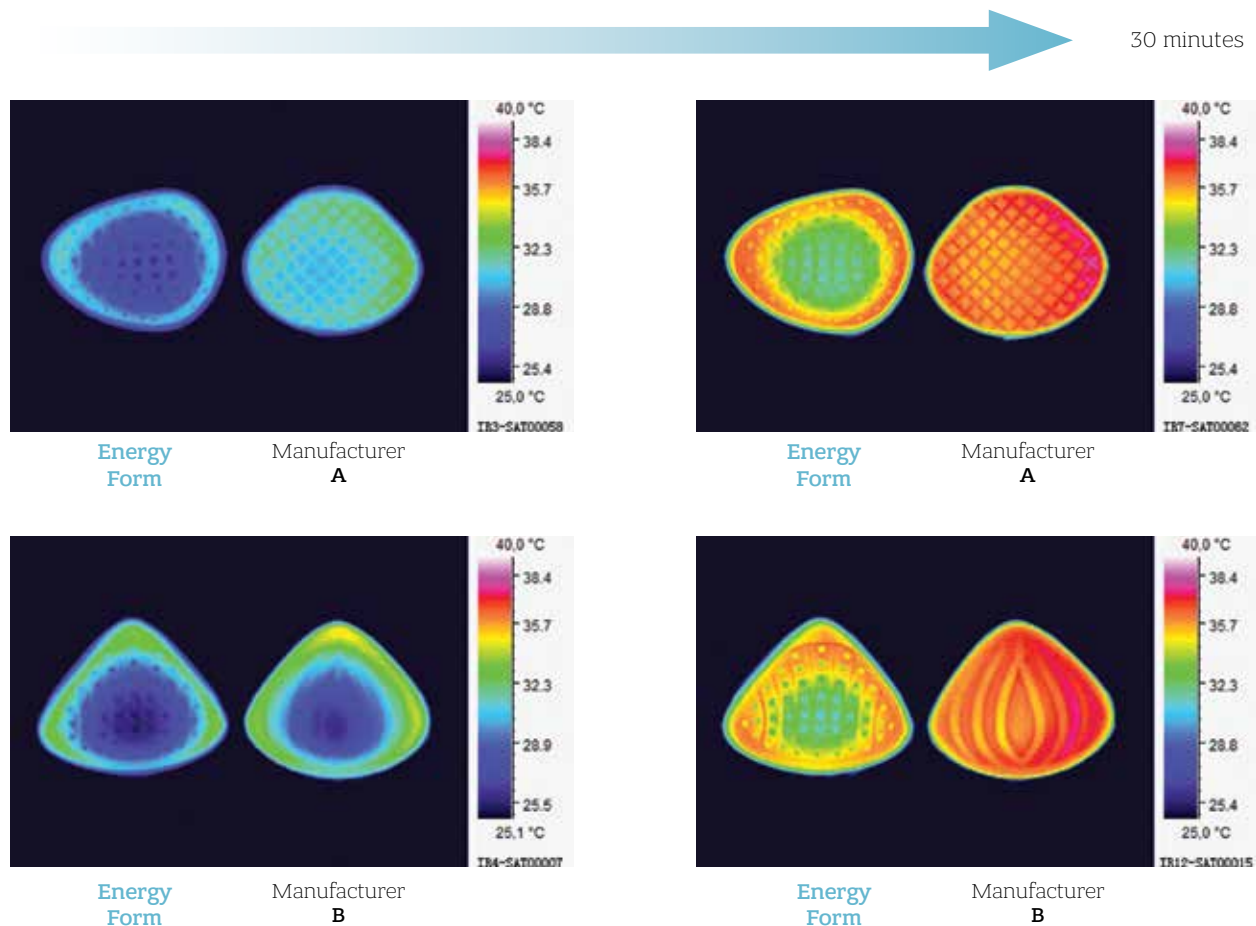
*Once the bra and prosthesis are adjusted, encourage the customer to judge her new shape by looking into the mirror, not down at her chest. She'll be seen by other people from the front, not from above.*

# ABOUT AMOENA ENERGY

## There is no comparison

Amoena has improved the softness of Energy breast forms and designed a new back layer that provides even more optimal air-flow for better moisture evaporation. Amoena Energy forms have 30% more of our patented *Comfort+* temperature-equalizing material (excluding Cosmetic breast forms.) *Comfort+* reduces perspiration behind the form for ultimate comfort all day, every day.

After 30 minutes of controlled heat, only Amoena Energy equalizes temperature



# AMOENA ENERGY PORTFOLIO



## Energy Light 2S 342N

Cup Form	Average
Form	Symmetrical
Weight	Light
Layers	3 layers
Sizes	1-14
Tawny sizes	1-14



## Energy Light 2U 341N

Cup Form	Average
Form	Universal
Weight	Light
Layers	3 layers
Sizes	1-14



## Energy Cosmetic 2S 310

Cup Form	Average
Form	Symmetrical
Weight	Reduced
Layers	3 layers
Sizes	1-14



## Energy Cosmetic 3S 311

Cup Form	Average
Form	Symmetrical
Weight	Reduced
Layers	3 layers
Sizes	1-12



## Energy 1S 349S

Cup Form	Shallow
Form	Symmetrical
Weight	Regular
Layers	3 layers
Sizes	1-12



## Energy 2U 347S

Cup Form	Average
Form	Universal
Weight	Regular
Layers	3 layers
Sizes	1-14

# AMOENA NATURA

comfort+

The most natural look and feel — more than any other



## Fitter TIP

*If you are confident, it will show and the fitting and products won't be questioned as often. If the first bra you try on fits great... don't try anything else! Trust yourself.*

### What Your Customers Will Love

- Designed to drape like a natural breast so that it moves with her body, even flattening when she lies down
- Select styles feature a soft, clear silicone gel back layer that hugs the body and is extra gentle to scar areas
- *Comfort+* material integrated into the silicone reduces perspiration by equalizing the temperature behind the form



# AMOENA NATURA PORTFOLIO



## Natura Xtra Light 2S<sup>N</sup> 400

Cup Form	Average
Form	Symmetrical
Weight	Xtra Light
Layers	2 layers
Sizes	1-17



## Natura Light 1S 664

Cup Form	Shallow
Form	Symmetrical
Weight	Lightweight
Layers	3 layers
Sizes	1-14



## Natura Light 2S 390

Cup Form	Average
Form	Symmetrical
Weight	Lightweight
Layers	3 layers
Sizes	1-17
Tawny sizes	3-15



## Natura Light 2A 392

Cup Form	Average
Form	Asymmetrical
Weight	Lightweight
Layers	3 layers
Sizes	0-14 L/R



## Natura Light 2U 399

Cup Form	Average
Form	Universal
Weight	Lightweight
Layers	3 layers
Sizes	1-14



## Natura Light 3S 391

Cup Form	Full
Form	Symmetrical
Weight	Lightweight
Layers	3 layers
Sizes	0-12



## Natura Light 3A 373<sup>N</sup>

Cup Form	Full
Form	Asymmetrical
Weight	Lightweight
Layers	3 layers
Sizes	4-12 L/R
Tawny sizes	4-12 L/R



## Natura Cosmetic 2S<sup>N</sup> 323

Cup Form	Average
Form	Symmetrical
Weight	Reduced
Layers	3 layers
Sizes	1-14



## Natura Cosmetic 2S 320

Cup Form	Average
Form	Symmetrical
Weight	Reduced
Layers	3 layers
Sizes	1-14

# AMOENA NATURA PORTFOLIO



## Natura Cosmetic 3E 322

Cup Form	Full
Form	Extra
Weight	Reduced
Layers	3 layers
Sizes	1-14 L/R



## Natura 1S 396

Cup Form	Shallow
Form	Symmetrical
Weight	Regular
Layers	2 layers
Sizes	1-14



## Natura 2U 394

Cup Form	Average
Form	Universal
Weight	Regular
Layers	3 layers
Sizes	1-14



## Natura 3E 397

Cup Form	Full
Form	Extra
Weight	Regular
Layers	2 layers
Sizes	1-14 L/R



# AMOENA ESSENTIAL

Balanced and secure fit

## What Your Customers Will Love

- Designed to meet her essential everyday needs following breast surgery
- Essential Deluxe forms feature flowable silicone gel back layer that hugs the body securely and is extra gentle to scar tissue on her chest wall

### Fitter TIP

*There's no need to tell the customer which bra size you've chosen until she is happy with the look. Sometimes knowing the size can cause negative feelings, despite how nice it looks on her.*

# AMOENA ESSENTIAL PORTFOLIO



## Essential Light 2S 442

Cup Form	Average
Form	Symmetrical
Weight	Lightweight
Layers	1 layer
Sizes	1-17
Tawny sizes	3-17



## Essential Light 2A 356

Cup Shape	Average
Form	Asymmetrical
Weight	Lightweight
Layers	1 layer
Sizes	0-14 L/R



## Essential Light 3E 556

Cup Form	Full
Form	Extra
Weight	Lightweight
Layers	1 layer
Sizes	1-14 L/R
Tawny sizes	4-14 L/R



## Essential 1S 630

Cup Form	Shallow
Form	Symmetrical
Weight	Regular
Layers	1 layer
Sizes	1-12



## Essential 2A 353

Cup Form	Average
Form	Asymmetrical
Weight	Regular
Layers	1 layer
Sizes	0-12 L/R



## Essential 2E 474

Cup Form	Extra
Form	Symmetrical
Weight	Regular
Layers	1 layer
Sizes	0-12
Tawny sizes	3-12



## Essential 3S 363

Cup Form	Full
Form	Symmetrical
Weight	Regular
Layers	1 layer
Sizes	0-12

# ADDITIONAL BREAST FORMS



## AQUA WAVE SWIMFORM

---

**Style** 149

**Sizes** 1-14

- A transparent silicone form for water activities, with a unique natural shape
- Symmetrical form features raised waves on back that allow air and water to flow through, reducing the amount of suction
- Offers a shallow to average fit
- Packaged with a fashionable waterproof drawstring bag that is large enough to hold a wet swimsuit

# CONTACT MULTI

The Amoena Contact Multi is a silicone pad featuring the same secure adhesive used in Amoena Contact breast forms. The pad can be adhered to any Amoena Natura or Essential breast forms in the 2S, 2SN, 3S or 3E shapes, which then allows the form to be attached to a woman's chest wall. And because it's removed after each wear, it increases the versatility of her breast form – she can choose when to wear her form attached, and when not.

ANOTHER  
CHOICE.  
ANOTHER  
SOLUTION.



*This image shows how the Contact Multi pad fits on to a breast form. (Form not included)*



**WOMEN ARE LOVING THIS NEW CHOICE!**

View the video to see how the Contact Multi system works.  
[amoena.ca/contactmulti](http://amoena.ca/contactmulti)

**Style** 037 fits Amoena 2S\* breast forms  
**Sizes** 1/2, 3/4, 5/6, 7/8, 9/10

**Style** 038 fits Amoena 3S\* breast forms  
**Sizes** 0/1/2, 3/4, 5/6, 7/8, 9/10

**Style** 040 fits Amoena 2SN\* breast forms  
**Sizes** 1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14

**Style** 041 fits Amoena 3E\* breast forms  
**Sizes** 1/2, 3/4, 5/6, 7/8, 9/10  
**Side** L/R

**Package** One pad with a microfiber drying cloth, one 30ml Amoena Soft Cleanser, and one Soft Brush

150ml Amoena Soft Cleanser sold separately.  
See pg. 54 for the complete portfolio of Amoena Skin Care products.

## What Your Customers Will Love

- The Contact Multi pad is made of a soft, strong silicone with adhesive on both sides – one side securely adheres to an Amoena Natura or Essential breast form; the other to a woman's chest wall.
- The pad is easy to apply, wear and remove – giving women a new attachable solution and the freedom to choose.
- Wearing a breast form attached has been known to give women a feeling of less weight and more flexibility with clothing options.
- Like Amoena Contact breast forms, the Contact Multi pad requires a clean chest wall for the best adhesion. Daily cleaning is necessary using the Amoena Soft Cleanser and Soft Brush provided.

*The pad is designed to be worn on an Amoena breast form and to be worn with a bra for complete support. Amoena is not liable for any damage caused by placing the Contact Multi pad onto another brand of breast form.*

\* Recommended for use with Amoena Natura and Essential breast forms only

# AMOENA BREAST FORM ACCESSORIES



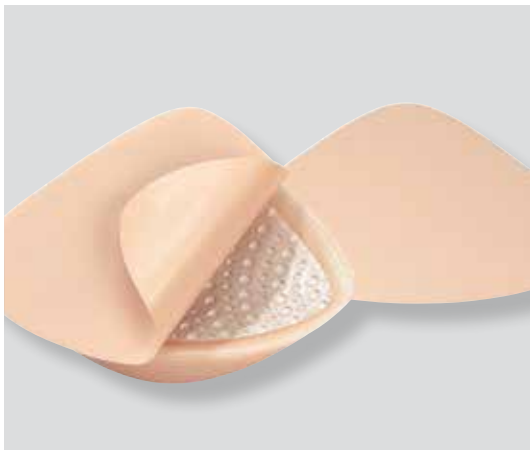
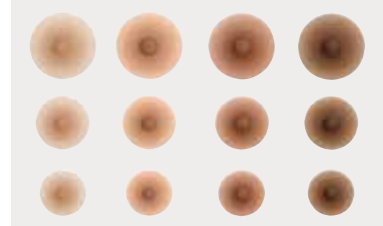
## ADHESIVE NIPPLES

- Attaches securely to a breast form, partial breast forms, natural breast or reconstructed breast with a silicone adhesive
- Packaged with one 30 ml bottle of Amoena Soft Cleanser
- Demo Kit displays one of each colour in each size for use in effectively determining size and colour needed (for retailers only)

**Style** 136 Ivory  
137 Almond (*shown*)  
138 Bronze  
139 Tawny  
134 Demo Kit

**Sizes** Small (1 3/8")  
Medium (1 9/16")  
Large (2")

**Package** 2 per case



## CONTACT BACK PAD AND FOILS

- Back Pad allows breast form to be worn unattached and inside a bra pocket
- Foils protect the adhesive back during storage
- Available in breast forms sizes according to shape; see list in style information

**Style** 172 for styles 380, 381 (2S), 171 L/R for style 386 (3E)  
170 L/R for style 383 (2A), 167 for style 384 (1S)  
168 for styles 382, 385 (3S), 287B for style 287B (BO)  
286 for style 286 (BV), 284B for style 284B (BD)

**Package** 1 Back Pad  
2 Foils per bag

## BACK PAD SIZING CHART

FORM STYLE	BACK PAD STYLE	BREAST FORM SIZE														
		0	1	2	3	4	5	6	7	8	9	10	11	12	13	14
386C	171 L/R		1	1	3	3	5	5	7	7	9	9	11	11	13	13
385C	172		3	3	3	5	5	7	7	9	9	11	11	11		
384C	167		1	1	3	3	5	5	7	7	9	9	11	11	13	13
383C	170 L/R	1	1	1	3	3	5	5	7	7	10	10	12	12		
381C	172		3	3	3	5	5	7	7	9	9	11	11	11		
380C	172		3	3	3	5	5	7	7	9	9	11	11	11	13	13
284B	145		1	1	3	3	5	5	7	7	9	9				

## BREAST FORM COVERS

COVER	FITS BREAST FORM	BREAST FORM SHAPE	COVER SIZES	COLOURS	PACKAGE
156	664, 630, 396, 384C, 349S	1S	1-14	IV	1
160	442, 440, 391, 390, 385C, 382C, 381C, 380C, 363, 342N, 320, 310	2S, 3S	1-17	IV	1

# AMOENA SKIN AND FORM CARE

Amoena's Skin and Form Care system is gentle and suitable for all skin types. Our Skin Care is specially formulated for sensitive skin. For Contact, Balance and Nipples wearers, the Amoena Skin and Form Care system is designed to work together and it is recommended for daily use. Use of other skin and form care products is not recommended, because various perfumes, oils and other cosmetic ingredients can affect the adhesion of the Amoena Contact products.

FREE OF  
ALUMINUM



## SOFT CLEANSER & SOFT BRUSH

Amoena Soft Cleanser is specifically formulated for the Contact adhesive surface and contains no oil-based substances. It is also suitable for cleaning non-adhesive breast forms. It is free of PEG/PEG derivatives, dyes and parabens.

For the best adhesion, use the Amoena Soft Cleanser with the Amoena Soft Brush.

**Item # 08703 / Size: 150 ml**

The brush is specially designed for Amoena Contact and has very soft rounded bristles which will not harm the adhesive surface.

**Item # 08903 / 1 piece**



## SKIN PREPARATION WIPES

Amoena Skin Preparation Tonic Wipes ensure gentle and thorough cleansing of the skin. They remove dead skin cells and should always be used before wearing the Amoena Contact breast form for the best adhesion. The new formulation is very mild to sensitive skin and free of preservatives, dyes and perfumes.

**Item # 08003 / 30 wipes**



## SKIN BALANCE GEL-CREAM

Amoena newly re-formulated Skin Balance Gel-Cream is developed especially for women who wear the Amoena Contact breast form and contains moisturizing nutrients, yet it will not affect adhesion of the breast form. The gentle Skin Balance Gel-Cream has been dermatologically tested and contains natural ingredients such as avocado oil, hamamelis and bisabolol (the active substance of chamomile), and arginine along with vitamins like pro-vitamin B5 and vitamin E. It is free of preservatives or dyes, PEG/PEG derivatives and paraffin (mineral oil).

**Item # 08203 / Size: 75 ml**



## SKIN & FORM CARE TRAVEL KIT

Contains 2 Skin Preparation Tonic Wipes and 1 Amoena Soft Cleanser, Soft Brush, and Skin Balance Gel-Cream.

**Item # 06802**

## BREAST FORM CARE INSTRUCTIONS AND WARRANTY

Amoena recommends daily cleaning to ensure breast forms and symmetry shapers remain in good condition. Breast forms other than Amoena Contact should be cleaned with a gentle soap, such as the Amoena Soft Cleanser (see above) and lukewarm water. The form can be dried with a soft cloth or towel.

The use of talcum powder and body lotions on or around the area where the breast form is placed should be avoided. When not in use, the breast form should be kept in the cradle provided in the soft carrying case or breast form box. Always refer to the care instructions listed in the specific product packaging for full details.

### Amoena Contact

Different care and cleaning processes are required for Amoena Contact breast form. Please refer to the instruction guide packaged with the breast form or pg. 41 of this catalog.

### Breast Form Warranty

Amoena breast forms and symmetry shapers are warranted for two years unless otherwise noted. Please refer to the warranty card packaged with the product for complete details.



# POCKETED CLOTHING AND SWIM





Now that she's equipped with the foundation of her new wardrobe—her bras and breast forms—what to wear shouldn't be a roadblock. Our comfortable pocketed tops, like the extraordinarily popular Valletta cami, feature a soft shelf bra with breast form pockets built right in. If she's a swimmer, she can keep swimming without ever feeling uncomfortable. We've been tailoring post-surgery pocketed swimwear for a long time, with some one- and two-piece swimsuits available year-round.

Ask about our seasonal collections.



## VALLETTA CAMISOLE TOP



- Style 70230  White  
 44075  Nude  
 44076  Charcoal Melange  
 70229  Black



Sizes White, Black: 8-24  
 Nude, Charcoal Melange: 6-24

Material White, Nude, and Black:  
 92% Modal, 8% Spandex  
 Charcoal Melange:  
 90% Modal, 10% Spandex



- Camisole made of soft modal fabric
- Supportive shelf bra with pockets
- Double spaghetti straps, adjustable in back
- Super soft cups



## VALLETTA T-SHIRT



with shelf bra

- Style 70232  White  
 70231  Black



Sizes 8-16

Material 92% Modal, 8% Spandex

- Beach T-shirt made from soft modal fabric
- Round neckline in front
- Supportive shelf bra with bilateral pockets
- Super soft cups
- Exclusive rhinestone application at left sleeve



### FEATURES



Bilateral Pockets



Molded Foam Cups



Half Bodice



Super Soft Bra



Super Soft Cups



Anti-Transparent Lining in Front



Anti-Transparent Lining in Front and Back

# PERMANENT SWIMWEAR COLLECTION



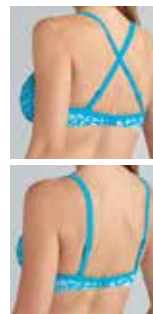
## HAWAII SB TOP

Style 70804  Turquoise/White

Sizes 6-16 A; 8-16 B, C, D

Material 82% Nylon, 18% Spandex

- Fresh and lively all over print
- Solid turquoise fabric at straps, neckline, and center front detailing
- Straps feature delicate silver ring details in front with rhinestone optic
- Padded, molded cups
- Adjustable elastic straps
- Versatile strap options: straight, crisscross or halterneck



## HAWAII TANKINI TOP

Style 70802  Turquoise/White

Sizes 6-14 A; 8-16 B, C; 8-14 D

Material 82% Nylon, 18% Spandex

- Solid turquoise fabric all over
- Fresh and lively print frames the neckline
- Straps feature delicate silver ring details in front with rhinestone optic
- Padded, molded cups
- Adjustable elastic straps



## HAWAII PANTY

Style 70805  Turquoise/White

Sizes 6-16

Material 82% Nylon, 18% Spandex

- Fresh and lively all over print
- Gather solid turquoise fabric on front waistband
- Coordinates with Hawaii Tankini Top and Hawaii SB Top



### FEATURES



Bilateral Pockets



Molded Foam Cups



Half Bodice



Super Soft Bra



Super Soft Cups



Anti-Transparent Lining in Front



Anti-Transparent Lining in Front and Back



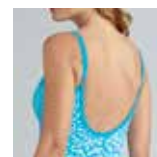
### HAWAII ONE-PIECE



Style 70801  Turquoise/White

Sizes 6-14 A; 8-16 B, C; 8-14 D

Material 82% Nylon, 18% Spandex



- Fresh and lively all-over print
- Solid turquoise fabric frames neckline
- Solid straps feature delicate silver ring details in front with rhinestone optic
- Lower back for a sporty look
- Adjustable elastic straps



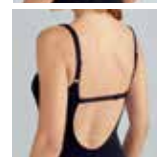
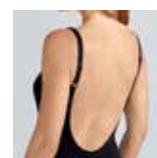
### FARO ONE-PIECE



Style 70806  Black/White

Sizes 8-20 B, C

Material 80% Nylon, 20% LYCRA® XTRA LIFE™




- Solid black half bodice design with stripe insert in center front
- Belt detail across front features a modern striped bow
- Low sporty back features a removable vertical strap if extra support is needed



### RHODES ONE-PIECE

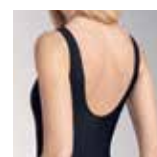


Style 70842  Dark Blue

70654  Black

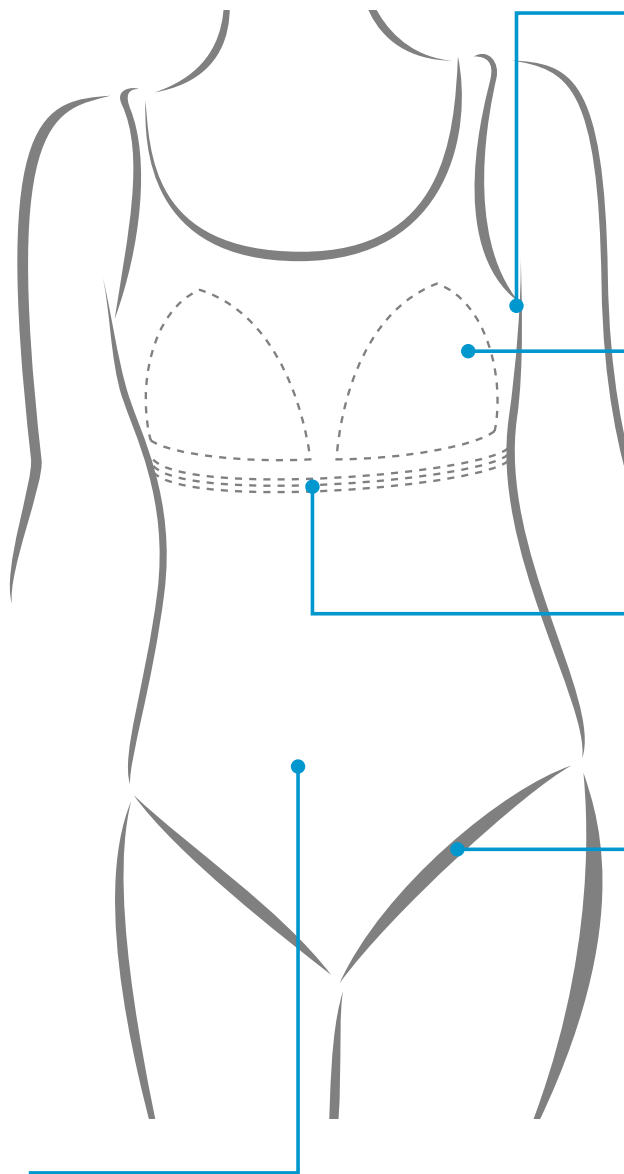
Sizes 6-22 B, C

Material 100% Polyester



- Sporty basic one-piece made of 100% chlorine resistant fabric. Ideal for any swim activity
- Double seams in front create a slimming look
- Tighter fit for additional support and shape

# FEATURES OF AMOENA SWIMWEAR



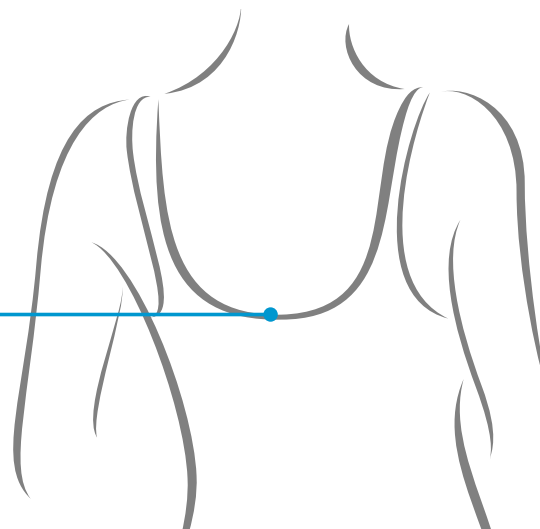
**Underarm:** Amoena swimwear is cut slightly higher under the arm for extra security, without providing excessive coverage.

**Pockets:** Amoena swimwear has specially designed pockets to hold a breast form discreetly and securely in place. Our pockets are accessible from both the top and the side, making them easier to handle, ensuring that the form sits properly within the pocket.

**Bust shaping:** An elastic underband and special cup shaping holds the breast form closely against the body, so it won't slip down or fall forward, even in a wet swimsuit.

**Standard leg cut:** Unless stated otherwise, our swimwear has a standard legline – not cut too high or too low – suitable and flattering for most figures and all ages.

**Sizing:** To ensure the best possible fit, all of the styles in our range are available in different cup sizes. Most styles come in either a B or C cup, with a smaller selection offered in A and D cups.



**Standard back:** Approximately 2 1/2" below the bra line (unless stated or shown otherwise).

# RECOVERY GARMENTS, SCARVES AND CAPS

Sometimes, you'll have the unique opportunity to help a woman through something traumatic like a surgery or procedure; your care and knowledge lets her know what to expect. Recovery Care garments and accessories, like soft foam priforms or compression assistance, are designed to meet her needs immediately after surgery, a time when she's truly looking for comfort. These items take range-of-motion and skin sensitivity into consideration, giving her easy solutions. Our headwear, too, can help her feel confident, and even elegant, during a difficult time.

# PURFIT ADJUSTABLE ENHANCER




Ideal during reconstruction, when she needs a graceful transformation



## PURFIT

Style 333  
 Sizes 4, 6, 8, 10, 12

- Designed to provide shape and symmetry during the tissue expansion process during reconstruction
- As the expansion process takes place, volume is adjustable to match her existing breast or desired size by adding or removing fiberfill
- Removable cover washes easily for the most hygienic environment
- Ultra lightweight for optimum all-day comfort
- Silicone insert can also be worn separately as an enhancer

3 PARTS		FUNCTION
	Skin-friendly fabric cover	Soft and comfortable to sensitive skin and removable for washing
	Soft silicone insert	Provides shape and stability.
	Completely adjustable owing to fiberfill	Adjusts to the required volume for perfect balance throughout her expansion process.

## HOW AMOENA PURFIT WORKS




The woman is in the early phases of tissue expansion on her left side and is in need of volume in order to symmetrically match her natural breast so she can fill out the bra cup completely – and feel more confident.



Using the fiberfill, the Amoena PurFit enhancer is adjusted to the desired volume, and is centered over the tissue expander. The silicone shell provides a natural shape.




The enhancer completely fills the bra cup, helping the patient feel secure and confident with a symmetrical silhouette throughout the expansion process.



**PURFIT TEXTILE SHELL**

Style 034  
 Sizes 4 (XS); 6 (S); 8 (M); 10 (L); 12 (XL)

- Same soft fabric cover shell sold with the PurFit adjustable enhancer
- Breathable fabric provides a hygienic environment; perfect as a replacement or extra cover
- Designed for use with the complete PurFit adjustable enhancer system



**FIBERFILL FOR USE WITH PURFIT ADJUSTABLE ENHANCER**

Style 033  
 Package 1 bag

- Additional fiberfill designed for use with the PurFit adjustable enhancer to increase enhancer to desired volume

# PRIFORMS

Restored symmetry during the early part of recovery

SEAMLESS  
FRONT



## PREMIUM PRIFORM

Style	216
Sizes	1/2, 3/4, 5/6, 7/8, 9/10, 11/12, 13/14
Material	Front: 100% Polyester Back: 100% Cotton



- Temporary breast form designed for use immediately after breast surgery and during times of leisure
- Molded cup design offers a soft, seamless shape in the pocket of an Amoena post-surgical bra or camisole
- Filled with lightweight fiberfill which can be added or removed to adjust volume to desired size
- Breathable cotton back layer is gentle to the skin
- Ideal solution to restore silhouette during healing and before she is ready for a permanent breast form



## WEIGHTED LEISURE FORM

Style	132N
Sizes	3-14
Material	Weighted Foam: 30% Polyurethane, 70% Barium Sulfate (7727-43-7) Cover: 51% Nylon, 15% Spandex, 10% Polyester, 24% PCM with Acrylate Binder

- Polyurethane foam form is slightly weighted with Barium Sulfate (7727-43-7), a naturally occurring mineral in powder form
- Soft *Comfort+* temperature-equalizing fabric integrated into the back of the cover reduces perspiration behind the form
- Ultra-soft removable, washable fabric cover helps maintain a clean environment
- Ideal for wear while sleeping

*Amoena Priforms are not a substitute for a weighted silicone breast form, which is designed for everyday use and provides your body with proper balance.*

# RECOVERY CARE GARMENTS



## MICHELLE CAMISOLE

With drain management

Style 2105  White  Black  Nude

Sizes\* XS (2/4); S (6/8); M (10/12); L (14/16); XL (18/20); 2XL (22/24); 3XL (26/28); 4XL (30)

Accessories Includes two 2106 Fiberfill Post-Surgical Forms and two 2107 drain pouches

Material 82% Cotton, 18% Spandex



- Ultra-soft cotton fabric offers a snug but non-restrictive fit; smooth interior side seams offer comfort to sensitive skin
- Neckline stretches wide for easy step-in entry
- Very soft piping on neckline and arms are absolutely gentle to the skin
- Inside band holds removable drain pouch securely in place. Drain pouch sold separately, see pg. 66
- Cotton pockets hold a Priform or Leisure Form securely in place



## HANNAH CAMISOLE

Zip front closure post-surgical garment with drain management

Style 2860  White

Sizes\* XS (2/4); S (6/8); M (10/12); L (14/16); XL (18/20); 2XL (22/24); 3XL (26/28); 4XL (30)

Cup Sizes A/B; C/D

Material 82% Cotton, 18% Spandex



- A secure locking zipper front closure is featured on this soothing cotton garment offers a snug but non-restrictive fit
- Inside band holds removable Drain Pouch securely in place. Drain Pouch sold separately, see pg. 66
- Elastic straps fasten in front for easy access during treatment and while recovering range-of-motion
- Cotton pockets hold a Priform or Leisure Form in place



## HANNAH BRA

Front closure post-surgical bra with drain management

Style 2160  White

Sizes XS (26/28); S (28/30); M (32/34) L (36/38); XL (38/40); 2XL (42/44); 3XL (46/48); 4XL (50/52)

Cup Sizes A/B; C/D

Hooks 4 rows: XS (A/B); S (A/B); M (A/B); XS (C/D)  
5 rows: L (A/B); XL (A/B); S (C/D); M (C/D)  
6 rows: 2X (A/B); 3X (A/B); 4X (A/B); L (C/D)  
XL (C/D); 2XL (C/D); 3XL (C/D); 4XL (C/D)

Material 82% Cotton, 18% Spandex



- Soft cotton fabric offers soothing comfort to sensitive skin
- Removable Drain Pouch can attach to bottom band. Sold separately, pg. 66
- Cut and sewn cups with cotton pockets
- Padded, stretch fabric straps with front fasteners for easy access
- Style 2160K includes the 2160 bra plus two 2106 Fiberfill Post-surgical Forms, and two 2107 removable drain pouches

\* Refers to clothing size.



# RECOVERY CARE GARMENTS

Breathable  
**COOLMAX®**  
pockets



## ESTER POST-SURGICAL BRA



Sporty front closure post-surgical bra

Style 42576  White  
42577  Black/Grey

Sizes 34-44 A, B, C, D; 36-42 DD

Hooks 7 rows: 34-38 A; 34-36 B; 34 C;  
8 rows: 40-44 A; 38-42 B; 36-40 C; 34-38 D; 36 DD;  
9 rows: 44 B; 42-44 C; 40-44 D; 38-42 DD

Material 42% Polyester, 41% Nylon, 17% Spandex



- Modern athletic design with molded, seamless cups
- Breathable synthetic fabrics; mesh on side and back help with moisture evaporation
- Wide padded and adjustable straps

XS (28/30)  
for all colours  
in Spring  
2017



## FRANCES POST-SURGICAL BRA



Front closure post-surgical bra

Style 2128  White  Fair Orchid  
 Nude  Taupe Lace  
 Black  Grey Lace  
 Blue Python—available Spring 2017



Sizes XS (28/30); S (32/34); M (36/38); L (40/42)  
XL (44/46); 2XL (48/50)

Cup Sizes A/B; C/D

Hooks 4 rows: XS (A/B); S (A/B);  
5 rows: XS (C/D); S (C/D); M (C/D); L (A/B, C/D);  
XL (A/B, C/D); 2XL (A/B, C/D)

Material 90% Cotton, 10% Spandex

- Ultra-soft cotton fabric offers soothing comfort to sensitive skin
- Cut and sewn cups with cotton pockets



## THERAPORT

### Front closure radiation therapy garment

Style	2161	<input type="checkbox"/> White
Sizes	S:	30-34 A, 30-32 B, 30 C
	M:	36-40 A, 34-38 B, 32-36C, 30-34 D, 30-32 DD, 30 DDD;
	L:	42-46 A, 40-44 B, 38-42 C, 36-40 D, 34-38 DD, 32-36 DDD, 30-34 G, H;
	XL:	48-52 A, 46-50 B, 44-48 C, 42-46 D, 40-44 DD, 38-42 DDD, 36-40 G, 36-38 H;
	2XL:	54-58 A, 52-56 B, 50-54 C, 48-52 D, 46-50 DD, 44-48 DDD, 42-46 G, 40-44 H
Material	81% Cotton, 12% Nylon, 7% Spandex	



- Specially designed for wear immediately after any type of breast surgery or while undergoing radiation treatments, including partial breast irradiation (seed radiation and brachytherapy)
- Seamless soft cotton garment features VELCRO® brand hook and loop fastener front closure and straps allowing for easy access to treatment areas
- Fabric may be cut on each side to accommodate the catheter
- Seamless wide bottom band fits gently around catheters and irradiation site and securely holds the Amoena Drain Pouch (sold separately) if needed
- Soft cotton pockets hold a Priform or Leisure Form in place



## REMOVABLE DRAIN POUCH

Style	2107
Sizes	One Size
Material	95% Cotton, 5% Spandex

- Attaches to garment securely with the VELCRO® brand hook and loop fastener tab
- Standard shape and sizes for use with Jackson-Pratt®, Hemovac® and other drain management systems



## FIBERFILL POST-SURGICAL FORM

Style	2106	<input type="checkbox"/> White	<input type="checkbox"/> Nude (special order only)
Sizes	XS (28/30); S (32/34); M (36/38); L (40/42); XL (44); 2XL (46); 3XL (48); 4XL (50); 5XL (52)		
Material	67% Cotton, 30% Polyester, 3% Spandex		

- An ultra-comfortable symmetry solution for immediately after surgery
- Easy to adjust form to the right fullness by adding or removing fiberfill; extra fiberfill included

# COMPRESSION GARMENTS



## SARAH



Hook and eye front closure compression bra

Style 0778  White

0779  Black

Sizes 34-46 A,B,C,D

Hooks 7 rows: 34 A  
 8 rows: 34 B, C; 36 A, B; 38 A  
 9 rows: 34 D; 36 C, D; 38 B, C; 40 A, B; 42 A  
 10 rows: 38 D; 40 C, D; 42 B, C; 44 A, B; 46 A  
 11 rows: 42 D; 44 C, D; 46 B, C  
 12 rows: 46 D

Material 62% Cotton, 24% Nylon, 14% Spandex



- Double layer front with high cotton content
- Molded cups and flat seams throughout reduces irritation
- Soft elastic band designed to not roll up
- Broad, adjustable bra straps with VELCRO® brand hook and loop fastener front closure
- A flap in the center back allows the Amoena Compression Belt to attach securely to the bra. The flap can be folded when not in use. Compression Belt sold separately, see pg. 68



## PATRICIA



Zip front closure compression vest

Style 2863N  White

2863N  Black

Sizes 32-46 B/C, D/DD; 48-52 B/C

Material 91% Nylon, 9% Spandex



- A light compression vest features a brushed, plush-feeling fabric that wicks moisture away from the body and dissipates body heat
- The zip-front closure allows for ease in dressing and locks firmly in place. The hook and eye interior placket offers even more security
- Cushion straps have VELCRO® brand hook and loop fasteners for adaptable positioning providing ease in dressing and/or accessing the port
- Molded pockets with a Naturexx® finish wick moisture for extra comfort
- Use with Compression Belt. Compression Belt sold separately, see pg. 68



## COMPRESSION BELT

For use with Sarah and Patricia compression garments

Style 0776N  White

0789N  Black

Sizes 30-44

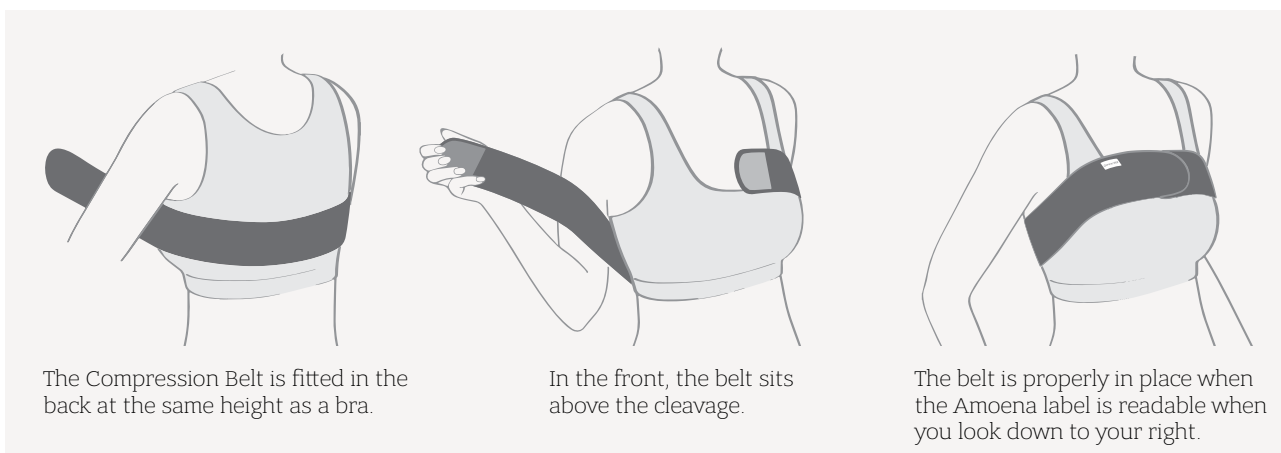
Material 72% Nylon, 14% Polyester,  
8% Cotton, 6% Spandex

Indications Breast Reconstruction  
Breast Augmentation  
Breast Reduction



Sizes	Underbust
30	Up to 26 1/2"
32	26 3/4" - 28 1/2"
34	28 3/4" - 30 1/2"
36	30 3/4" - 32 1/2"
38	32 3/4" - 34 1/2"
40	34 3/4" - 36 1/2"
42	36 3/4" - 38"
44	38 1/4" - 40"

- May help to achieve optimal surgery results by keeping the operated breast(s) in place and preventing implants from moving during the healing process
- Anatomically shaped with strong, stretchable material for optimal fit and compression of upper breast area
- Skin-friendly fabrics reduce irritation and a new softer VELCRO® brand hook and loop fastener front closure allows easy individual fitting
- The flap in the center back of the belt allows to attach securely to the bra. The flap can be folded when not in use or when wearing with the Amoena Sarah and Patricia
- Can be used with any bra or bandage



The Compression Belt is fitted in the back at the same height as a bra.

In the front, the belt sits above the cleavage.

The belt is properly in place when the Amoena label is readable when you look down to your right.

## INTENDED USE FOR COMPRESSION GARMENTS

- All types of breast surgery (mastectomy, breast reconstruction, reduction, augmentation) and any chest related surgery
- May help to evenly compress the chest area which can support the breast tissue
- Helps to reduce movement or shifting of tissue or implant
- May help to protect and reduce irritation against sensitive scar tissue
- May help to reduce the risk of lymphoedema
- May help to reduce post-surgical swelling, hematoma, and post-surgery pain

# HEADWEAR COLLECTION

## HEADWEAR FEATURES:

- A fitted cap that makes placement and styling easier
- Soft, breathable fabrics
- Extra fabric at the crown to create visual volume
- Easy to wear colours that complement a woman's complexion and wardrobe

### AMARYLIS



44204 Off-White/Black  
95% Bamboo Rayon, 5% Spandex

### BELLFLOWER



43822 Light Grey  
43523 Steel Blue  
43528 Warm Brown  
43524 Black  
43823 Grape  
100% Knitted Cotton

### BLOSSOM



44202 Off-White/Purple/Pink  
Outer fabric: 100% Rayon  
Inner fabric: 100% Cotton

### BUTTERCUP



43535 Blue Mélange  
43536 Warm Brown Mélange  
95% Bamboo Rayon, 5% Spandex

### CALLA



43817 Blue Denim  
43818 Black Denim  
Outer fabric: 100% Denim Cotton  
Inner fabric: 100% Cotton

### CLOVER



43532 Ivory  
43534 Dark plum  
43533 Black  
95% Tencel®, 5% Spandex

### DAPHNE

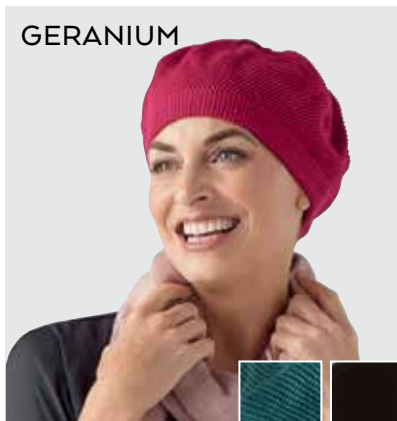


44200 Red/White  
44201 Navy/White  
Outer fabric: 100% Rayon  
Inner fabric: 100% Cotton

### DAYLILY



43486 Grey Mélange  
43485 Dark Sand  
43811 Night Blue  
43810 Black  
95% Bamboo Rayon, 5% Spandex



43825 Raspberry  
43824 Jade  
43522 Black  
100% Knitted Cotton



43813 Berry Red  
43812 Black  
95% Bamboo Rayon, 5% Spandex



43525 Ivory  
43527 Lavender  
44203 Paradise Pink  
43526 Black  
95% Tencel®, 5% Spandex



43242 Coral  
43243 Night Blue  
100% Cotton with UPF Protection



43539 Multicolour  
Outer fabric: 70% Cotton, 30% Silk  
Inner fabric: 100% Cotton



70874 Navy  
70873 Black  
80% Nylon, 20% Spandex



44205 Raspberry/Blush  
100% Cotton



43482 Ivory  
43484 Grey Mélange  
43481 Dark Sand  
43483 Lavender  
95% Bamboo Rayon, 5% Spandex



44206 Black  
95% Bamboo Rayon, 5% Spandex

# SIZING CHARTS & RESOURCES

Having the right tools at your fingertips only enhances your expertise. We've gathered sizing and measuring charts for breast forms and lingerie, plus a helpful overview of breast forms features for an at-a-glance resource.

# BREAST FORMS AND BALANCE FEATURES OVERVIEW

SEGMENT	NAME	STYLE	SIZING	WEIGHT				COLOUR				BENEFITS				
				Regular	Semilight	Light	Xtra Light	Regular Ivory	Light Ivory	Regular Tawny	Light Tawny	Adjustable Volume	Self Adhesive	Temperature Regulation	Ventilation	Soft Rear Side
RECOVERY CARE	PurFit	333	4,6,8,10,12			✓		✓				✓				
	Premium Priform	216	1/2-13/14			✓		✓				✓				
	Weighted Leisure Form	132N	3-14			✓		✓								
BALANCE	Balance Delta	282A	1/2-9/10		✓			✓						✓		
	Balance Oval	283A	0/1-8/9		✓			✓						✓		
	Balance Delta	282B	1/2-9/10		✓			✓						✓		
	Balance Oval	283B	0/1-8/9		✓			✓		✓				✓		
	Balance Varia	285	S,M,L,XL		✓			✓						✓		
	Balance Contact Delta	284B	1/2-9/10		✓			✓					✓	✓		
	Balance Contact Oval	287B	0/1-8/9		✓			✓					✓	✓		
	Balance Contact Varia	286	S,M,L,XL		✓			✓					✓	✓		
CONTACT	Contact Light 2S	380C	1-14			✓			✓				✓	✓		
	Contact Light 3S	385C	0-10			✓			✓				✓	✓		
	Contact 1S	384C	1-14	✓				✓					✓	✓		
	Contact 2S	381C	1-12	✓				✓					✓	✓		
	Contact 2A	383C	0-12 L/R	✓				✓					✓	✓		
	Contact 3S	382C	0-10	✓				✓		✓			✓	✓		
Contact 3E	386C	1-14 L/R	✓				✓					✓	✓			
ADAPT	Adapt Light 3A	376	4-12 L/R			✓		✓						✓		✓
ENERGY	Energy Light 2S	342S	1-14			✓			✓		✓			✓	✓	
	Energy Light 2U	341S	1-14			✓			✓					✓	✓	
	Energy Cosmetic 2S	310	1-14		✓			✓						✓	✓	
	Energy 1S	349S	1-12	✓				✓						✓	✓	
	Energy 3S	311	1-12	✓				✓						✓	✓	
Energy 2U	347S	1-14	✓				✓						✓	✓		
NATURA	Natura Xtra Light 2S <sup>N</sup>	400	1-17				✓		✓					✓		✓
	Natura Light 1S	664	1-14			✓			✓					✓		✓
	Natura Light 2S	390	1-17 IV; 3-15 TW			✓			✓		✓			✓		✓
	Natura Light 2A	392	0-14 L/R			✓			✓					✓		✓
	Natura Light 2U	399	1-14			✓			✓					✓		✓
	Natura Light 3S	391	0-12			✓			✓					✓		✓
	Natura Light 3A	373 <sup>N</sup>	4-12 L/R			✓			✓		✓			✓		✓
	Natura Cosmetic 2S	320	1-14		✓			✓						✓		✓
	Natura Cosmetic 2S <sup>N</sup>	323	1-14		✓			✓						✓		✓
	Natura Cosmetic 3E	322	1-14 L/R		✓			✓						✓		✓
	Natura 1S	396	1-14	✓				✓						✓		✓
	Natura 2S	398	1-10	✓				✓						✓		✓
	Natura 2U	394	1-14	✓				✓						✓		✓
Natura 3S	395	0-12	✓				✓						✓		✓	
Natura 3E	397	1-14 L/R	✓				✓						✓		✓	
ESSENTIAL	Essential Light 2S	442	1-17 IV; 3-17 TW			✓			✓		✓					
	Essential Light 2A	356	0-14 L/R			✓			✓							
	Essential Light 3E	556	1-14 IV; 4-14 TW L/R			✓			✓		✓					
	Essential 1S	630	1-12	✓				✓								
	Essential 2A	353	0-12 L/R	✓				✓								
	Essential 2E	474	0-12 IV; 3-12 TW	✓				✓								
	Essential 3S	363	0-12	✓				✓		✓						



## HOW TO FIND THE RIGHT BRA

1. First determine the underbust measurement in inches to get the band size.
2. Now determine the half overbust measurement in inches and multiply by two to get the cup size.
3. Determine the exact bra size by looking at the sizing chart.

Advice: For all measurements please take care that the tape rests flat on her skin, that it is straight but not tight! The over-bust measurements should always be determined with lowered arms to avoid an incorrect measurement.

## BAND SIZE - THE UNDER-BUST MEASUREMENT

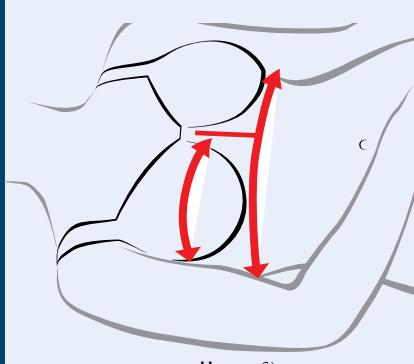
To get the standard bra size, the band size is grouped in steps of 2 inches: **25-26, 27-28, 29-30**, etc.

An underbust measurement between 27 and 28 inches corresponds to a band size of 32, an underbust measurement between 29 and 30 inches corresponds to a band size of 34, etc.

## ADVICE FOR PRACTICAL APPLICATION

**Underbust measurement:**  
Measure around the chest right underneath the remaining breast.

**Half overbust measurement:**  
Measure from the middle of your chest (sternum) over the fullest part of the remaining breast to the centre of your spine.



## UNDERBUST MEASUREMENT IN INCHES BETWEEN

25-26	27-28	29-30	31-32	33-35	36-38	39-41	42-44	45-46	47-49	50-52	53-55
30	32	34	36	38	40	42	44	46	48	50	52

## GIVES A BAND SIZE OF

## OVERBUST MEASUREMENT IN INCHES RESULTS IN THE CORRESPONDING CUP SIZE

AA	29-30	31-32	33-34	35-36	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52
A	30-31	32-33	34-35	36-37	38-39	40-41	42-43	44-45	46-47	48-49	50-51	52-53
B	31-32	33-34	35-36	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54
C	32-33	34-35	36-37	38-39	40-41	42-43	44-45	46-47	48-49	50-51	52-53	54-55
D	33-34	35-36	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54	55-56
DD	34-35	36-37	38-39	40-41	42-43	44-45	46-47	48-49	50-51	52-53	54-55	56-57
DDD	35-36	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54	55-56	57-58
G	36-37	38-39	40-41	42-43	44-45	46-47	48-49	50-51	52-53	54-55	56-57	58-59
H	37-38	39-40	41-42	43-44	45-46	47-48	49-50	51-52	53-54	55-56	57-58	59-60

# HOW TO FIND THE RIGHT BREAST FORM SIZE TO FIT YOUR BRA SIZE:

First, measure the band size and corresponding cup size as shown on the previous page. Then determine the right Amoena breast form size by following the column down. This size chart is meant as a guide to assist you during the breast form fitting process. Visual cues and your expertise should also guide you to find the best breast form for her.

CUP SIZE	BAND SIZE											
	30	32	34	36	38	40	42	44	46	48	50	52
AA												
A	30	32	34	36	38	40	42	44	46	48	50	52
B		30	32	34	36	38	40	42	44	46	48	50
C			30	32	34	36	38	40	42	44	46	48
D				30	32	34	36	38	40	42	44	46
DD					30	32	34	36	38	40	42	44
DDD						30	32	34	36	38	40	42
G							30	32	34	36	38	40

## AMOENA BREAST FORMS

CONTACT ADAPT ENERGY NATURA ESSENTIAL

## AMOENA RECOVERY CARE

PRIFORMS

PURFIT

## AMOENA PARTIAL SHAPERS

BALANCE

BALANCE CONTACT

## BREAST FORM SIZE

0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15*	16*	17*	

\* Only available as Amoena Essential and Amoena Natura

## BREAST FORM SIZE

1/2	3/4	5/6	7/8	9/10	11/12	13/14

## SHAPE

SHAPE	SIZES					
	1/2	2/3	3/4	4/5	6/7	7/8
Delta						
Oval	0/1	2/3	3/4	4/5	6/7	7/8
Varia	S	M	L	XL		

All Balance Partials are also available in a Contact attachable shaper.

## AMOENA BREAST FORM - HOW TO SELECT THE RIGHT CUP FORM:

CUP SIZES	CUP FORMS		
	1 Shallow	2 Average	3 Full
A			
B			
C			
D-G	Cup forms are exemplarily shown for sizes A-C but are also available in sizes D-G.		

Women's breasts not only differ in cup size and band size, but also in cup forms. In order to achieve the closest fit, Amoena offers three different cup forms. These are designated with the numbers 1-3 (corresponding to shallow, average and full cup forms) in the breast form name, e.g. Amoena Contact 2S.

Once the correct breast form size is determined, continue by selecting the cup form. Then, compare the pictures in the corresponding row on the left with the profile of the woman's remaining breast while she is wearing a bra and select the best match. A tight t-shirt can be used to demonstrate a good fit.

TIPS: Women with a small underbust tend towards full cup forms, women with a large underbust tend towards shallow cup forms. The pocket of the bra should harmonize with the footprint of the breast form. If the pocket of the bra is too small, the breast form will fit too tightly which can affect the lifetime of the breast form.





amoena

Amoena Canada Inc.  
6790 Century Ave., Suite 101,  
Mississauga ON L5N 2V8

